

Weg Tintas Ltda

WEG Painting Plans X ISO 12944

WEG Painting Plans	Painting Plan	Weg Thickness (µm)	Weg Total Thickness (µm)	Weg Salt Spray Resistance (hours)	Classification ISO 12944	Estimated Durability (years) - ISO 12944-5			Thickness ISO 12944 (µm)	Minimal Salt Spray Resistance - ISO 12944-6 (hours)
						5	5 to 15	> 15		
201A	HPP 115R	20 - 55	60 - 115	120	C2	X			70 - 90	x
	SRA 111R	40 - 60								
202P	HPP 115R	20 - 30	165 - 200	500	C3			X	80 - 150	480
	N 2288	80 - 95								
	N 2677	65 - 75								
202E	HPP 115R	20 - 30	200 - 255	500	C3			X	80 - 150	480
	N 2288	80 - 95								
	N 2628	100 - 130								
203A	HPP 115R	20 - 55	70 - 125	240	C2	X			70 - 90	x
	ERD 163 R	50 - 70								
205P	HPP 115R	20 - 55	105 - 175	300	C3		X		80 - 150	240
	CVE 355	20 - 30								
	N2677	65 - 90								
205E	HPP 115R	20 - 55	140 - 215	300	C3		X		80 - 150	240
	CVE 355	20 - 30								
	N 2628	100 - 130								
207 N	Politherm 26	50 - 80	80 - 120	500	C3		X		80 - 150	240
	HPA 133	30 - 40								
207A	HPP 115 R	20 - 55	50 - 95	120	C2	X			70 - 90	x
	HPA 133	30 - 40								
211E	Lackpoxi N 2630	100 - 140	200 - 280	3000	C5 (I and M)			X	80 - 200	1440
	Lackpoxi N 2628	100 - 140								
211P	Lackpoxi N 2630	100 - 140	170 - 240	3000	C5 (I and M)			X	120 - 200	1440
	Lackthane N 2677	70 - 100								
212P	Lackpoxi N 1277	70 - 100	240 - 340	10000	C5 (I and M)			X	280 - 320	1440
	Lackpoxi N 2630	100 - 140								
	Lackthane N 2677	70 - 100								
212E	Lackpoxi N 1277	70 - 100	270 - 380	10000	C5 (I and M)			X	280 - 320	1440
	Lackpoxi N 2630	100 - 140								
	Lackpoxi N 2628	100 - 140								
213E	Etil silicato N 1661	75 - 90	350 - 480	10000	C5 (I and M)			X	280 - 320	1440
	Lackpoxi N 1202	35 - 50								
	Lackpoxi N 2628	240 - 340								
214P	Lackpoxi N 1277	70 - 100	140 - 200	3000	C5 (I and M)			X	120 - 200	1440
	Lackthane N 2677	70 - 100								
216P	Wegpoxi N 2912 Tipo II	175 - 245	420 - 590	12000	C5 (I and M)			X	280 - 320	1440
	Wegpoxi N 2912 Tipo II	175 - 245								
	Lackthane N 2677	70 - 100								

Responsibles: Thiago Elias Bastos / Eder Dirceu Dela Justina

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