VALIADIS S.A.

ELECTRIC MOTOR TEST REPORT - THREE PHASE INDUCTION MOTOR

NAMEPLATE DATA		IEC	**TYPE**	75	**KW**	1481	**RPM**
K280S-4	**FRAME**	3	**PHASE**	400	**VOLTS**	50	**HZ / CYCLES**
93.5	**EFFICIENCY**	129.4	**AMPS**	55	**IP**	IC411	**IC**
4	**POLE**	S1	**DUTY**	0.894	**PF**	N/A	**EFF2**
VALIADIS	**MANUFACTURER**		**SERIAL NO.**	F	**INS.CLASS**	DELTA	**CONNECTION**

TEST DATA	NO LOAD	25% LOAD	50% LOAD	75% LOAD	100% LOAD	110% LOAD	125% LOAD	LOCKED ROTOR
EFFICIENCY	0	87.75	92.23	93.36	93.50	93.44	93.17	
PF	0.100	0.680	0.840	0.883	0.894	0.895	0.889	0.429
RPM	1500	1495	1491	1487	1481	1479	1476	0
SLIP	0.00%	0.32%	0.59%	0.90%	1.25%	1.39%	1.63%	100.00%
AMPS	33.56	45.35	69.86	98.46	129.45	142.41	163.45	840.1
VOLTS	400	400	400	400	400	400	400	400
TORQUE NM	0	119.8	240.3	361.5	483.8	532.9	607.0	1148.2
KW INPUT	2.333	21.37	40.66	60.25	80.21	88.30	100.63	249.73
KW OUTPUT	0	18.75	37.50	56.25	75.00	82.50	93.75	

LOSSES(kW)	25% LOAD	50% LOAD	75% LOAD	100% LOAD	110% LOAD	125%LOAD
STATOR LOSS Pcu1	0.194	0.461	0.916	1.583	1.92	2.52
STATOR LOSS %	0.91%	1.13%	1.52%	1.97%	2.17%	2.51%
ROTOR LOSS Pcu2	0.064	0.231	0.521	0.970	1.19	1.58
ROTOR LOSS %	0.30%	0.57%	0.86%	1.21%	1.34%	1.57%
CORE LOSS Pfe	1.194	1.194	1.194	1.194	1.194	1.194
CORE LOSS %	5.59%	2.94%	1.98%	1.49%	1.35%	1.19%
WINDAGE/FRICTION Pfw	1.042	1.042	1.042	1.042	1.042	1.042
WINDAGE/FRICTION %	4.88%	2.56%	1.73%	1.30%	1.18%	1.04%
STRAY LOAD LOSS Ps	0.107	0.203	0.301	0.401	0.441	0.503
STRAY LOAD LOSS %	0.50%	0.50%	0.50%	0.50%	0.50%	0.50%

Losses are measured/calculated as per IEC 34-2 - The Summation of Losses Method
All data is measured at Nominal Volts

TEMPERATURES

STATOR RESISTANCE COLD	0.0500533	OHMS @	23.3	DEG.C.	BETWEEN STATOR LEADS	
STATOR RESISTANCE ADJUSTED	0.063	OHMS @	90	DEG.C.	BETWEEN STATOR LEADS	
STATOR RESISTANCE HOT	0.066	OHMS	after test of	temp rise	BETWEEN STATOR LEADS	
WINDING TEMPERATURE RISE	74.3	DEG.C.	at full load steady state at		90	SECS
WINDING TEMPERATURE RISE	80.4	DEG.C.	at full load steady state at		0	SECS
PT100 TEMPERATURE OF DE WINDING	107.1	DEG.C.	at full load steady state at ambient		27.3	DEG.C.
PT100 TEMPERATURE OF NDE WINDING	N/A	DEG.C.	at full load steady state at ambient		27.3	DEG.C.
PT100 TEMPERATURE DE BEARING	73.7	DEG.C.	at full load steady state at ambient		27.3	DEG.C.
PT100 TEMPERATURE NDE BEARING	N/A	DEG.C.	at full load steady state at ambient		27.3	DEG.C.
PT100 TEMPERATURE IN TERMINAL BO›	48.7	DEG.C.	at full load steady state at ambient		27.3	DEG.C.
PT100 TEMPERATURE ON STATOR LEAI	60.9	DEG.C.	at full load steady state at ambient		27.3	DEG.C.

OTHER

NOISE LEVEL(Lp)	72	dB(A) @ 1meter	INSULATION RESISTANCE	500	MEG.OHMS
VIBRATION LEVEL	2.1	mm/sec on no load	D.E. BEARING	N317	
WEIGHT	562	kg	N.D.E.BEARING	6314	
H-POT TEST VOLTS	1800	VOLTS			

VALIADIS S.A.	**SCALE**	N/A		
	DATE	2003.05.30	**REV**	
K280S-4	**DRAWN**		**DOCUMENT NO.**	
75 kW	**APPRVD**			
400 VOLTS 50 Hz	**CHECKED**			

RESULT SUMMARY

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VALIADIS	**MANUFACTURER**		**SERIAL NO.**	F	**INS.CLASS**	DELTA	**CONNECTION**

MAJOR CONTENTS			**UNIT**	**TEST VALUE**
STATOR RESISTANCE OF PHASE TO PHASE	90	DEG.C	OHM	**0.06298**
NO LOAD CURRENT			AMP	33.56
NO LOAD INPUT			kW	2.333
CORE LOSS(Pfe)			kW	1.194
WINDAGE FRICTION LOSS(Pfw)			kW	1.042
STATOR WINDING LOSS(Pcu1)			kW	1.583
ROTOR WINDING LOSS(Pcu2)			kW	0.970
STRAY LOAD LOSS(Ps)			kW	0.401
FULL LOAD CURRENT			AMP	129.45
LOCKED ROTOR CURRENT			AMP	840.10
LOCKED ROTOR CURRENT/FULL LOAD CURRENT			P.U.	6.5
LOCKED ROTOR INPUT @ FULL LOAD			kW	249.73
FULL LOAD TORQUE			N.m	483.77
LOCKED ROTOR TORQUE			N.m	1148.24
LOCKED ROTOR TORQUE/FULL LOAD TORQUE			P.U.	2.4
PULL OUT TORQUE			N.m	1348.9
PULL OUT TORQUE/FULL LOAD TORQUE			P.U.	2.8
PULL UP TORQUE			N.m	923.52
PULL UP TORQUE/FULL LOAD TORQUE			P.U.	1.91
EFFICIENCY @ FULL LOAD			%	93.5
POWER FACTOR @ FULL LOAD				0.89
FULL LOAD SLIP			%	1.252
FULL LOAD SPEED			r/min	1481
STATOR WINDING TEMPERATURE RISE	90	SECS	K	74.3
D.E. BEARINGS TEMPERATURE BY PT100			Deg. C	73.7
TEMPERATURE ON LEADS BY PT100			Deg. C	60.9
TEMPERATURE IN TERMINAL BOX BY PT100			Deg. C	48.7
AMBIENT TEMPERATURE OF TESTING			Deg. C	27.3
SOUND PRESSURE LEVEL			dB(A)	72
VIBRATION			mm/s	2.1
MOMENT OF INERTIA			kgm2	1.1200
WEIGHT			kg	562

The data above is calculated as per IEC 34-2,all data at nominal Volts

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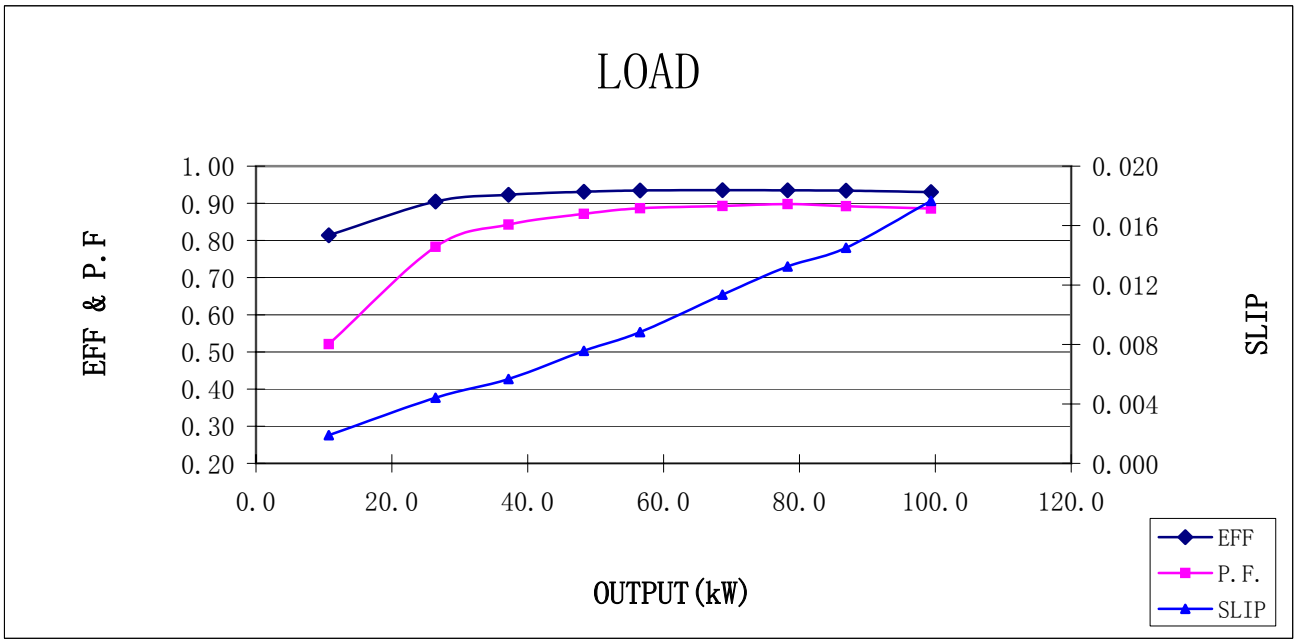

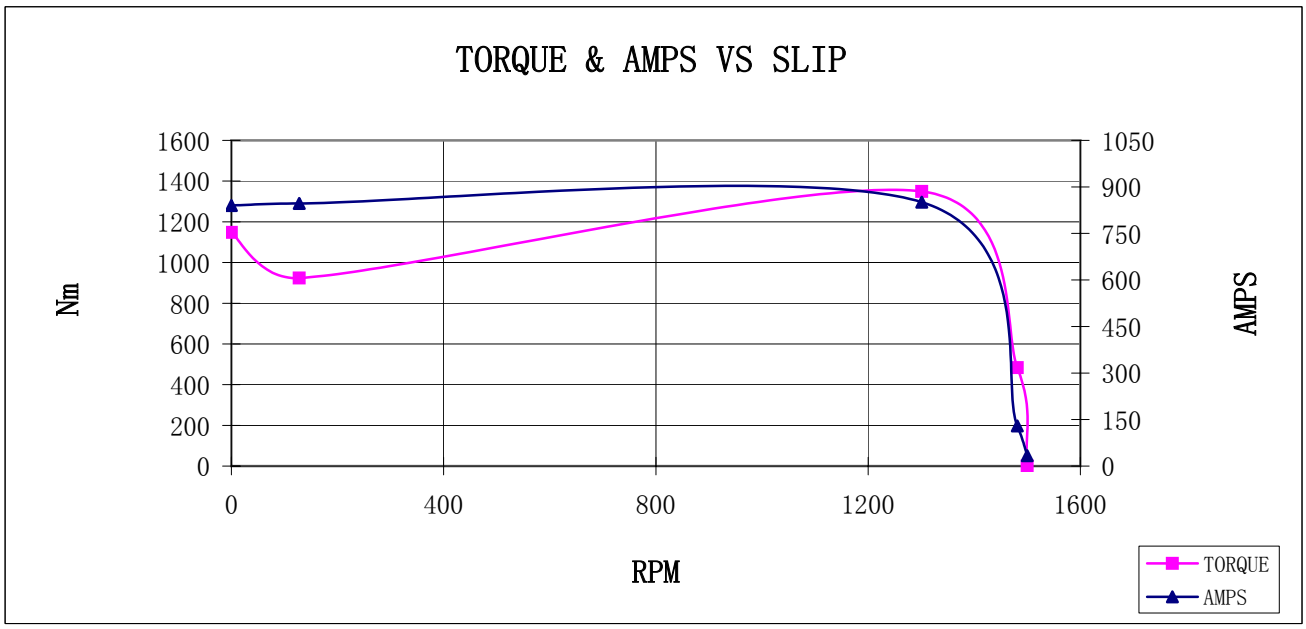

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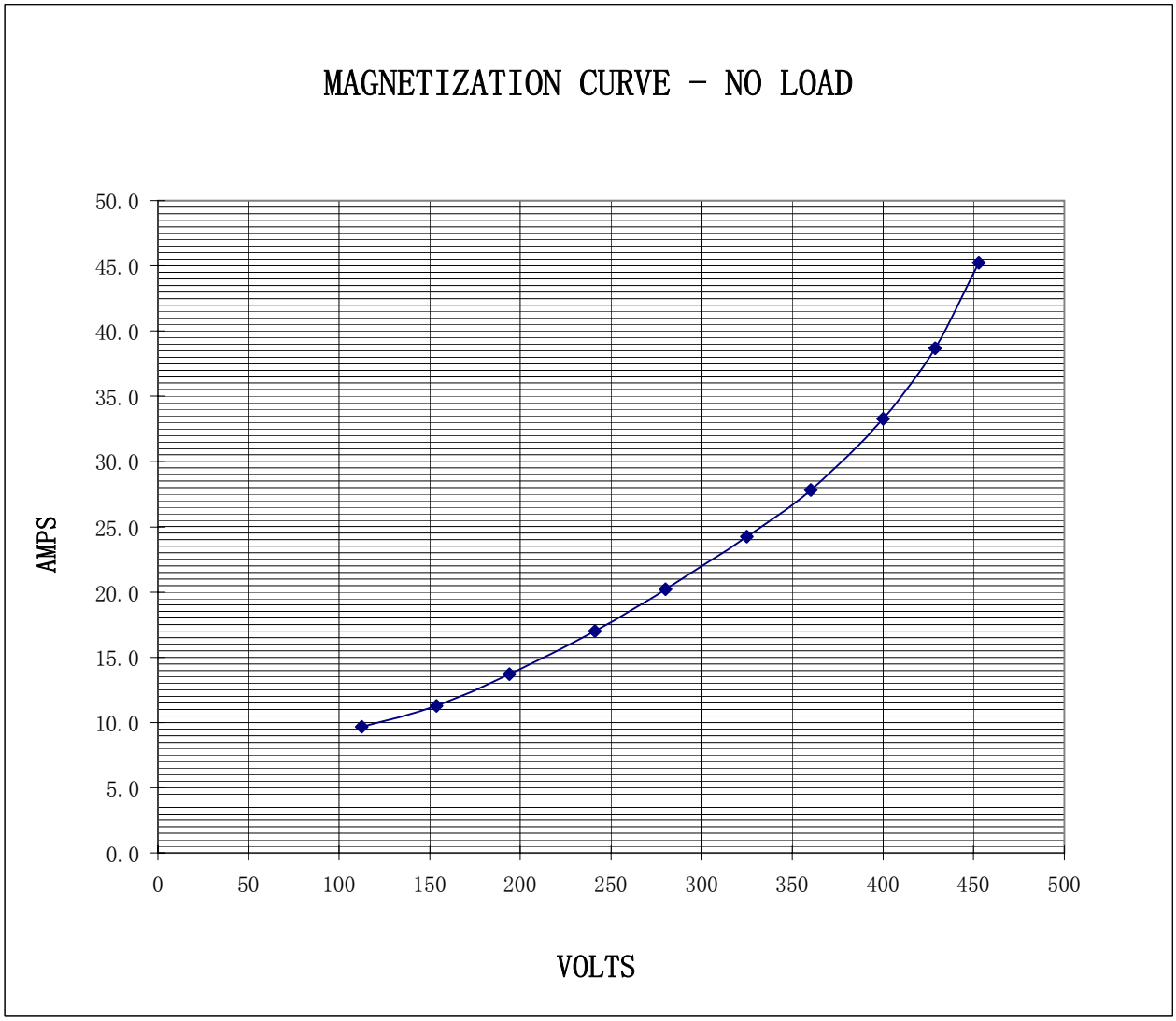

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