

OPTIDRIVE™ P²SOLARPUMP

AC Variable Speed Drive for Solar Pumping Applications

0.75kW - 160kW / 1HP - 250HP For 200 - 480 Volt 3 Phase Motors

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General Information and Ratings

Mechanical Installation

Electrical Installation

LED Keypad and Display Operation

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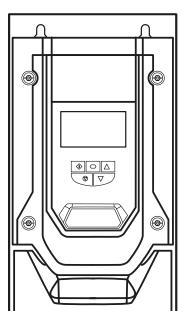
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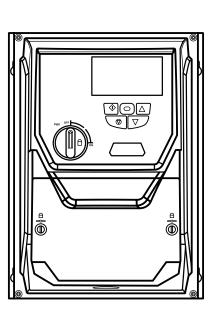
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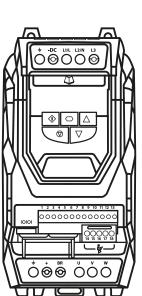
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Declaration of Conformity

Invertek Drives Limited, Offas Dyke Business Park, Welshpool, Powys, UK SY21 8JF

Invertek Drives Ltd hereby states that the Optidrive P2 product range conforms to the relevant safety provisions of the following council directives:

2004/108/EC (EMC) and 2006/95/EC (LVD) (Valid until 20.04.2016)

2014/30/EU (EMC) and 2014/35/EU (LVD) (Valid from 20.04.2016)

Design and manufacture is in accordance with the following harmonised European standards:

EN 61800-5-1: 2003	Adjustable speed electrical power drive systems. Safety requirements. Electrical, thermal and energy
EN 61800-3 2nd Ed: 2004	Adjustable speed electrical power drive systems. EMC requirements and specific test methods
EN 55011: 2007	Limits and Methods of measurement of radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment (EMC)
EN60529 : 1992	Specifications for degrees of protection provided by enclosures

Safe Torque OFF ("STO") Function

Optidrive P2 incorporates a hardware STO (Safe Torque Off) Function, designed in accordance with the standards listed below.

Standard	Classification	Independent Approval
EN 61800-5-2:2007	Туре 2	
EN ISO 13849-1:2006	PL "d"	
EN 61508 (Part 1 to 7)	SIL 2	*TUV
EN60204-1	Uncontrolled Stop "Category 0"	
EN 62061	SIL CL 2	

Electromagnetic Compatibility

All Optidrives are designed with high standards of EMC in mind. All versions suitable for operation on Single Phase 230 volt and Three Phase 400 volt supplies and intended for use within the European Union are fitted with an internal EMC filter. This EMC filter is designed to reduce the conducted emissions back into the mains supply via the power cables for compliance with the above harmonised European standards.

It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the EMC legislation of the country of use, and the relevant category. Within the European Union, equipment into which this product is incorporated must comply with the EMC Directive 2004/108/EC. This User Guide provides guidance to ensure that the applicable standards may be achieved.

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All Invertek Optidrive units carry a 2 year warranty against manufacturing defects from the date of manufacture. The manufacturer accepts no liability for any damage caused during or resulting from transport, receipt of delivery, installation or commissioning. The manufacturer also accepts no liability

for damage or consequences resulting from inappropriate, negligent or incorrect installation, incorrect adjustment of the operating parameters of the drive, incorrect matching of the drive to the motor, incorrect installation, unacceptable dust, moisture, corrosive substances, excessive vibration or ambient temperatures outside of the design specification.

The local distributor may offer different terms and conditions at their discretion, and in all cases concerning warranty, the local distributor should be contacted first.

This user guide is the "original instructions" document. All non-English versions are translations of the "original instructions".

Contents of this User Guide are believed to be correct at the time of printing. In the interest of a commitment to a policy of continuous improvement, the manufacturer reserves the right to change the specification of the product or its performance or the contents of the User Guide without notice.

This User Guide is for use with version 2.10 Firmware **User Guide Revision 1.02**

Invertek Drives Ltd adopts a policy of continuous improvement and whilst every effort has been made to provide accurate and up to date information, the information contained in this User Guide should be used for guidance purposes only and does not form the part of any contract.



This manual is intended as a guide for proper installation. Invertek Drives Ltd cannot assume responsibility for the compliance or the non-compliance to any code, national, local or otherwise, for the proper installation of this drive or associated equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.



This Optidrive contains high voltage capacitors that take time to discharge after removal of the main supply. Before working on the drive, ensure isolation of the main supply from line inputs. Wait ten (10) minutes for the capacitors to discharge to safe voltage levels. Failure to observe this precaution could result in severe bodily injury or loss of life.



Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

1. Quick Start Up

1.1. Important Safety Information

Please read the IMPORTANT SAFETY INFORMATION below, and all Warning and Caution information elsewhere.



Danger: Indicates a risk of electric shock, which, if not avoided, could result in damage to the equipment and possible injury or death.

This variable speed drive product (Optidrive) is intended for professional incorporation into complete equipment or systems as part of a fixed installation. If installed incorrectly it may present a safety hazard. The Optidrive uses high voltages and currents, carries a high level of stored electrical energy, and is used to control mechanical plant that may cause injury. Close attention is required to system design and electrical installation to avoid hazards in either normal operation or in the event of equipment malfunction. Only qualified electricians are allowed to install and maintain this product.

System design, installation, commissioning and maintenance must be carried out only by personnel who have the necessary training and experience. They must carefully read this safety information and the instructions in this Guide and follow all information regarding transport, storage, installation and use of the Optidrive, including the specified environmental limitations.

Do not perform any flash test or voltage withstand test on the Optidrive. Any electrical measurements required should be carried out with the Optidrive disconnected.

Electric shock hazard! Disconnect and ISOLATE the Optidrive before attempting any work on it. High voltages are present at the terminals and within the drive for up to 10 minutes after disconnection of the electrical supply. Always ensure by using a suitable multimeter that no voltage is present on any drive power terminals prior to commencing any work.

Where supply to the drive is through a plug and socket connector, do not disconnect until 10 minutes have elapsed after turning off the

Ensure correct earthing connections and cable selection as per defined by local legislation or codes. The drive may have a leakage current of greater than 3.5mA; furthermore the earth cable must be sufficient to carry the maximum supply fault current which normally will be limited by the fuses or MCB. Suitably rated fuses or MCB should be fitted in the mains supply to the drive, according to any local legislation or codes.

Ensure that the drive and its enclosure are connected to a suitable earth connection along with any exposed conductive material such as the structure that supports the photovoltaic modules.

Do NOT open or remove the cover of fuses whilst the pump is running, always stop the pump by disabling the P2 Solar Pump Drive and then isolate the DC power using appropriate means before working on the power wiring of the drive.

Do not carry out any work on the drive control cables whilst power is applied to the drive or to the external control circuits.

Open circuit voltages that are too high can cause permanent damage to the drive, ensure that the photovoltaic power source has been checked to be appropriate for the drive that it will be connected to before making the actual connections.

The "Safe Torque Off" Function does not prevent high voltages from being present at the drives power terminals.



Danger: Indicates a potentially hazardous situation other than electrical, which if not avoided, could result in damage to property.

Within the European Union, all machinery in which this product is used must comply with the Machinery Directive 2006/42/EC, Safety of Machinery. In particular, the machine manufacturer is responsible for ensuring that the electrical equipment complies with EN60204-1 and providing a disconnecting device which must be one of the following types:

- A switch-disconnector, utilization category AC-23B (EN 60947-3)
- A circuit breaker suitable for isolation in accordance with EN 60947-2
- A disconnector with an integrated auxiliary contact that ensures under all circumstances the switching devices break the load circuit prior to opening of the main contacts of the disconnector (EN 60947-3)

For installation in other regions, conformance with local electrical regulations and codes of practice must be adhered to.

The level of integrity offered by the Optidrive control input functions – for example stop/start, forward/reverse and maximum speed, is not sufficient for use in safety-critical applications without independent channels of protection. All applications where malfunction could cause injury or loss of life must be subject to a risk assessment and further protection provided where needed.

The driven motor can start at power up if the enable input signal is present. Take care during commissioning and normal operation that you do not allow the pump to run dry as this could cause permanent damage to the

The STOP function does not remove potentially lethal high voltages. ISOLATE the drive and wait 10 minutes before starting any work on it. Never carry out any work on the Drive, Motor or Motor cable whilst the input power is still applied.

The Optidrive can be programmed to operate the driven motor at speeds above or below the speed achieved when connecting the motor directly to the mains supply. Obtain confirmation from the manufacturers of the motor and the driven machine about suitability for operation over the intended speed range prior to machine start up.

Do not activate the automatic fault reset function on any systems whereby this may cause a potentially dangerous situation.

IP55 and IP66 drives provide their own pollution degree 2 environments. IP20 drives must be installed in a pollution degree 2 environment, mounted in a cabinet with IP54 or better.

Optidrives are intended for indoor use only.

When mounting the drive, ensure that sufficient cooling is provided. Do not carry out drilling operations with the drive in place, dust and swarf from drilling may lead to damage.

The entry of conductive or flammable foreign bodies should be prevented. Flammable material should not be placed close to the drive.

Relative humidity must be less than 95% (non-condensing).

Ensure that the supply voltage, frequency and no. of phases (1 or 3 phase) correspond to the rating of the Optidrive as delivered.

Never connect the mains power supply to the Output terminals U, V, W.

Do not install any type of automatic switchgear between the drive and the

Wherever control cabling is close to power cabling, maintain a minimum separation of 100 mm and arrange crossings at 90 degrees

Ensure that all terminals are tightened to the appropriate torque setting. Do not attempt to carry out any repair of the Optidrive. In the case of suspected fault or malfunction, contact your local Invertek Drives Sales Partner for further assistance.

1.2. Quick Start Process

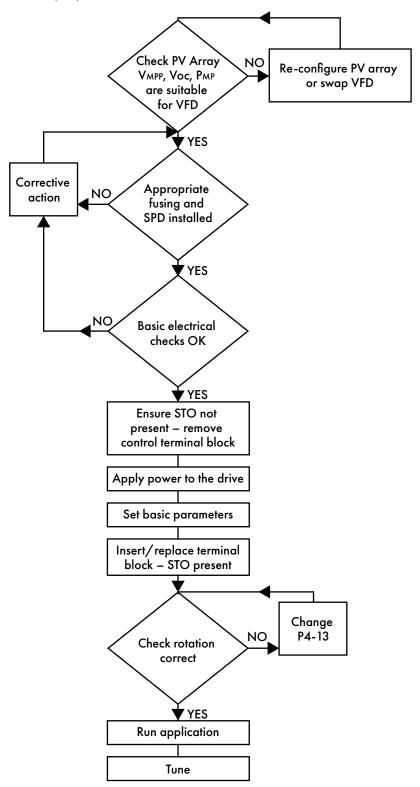
Step	Action	See Section	Page
1	Identify the Model Type and ratings of your drive from the model code on the label. In particular - Check the voltage rating suits the incoming supply verify the VMPP and Voc for the array - Check the output current capacity meets or exceeds the full load current for the intended motor - Check the enclosure type is suitable for the intended mounting location	2.1. Identifying the Drive by Model Number 2.3. Understanding the Rating Label 2.4. Drive model numbers – IP20 2.5. Drive model numbers – IP55 2.6. Drive model numbers – IP66 3.1. General	11 12 13 13 14 15
2	Unpack and check the drive. Notify the supplier and shipper immediately of any damage.		
3	Ensure correct ambient and environmental conditions for the drive are met by the proposed mounting location.	10.1. Environmental	62
4	Install the drive in a suitable cabinet (IP20 Units), ensuring suitable cooling air is available. Mount the drive to the wall or machine (IP55 & IP66).	3.1. General 3.2. Before Installation 3.4. Mechanical dimensions and weight 3.5. Guidelines for Enclosure mounting (IP20 Units) 3.6. Mounting the Drive – IP20 Units 3.7. Guidelines for mounting (IP55 Units) 3.8. Guidelines for mounting (IP66 Units)	15 15 16 19 20 20 21
5	Select the correct power and motor cables according to local wiring regulations or code, noting the maximum permissible sizes	10.2. Output Power and Current ratings	62
6	For IT Supply network, or any power supply type where the phase – earth voltage may exceed the phase – phase voltage (such as ungrounded supplies), disconnect the EMC filter before connecting the supply.		
7	Check the supply cable and motor cable for faults or short circuits.		
8	Route the cables		
9	Check that the intended motor is suitable for use, noting any precautions recommended by the supplier or manufacturer.	4.4. Motor Connection 8.3.2. Working with different motor types	26 49
10	Check the motor terminal box for correct Star or Delta configuration where applicable	4.5. Motor Terminal Box Connections	26
11	Ensure correct wiring protection is providing, by installing a suitable circuit breaker or fuses in the incoming supply line	4.3.3. Fuse / Circuit Breaker Selection	26
12	Connect the power cables, especially ensuring the protective earth connection is made	4.1. Connection Diagram	24
13	Connect the control cables as required for the application	4.7. Control Terminal Connections	27
14	Thoroughly check the installation and wiring		
15	Commission the drive parameters	9. Serial communications	60

1.3. Basic Commissioning Procedure

This section provides a short guide to commission the drive for a standard Photovoltaic Pumping Application. Other functions are configurable but this guide is intended to provide the user with a starting point, for further information please contact your local Invertek sales partner for detailed support.

It is the responsibility of the system integrator or the installer to ensure that the solar pump solution is suitably sized for the application requirements including the dimensioning of the Photovoltaic array. The maximum limits of the P2 solar Pump drive are given in the technical section of this User Guide and are summarised below:

Drives for use with 400V motors can be fed with DC Voltage from 345 to 800Vdc with a recommended VMPP in the area of 565Vdc Drives for use with 200V motors can be fed with DC Voltage from 185 to 410Vdc with a recommended VMPP in the area of 325Vdc Please note that the output voltage of the drive will be limited to the DC Voltage divided by the square root of 2 – this could limit the maximum operational speed of the pump in certain conditions.



1.3.1. Basic Parameter Setting

Par.	Description	Default	Typical	
P1-01	Maximum Frequency / Speed	50.0Hz	50.0Hz	
	Maximum output frequency/speed of the drive in Hertz (units will change to 10). This parameter is usually set to the rated frequency of the motor but can application. If this parameter is set above the motor rated frequency, it should motor rated current. It is also advisable to check that the power of the PV arm this speed.	be adjusted above or below d be confirmed that the moto	this value if necessary for the or current does not exceed the	
P1-02	Minimum Frequency / Speed	20.0Hz	25.0Hz	
	Minimum output frequency/speed of the drive in Hertz (units will change to r 10). This parameter is usually set to the minimum frequency that the pump car the pump and motor can still be adequately cooled.	rpm if the motor rated speed n deliver the minimum flow /	has been entered into P1- pressure required and when	
P1-03	Acceleration Ramp	5.0s	15.0s	
	Acceleration ramp time from zero speed to rated motor speed. Very short ran collapse the array on start-up – excessively long ramps can also cause a lag		nse that is too fast which can	
P1-04	Deceleration Ramp	5.0s	3.0s	
	Deceleration ramp time from nominal motor speed to zero speed.			
P1-07	Motor Rated Voltage	400Vac	Motor Nameplate	
	This is the motor rated voltage (phase to phase). Set this parameter to the Motor Rated Voltage as stated on the motor name-plate. If the motor is a permanent magnet motor then this parameter becomes the back EMF (phase to phase) of the motor at the rated speed of the motor			
P1-08	Motor Rated Current	x.x A	Motor Nameplate	
	Rated motor current (RMS), set this parameter to the value indicated on the m Incorrect setting of this parameter could cause poor performance of the moto thermal protection.		d cause incorrect motor	
P1-12	Primary Command Source	3 (PID)	3 (PID)	
	In order to operate the P2 Solar Pump Drive with the in-built MPPT algorithm, will enable the MPPT control to be selected in the advanced parameters.	the primary command source	ce must be set to 3 (PID). This	
P1-13	Digital Input Function Select	1	1	
	This parameter selects the functionality of the different digital and analogue inputs of the drive. Set this parameter to "1" for the most common configuration which enables digital input 1 as the drive enable input.			
P1-14	Extended Menu Access Code	0	101	
	Set this parameter to 101 in order to allow access to the extended parameter parameters from end users that could make changes that may not be approp		lose off the extended	

1.3.2. Extended Parameter Setting:

Par.	Description	Default	Typical
P2-24	Effective Switching Frequency	16Khz	16Khz
	The effective switching frequency is actually twice what would ordinarily be edges of the pulse. We recommend setting this parameter to 16kHz for optilosses in the system. Higher settings of this parameter can cause increased to	imum balance between perfor	v as we modulate both mance, audible noise and
P2-25	Fast Deceleration Ramp Time	0,5s	0,5s
	Rapid deceleration ramp time that the equipment uses to decelerate rapidly	in the event of a sudden drop	in DC bus voltage.
P2-26	Spin Start Enable	1	0
	When activated (P2-26 = 1), the drive when enabled will attempt to synchrofunction is more often used for fan application where the fan could be rotatinused with pumps where there may be a flow of water causing the pump to rasudden stop when the drive has been disabled, this function should be disa	ng as a result of its inertia or du otate. In the case of most pum	ps, the rotation will come to

Par.	Description	Default	Typical
P2-36	Start Mode Select / Automatic Restart	Auto-0	Auto-5
	This parameter defines the automatic re-start and automatic fault re-set of the With this parameter set to 'Auto-5' the drive will automatically restart if the ru to automatically reset from a fault condition at 20s intervals. If after five rese remains), the drive will no longer attempt to reset and will remain in a tripped removed and restored.	n command is present and mo t attempts, the drive is unsucce	essful (the fault condition
P2-38	Main Loss Ride Through / Stop Control	3:DC	3:DC
	Setting this parameter to 3 (DC Supply), informs the drive that it is being supply not looking to measure the supply voltage on all three input phases.	blied its power from a DC sou	rce. This means that the drive
P4-01	Motor Control Mode	1:CT	0:VT
	This parameter selects the motor type and control required. The most commo variable torque) which means that the drive will operate in vector mode and If you are connecting the drive to a pump with a constant torque characterist used to select different motor types such as PM or BLDC.	is configured for a centrifugal	l pump.
P4-05	Motor Rated Power Factor (Cos⊕)	0.81	See Nameplate
	This parameter is the motor rated power factor ($Cos \Phi$), set this parameter to	the value indicated on the mo	otor nameplate.
P4-02	Motor Parameter Auto-tune Enable	0	1
	Once that the previous parameters have been set, an autotune should be ca autotune allows the drive to measure some of the motor specific parameters. rotate the motor during its measurements. It is also very important to ensure the	This autotune is a stationary a	autotune which does not
P4-13	Inverter Output Phase Sequence	0:U,V,W	0:U,V,W
	This parameter defines the output phase sequence of the drive and consequence to change the direction of rotation of the motor without having to physically such this parameter that you are not running the motor in reverse which could of contract the contract	wap two output phase cables	s. Please ensure that if using

1.3.3. Solar Pumping Application Settings

Par.	Description	Default	Typical
P3-01	PID Proportional Gain (1)	1.0	1.0
	This parameter is the Proportional gain that the drive uses to achieve the optin proportional gain will cause a slow reaction system that may cause the syste array voltage while the pump is accelerating. By increasing the proportional can cause an unstable system.	m to respond too slowly to the	initial fluctuations of the
P3-02	PID Integration Time (1)	1.0	1.0
	This parameter is the Integration time that the drive uses to achieve the optimu proportional gain induces steady state errors that can be corrected by this in responsive system and excessively low values can cause an unstable system. make the system particularly slow to completely correct the error.	egration term. Smaller values i	n this setting cause a moi
23-04	PID Operating Mode	1	1
	This parameter defines how the P2 SolarPump PID mode operates. Direct Mode = 0.		
	Inverse mode = 1. The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications.	eed should also decrease. The	direct mode is the oppo
P3-05	The inverse mode means that as the DC Bus voltage decreases, the pump sp	eed should also decrease. The	direct mode is the oppo
P3-05	The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications.	0	
P3-05 P3-08	The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications. PID Reference (Set-point) Source Select	0	
	The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications. PID Reference (Set-point) Source Select In order to operate using the internal MPPT algorithm in the drive, this parameters.	oter should be set to 3. 0.0% take longer for the drive to ram	3 50.0% p up to the MPP from a
	The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications. PID Reference (Set-point) Source Select In order to operate using the internal MPPT algorithm in the drive, this parameter Dutput Low Limit This parameter determines the low limit of the PID output. If set to zero, it will	oter should be set to 3. 0.0% take longer for the drive to ram	3 50.0% np up to the MPP from a
P3-08	The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications. PID Reference (Set-point) Source Select In order to operate using the internal MPPT algorithm in the drive, this parameter determines the low limit of the PID output. If set to zero, it will start or when recovering from standby. This will also apply an 'effective mining and the pide of	eter should be set to 3. 0.0% take longer for the drive to ramnum frequency' given by P1-0	3 50.0% To up to the MPP from a 1 x P3-08. 3:DC
P3-08	The inverse mode means that as the DC Bus voltage decreases, the pump sp and is not suitable for Solar Pumping applications. PID Reference (Set-point) Source Select In order to operate using the internal MPPT algorithm in the drive, this parameter User PID Output Low Limit This parameter determines the low limit of the PID output. If set to zero, it will start or when recovering from standby. This will also apply an 'effective mining PID Feedback Source Select This parameter selects the PID feedback source and should be set to 3 for DO	eter should be set to 3. 0.0% take longer for the drive to ramnum frequency' given by P1-0	3 50.0% To up to the MPP from a 1 x P3-08. 3:DC

Par.	Description	Default	Typical
P8-10	PID Integration Time (2)	1.0	1.0
	This parameter sets the integration time that the drive uses to maintain the opti after startup. The proportional gain induces steady-state errors that can be co the proportional action. Very high values can cause slowness in correction at	orrected by integrating the error	
P8-12	PID Gain Transition Band	0.0%	0.1%
	Error band, between the set-point and DC bus voltage, in% of 1000Vdc. On (1) and PID gain (2).	ce inside this band the inverter s	switches between PID gain
P8-13	PID Gain 2 Transition Delay	0.0s	0.5s
	This parameter sets a time delay from the moment that the system enters the transwitches from PID gain 1 settings to PID gain 2 settings.	ansition band configured in P8-	-12, to when the drive
P8-11	PID Error Deadband	0.0%	0.0%
	Error band calculated in% of 1000Vdc, of the error between the set-point annot modify the output speed and therefore will be maintained at a stable spe	d real value of DC bus voltage, ed.	, in which the converter will
P3-06	MPPT Start Voltage	51.0%	xx.x%
	Defines the Voltage that is loaded into the MPPT on start-up. This value is in Sdc.	% of 1000Vdc, a value of 51.0%	% would correlate to 510V
P8-18	MPPT Minimum Voltage	264/460Vdc	xxxVdc
	Defines the minimum DC bus voltage achievable by calculation of the MPPT When the inverter is enabled the value loaded to the MPPT will be P3-06 The value set in P8-18 corresponds to the voltage delivered by the PV array irradiation that we can expect the pump to operate.		power with the minimum
P8-19	MPPT Maximum Operating Voltage	322/560	xxxVdc
	Defines the maximum DC bus voltage achievable by calculation of the MPP When the drive is enabled the value loaded to the MPPT will be P3-06. The by the PV array (Vmp) at the point of maximum power with the maximum irrad	value set in P8-19 corresponds	
P8-20	MPPT Voltage Variation	5V	3V
	This parameter defines the iteration voltage of the MPPT algorithm. The MPPT maximum power point of the system. To do this we must select the resolution	system continuously tests wheth in Vdc for the MPPT controller.	her it has found the

1.3.4. Standby / Wake-up parameter settings

Par.	Description	Default	Typical
P8-14	Standby Mode	0	1
	This parameter selects the variables that causes the drive to go into standby (means that standby mode is selected based on pump speed. A setting of 1 h and 'wake-up' from this condition based on the voltage of the DC Bus. If a solar irradiation sensor is used then this setting should be changed to 2.	sleep) mode. By default, this nowever, configures the drive t	parameter is set to 0 which to go into standby mode
P8-15	Standby Activation Level	0.0%	45.0%
	With P8-14 = 1, this parameter should be set in DC Bus Voltage as a % of 10 speed and remain in Standby mode waiting for the DC bus to exceed the w		
P2-27	Standby Activation Delay Time	Os	5s
	This parameter sets the delay time in seconds that the DC Bus Voltage must remain below the activation level set in P8-15, in order for the drive to go into standby (sleep) mode.		
P8-16	Standby Wake-Up Level	0.0%	53.0%
	This parameter sets the DC Bus Voltage in % 1000V, above which the inverte increase the speed of the pump. 53.0% = 530Vdc	r will wake-up form standby (s	sleep) mode, start to run and
P8-17	Standby Wake-Up Delay Time	0.0s	30.0s
	This parameter sets the delay time in seconds, which the standby wake-up cowake-up sequence and exit standby (sleep) mode.	andition must be present for be	efore the drive will begin the

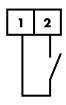
1.3.5. Optional Parameter Settings for Irradiance Sensor

Par.	Description	P2 Adjustment
P2-30	Analogue Input Format	0-10V/4-20mA
	This parameter defines the type of signal from the irradiation sensor.	
P8-14	Standby Mode	2
	This parameter selects the variables that causes the drive to go into standby means that standby mode is selected based on pump speed. A setting of 1 and 'wake-up' from this condition based on the voltage of the DC Bus.	sleep) mode. By default, this parameter is set to 0 which however, configures the drive to go into standby mode
	If a solar irradiation sensor is used then this setting should be changed to 2.	
P8-15	Standby Activation Level	45.0%
	This parameter sets the irradiation level in % of transducer range, below which Standby (sleep) mode.	h the drive will decelerate the pump speed and enter
P8-16	Standby Wake-Up Level	53.0%
	The second of th	
	This parameter sets the irradiation level in % of transducer range, above which and increase the speed.	h the drive will exit standby (sleep) mode, start the pump
P8-17		h the drive will exit standby (sleep) mode, start the pump 30s

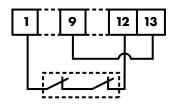
1.3.6. Minimum control wiring requirements

The P2 Solar Pump Drive is a very flexible product which can be controlled in a number of ways. In order to operate the drive as detailed in section 9. Serial communications, the drive will need the STO circuit to be closed (XREF STO section) and a drive enable provided to Digital Input 1 as shown below. Please note that if the STO function is not going to be used in the application, the wiring is still required and a link will be needed between terminals T1-T12 and T9-T13.

Control Terminals







Mandatory Hardware Enable

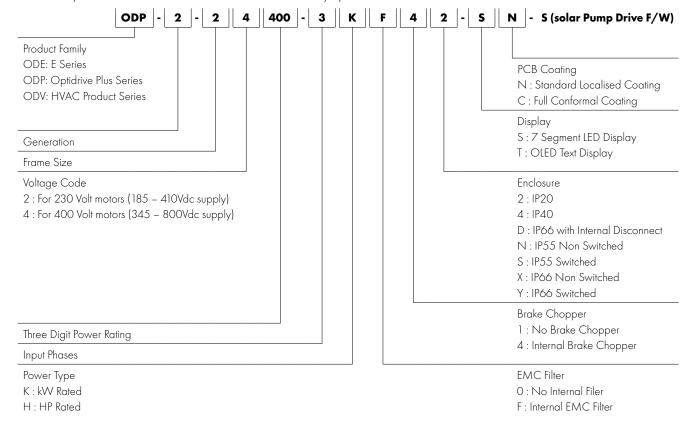
The STO inputs can be used as a high integrity means of preventing torque being applied on the motor section 4.11. If this function is not required, the terminals must be linked as illustrated.

2. General Information and Ratings

This chapter contains information about the Optidrive E3 including how to identify the drive.

2.1. Identifying the Drive by Model Number

Each drive can be identified by its model number, as shown in the table below. The model number is on the shipping label and the drive nameplate. The model number includes the drive and any options.



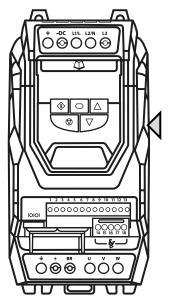
2.2. Product Rating Label Location

All Optidrive P2 models carry a rating label, which can be located as follows:

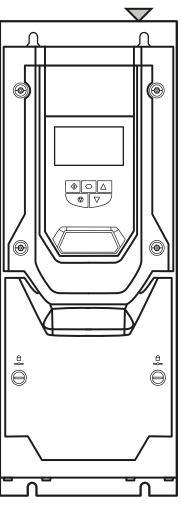
IP20 Models

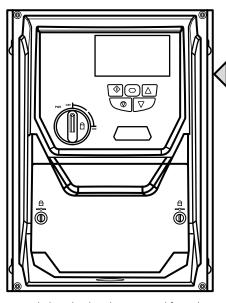
IP55 Models

IP66 Models



On right hand side when viewed from the front.





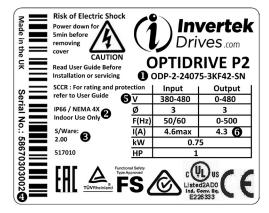
On right hand side when viewed from the

On the top surface.

2.3. Understanding the Rating Label

The product rating label provides the following information.

	Кеу
1	Model Code
2	Enclosure Type and IP Rating
3	Firmware Version
4	Serial Number
5	Technical Data – Supply Voltage 200 – 240Vac = 185 – 410Vdc 380 – 480Vac = 345 – 800Vdc
6	Technical Data – Maximum continuous output current



2.4. Drive model numbers - IP20

Mechanical Dimensions and Mounting information are shown from section 3.4.1. IP20 Units on page 16. Electrical Specifications are shown in section 10.2. Output Power and Current ratings on page 62.

200-240Vac motors / 185	- 410Vdc	supply			
kW Model	kW	HP Model	HP	Output Current (A)	Frame Size
ODP-2-22075-1KF42-SN	0.75	ODP-2-22010-1 HF42-SN	1	4.3	2
ODP-2-22150-1KF42-SN	1.5	ODP-2-22020-1HF42-SN	2	7	2
ODP-2-22220-1KF42-SN	2.2	ODP-2-22030-1HF42-SN	3	10.5	2
ODP-2-22075-3KF42-SN	0.75	ODP-2-22010-3HF42-SN	1	4.3	2
ODP-2-22150-3KF42-SN	1.5	ODP-2-22020-3HF42-SN	2	7	2
ODP-2-22220-3KF42-SN	2.2	ODP-2-22030-3HF42-SN	3	10.5	2
ODP-2-32040-3KF42-SN	4	ODP-2-32050-3HF42-SN	5	18	3
ODP-2-32055-3KF42-SN	5.5	ODP-2-32075-3HF42-SN	7.5	24	3
ODP-2-42075-3KF42-TN	7.5	ODP-2-42100-3HF42-TN	10	39	4
ODP-2-42110-3KF42-TN	11	ODP-2-42150-3HF42-TN	15	46	4
ODP-2-52150-3KF42-TN	15	ODP-2-52020-3HF42-TN	20	61	5
ODP-2-52185-3KF42-TN	18.5	ODP-2-52025-3HF42-TN	25	72	5
380-480Vac motors / 345	- 800Vdc	supply			
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
kW Model Number ODP-2-24075-3KF42-SN	kW 0.75	HP Model Number ODP-2-24010-3HF42-SN	HP	Output Current (A) 2.2	Frame Size
			HP 1 2	-	
ODP-2-24075-3KF42-SN	0.75	ODP-2-24010-3HF42-SN	1	2.2	2
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN	0.75 1.5	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN	1 2	2.2 4.1	2 2
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN	0.75 1.5 2.2	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN	1 2 3	2.2 4.1 5.8	2 2 2
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN	0.75 1.5 2.2 4	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN	1 2 3 5	2.2 4.1 5.8 9.5	2 2 2 2
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN	0.75 1.5 2.2 4 5.5	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN	1 2 3 5 7.5	2.2 4.1 5.8 9.5 14	2 2 2 2 2 3
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN ODP-2-34075-3KF42-SN	0.75 1.5 2.2 4 5.5 7.5	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN ODP-2-34100-3HF42-SN	1 2 3 5 7.5 10	2.2 4.1 5.8 9.5 14 18	2 2 2 2 2 3 3
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN ODP-2-34075-3KF42-SN ODP-2-34110-3KF42-SN	0.75 1.5 2.2 4 5.5 7.5	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN ODP-2-34100-3HF42-SN ODP-2-34150-3HF42-SN	1 2 3 5 7.5 10	2.2 4.1 5.8 9.5 14 18 24	2 2 2 2 3 3 3
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN ODP-2-34075-3KF42-SN ODP-2-34110-3KF42-SN ODP-2-44150-3KF42-TN	0.75 1.5 2.2 4 5.5 7.5 11	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN ODP-2-34100-3HF42-SN ODP-2-34150-3HF42-SN ODP-2-44200-3HF42-SN	1 2 3 5 7.5 10 15 20	2.2 4.1 5.8 9.5 14 18 24 30	2 2 2 2 3 3 3 4
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN ODP-2-34075-3KF42-SN ODP-2-34110-3KF42-SN ODP-2-44150-3KF42-TN ODP-2-44185-3KF42-TN	0.75 1.5 2.2 4 5.5 7.5 11 15 18.5	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN ODP-2-34100-3HF42-SN ODP-2-34150-3HF42-SN ODP-2-44200-3HF42-SN	1 2 3 5 7.5 10 15 20 25	2.2 4.1 5.8 9.5 14 18 24 30 39	2 2 2 2 3 3 3 4 4
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN ODP-2-34075-3KF42-SN ODP-2-34110-3KF42-SN ODP-2-44150-3KF42-TN ODP-2-44185-3KF42-TN	0.75 1.5 2.2 4 5.5 7.5 11 15 18.5 22	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN ODP-2-34100-3HF42-SN ODP-2-34150-3HF42-SN ODP-2-44200-3HF42-SN ODP-2-44250-3HF42-SN	1 2 3 5 7.5 10 15 20 25 30	2.2 4.1 5.8 9.5 14 18 24 30 39 46	2 2 2 2 3 3 3 4 4 4
ODP-2-24075-3KF42-SN ODP-2-24150-3KF42-SN ODP-2-24220-3KF42-SN ODP-2-24400-3KF42-SN ODP-2-34055-3KF42-SN ODP-2-34075-3KF42-SN ODP-2-34110-3KF42-SN ODP-2-44150-3KF42-TN ODP-2-44185-3KF42-TN ODP-2-44220-3KF42-TN ODP-2-54300-3KF42-TN	0.75 1.5 2.2 4 5.5 7.5 11 15 18.5 22 30	ODP-2-24010-3HF42-SN ODP-2-24020-3HF42-SN ODP-2-24030-3HF42-SN ODP-2-24050-3HF42-SN ODP-2-34075-3HF42-SN ODP-2-34100-3HF42-SN ODP-2-34150-3HF42-SN ODP-2-44200-3HF42-SN ODP-2-44250-3HF42-SN ODP-2-44300-3HF42-SN	1 2 3 5 7.5 10 15 20 25 30 40	2.2 4.1 5.8 9.5 14 18 24 30 39 46 61	2 2 2 2 3 3 3 4 4 4 4 5

2.5. Drive model numbers - IP55

Mechanical dimensions and mounting information are shown from section 3.4.2. IP55 Units on page 17. Electrical specifications are shown in section 10.2. Output Power and Current ratings on page 62.

200-240Vac motors / 185 – 410Vdc supply									
kW Model	kW	HP Model	HP	Output Current (A)	Frame Size				
ODP-2-42055-3KF4N-SN	5.5	ODP-2-42075-3HF4N-SN	<i>7</i> .5	24	4				
ODP-2-42075-3KF4N-SN	7.5	ODP-2-42100-3HF4N-SN	10	39	4				
ODP-2-42110-3KF4N-SN	11	ODP-2-42150-3HF4N-SN	15	46	4				
ODP-2-52150-3KF4N-SN	15	ODP-2-52020-3HF4N-SN	20	61	5				
ODP-2-52185-3KF4N-SN	18.5	ODP-2-52025-3HF4N-SN	25	72	5				
ODP-2-62022-3KF#N-SN	22	ODP-2-62030-3HF#N-SN	30	90	6				
ODP-2-62030-3KF#N-SN	30	ODP-2-62040-3HF#N-SN	40	110	6				
ODP-2-62037-3KF#N-SN	37	ODP-2-62050-3HF#N-SN	50	150	6				
ODP-2-62045-3KF#N-SN	45	ODP-2-62060-3HF#N-SN	60	180	6				
ODP-2-72055-3KF#N-SN	55	ODP-2-72075-3HF#N-SN	75	202	7				
ODP-2-72075-3KF#N-SN	75	ODP-2-72100-3HF#N-SN	100	248	7				

380-480Vac motors / 345	- 800Vd	supply			
kW Model Number	kW	HP Model Number	HP	Output Current (A)	Frame Size
ODP-2-44110-3KF4N-SN	11	ODP-2-44150-3HF4N-SN	15	24	4
ODP-2-44150-3KF4N-SN	15	ODP-2-44200-3HF4N-SN	20	30	4
ODP-2-44185-3KF4N-SN	18.5	ODP-2-44250-3HF4N-SN	25	39	4
ODP-2-44220-3KF4N-SN	22	ODP-2-44300-3HF4N-SN	30	46	4
ODP-2-54300-3KF4N-SN	30	ODP-2-54040-3HF4N-SN	40	61	5
ODP-2-54370-3KF4N-SN	37	ODP-2-54050-3HF4N-SN	50	72	5
ODP-2-64045-3KF#N-SN	45	ODP-2-64060-3HF#N-SN	60	90	6
ODP-2-64055-3KF#N-SN	55	ODP-2-64075-3HF#N-SN	75	110	6
ODP-2-64075-3KF#N-SN	<i>7</i> 5	ODP-2-64120-3HF#N-SN	120	150	6
ODP-2-64090-3KF#N-SN	90	ODP-2-64150-3HF#N-SN	150	180	6
ODP-2-74110-3KF#N-SN	110	ODP-2-74175-3HF#N-SN	175	202	7
ODP-2-74132-3KF#N-SN	132	ODP-2-74200-3HF#N-SN	200	240	7
ODP-2-74160-3KF#N-SN	160	ODP-2-74250-3HF#N-SN	250	302	7

2.6. Drive model numbers - IP66

Mechanical dimensions and mounting information are shown from section 3.4.3. IP66 Units on page 18. Electrical specifications are shown in section 10.2. Output Power and Current ratings on page 62.

200-240Vac moto	rs / 185 – 410Vdc s	supply					
kW Mode	el Number		HP Mode		Output	Frame	
Non Switched	Switched	kW	Non Switched	Switched	НР	Current (A)	Size
ODP-2-22075- 1 KF4X-TN	ODP-2-22075- 1 KF4Y-TN	0.75	ODP-2-22010- 1 HF4X-TN	ODP-2-22010- 1 HF4Y-TN	1	4.3	2
ODP-2-22150- 1 KF4X-TN	ODP-2-22150- 1 KF4Y-TN	1.5	ODP-2-22020- 1HF4X-TN	ODP-2-22020- 1HF4Y-TN	2	7	2
ODP-2-22220- 1 KF4X-TN	ODP-2-22220- 1 KF4Y-TN	2.2	ODP-2-22030- 1 HF4X-TN	ODP-2-22030- 1 HF4Y-TN	3	10.5	2
ODP-2-22075- 3KF4X-TN	ODP-2-22075- 3KF4Y-TN	0.75	ODP-2-12010- 3HF4X-TN	ODP-2-22010- 3HF4Y-TN	1	4.3	2
ODP-2-22150- 3KF4X-TN	ODP-2-22150- 3KF4Y-TN	1.5	ODP-2-22020- 3HF4X-TN	ODP-2-22020- 3HF4Y-TN	2	7	2
ODP-2-22220- 3KF4X-TN	ODP-2-22220- 3KF4Y-TN	2.2	ODP-2-22030- 3HF4X-TN	ODP-2-22030- 3HF4Y-TN	3	10.5	2
ODP-2-32040- 3KF4X-TN	ODP-2-32040- 3KF4Y-TN	4	ODP-2-32050- 3HF4X-TN	ODP-2-32050- 3HF4Y-TN	5	18	3
380-480Vac moto	rs / 345 – 800Vdc	supply					
kW Mode	el Number		HP Model Number			Output	Frame
Non Switched	Switched	kW	Non Switched	Switched	HP	Current (A)	Size
ODP-2-24075- 3KF4X-TN	ODP-2-24075- 3KF4Y-TN	0.75	ODP-2-24010- 3HF4X-TN	ODP-2-24010- 3HF4Y-TN	1	2.2	2
ODP-2-24150- 3KF4X-TN	ODP-2-24150- 3KF4Y-TN	1.5	ODP-2-24020- 3HF4X-TN	ODP-2-24020- 3HF4Y-TN	2	4.1	2
ODP-2-24220- 3KF4X-TN	ODP-2-24220- 3KF4Y-TN	2.2	ODP-2-24030- 3HF4X-TN	ODP-2-24030- 3HF4Y-TN	3	5.8	2
ODP-2-24400- 3KF4X-TN	ODP-2-24400- 3KF4Y-TN	4	ODP-2-24050- 3HF4X-TN	ODP-2-24050- 3HF4Y-TN	5	9.5	2
ODP-2-34055- 3KF4X-TN	ODP-2-34055- 3KF4Y-TN	5.5	ODP-2-34075- 3HF4X-TN	ODP-2-34075- 3HF4Y-TN	7.5	14	3
ODP-2-34075- 3KF4X-TN	ODP-2-34075- 3KF4Y-TN	7.5	ODP-2-34100- 3HF4X-TN	ODP-2-34100- 3HF4Y-TN	10	18	3

3. Mechanical Installation

3.1. General

- The Optidrive should be mounted in a vertical position only, on a flat, flame resistant, vibration free mounting using the integral mounting holes or DIN Rail clip (Frame Size 2 only).
- The Optidrive must be installed in a pollution degree 1 or 2 environment only.
- Do not mount flammable material close to the Optidrive.
- Ensure that the minimum cooling air gaps, as detailed in sections 3.5. Guidelines for Enclosure mounting (IP20 Units), 3.7. Guidelines for mounting (IP55 Units) and 3.8. Guidelines for mounting (IP66 Units) – are left clear.
- Ensure that the ambient temperature range does not exceed the permissible limits for the Optidrive given in section 10.1. Environmental
- Provide suitable clean, moisture and contaminant free cooling air sufficient to fulfil the cooling requirements of the Optidrive.

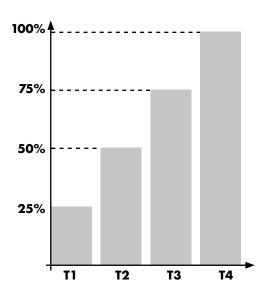
3.2. Before Installation

- Carefully Unpack the Optidrive and check for any signs of damage. Notify the shipper immediately if any exist.
- Check the drive rating label to ensure it is of the correct type and power requirements for the application.
- To prevent accidental damage always store the Optidrive in its original box until required. Storage should be clean and dry and within the temperature range -40°C to +60°C

3.3. Installation Following a Period of Storage

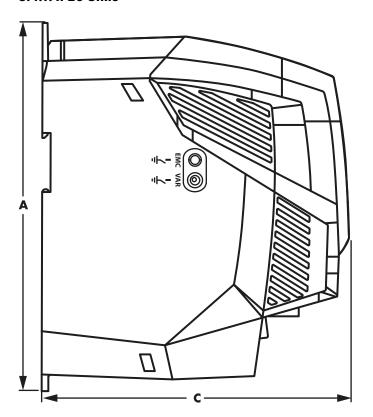
Where the drive has been stored for some time prior to installation, or has remained without the main power supply not present for an extended period of time, it is necessary to reform the DC capacitors within the drive according to the following table before operation. For drives which have not been connected to the main power supply for a period of more than 2 years, this requires a reduced mains voltage mains voltage to be applied for a time period, and gradually increased prior to opprating the drive. The voltage levels relative to the drive rated voltage, and the time periods for which they must be applied are shown in the following table. Following completion of the procedure, the drive may be operated as normal.

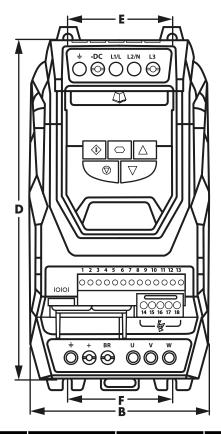
Storage Period /Power-OFF Period	Initial Input Voltage Level	Time Period T1	Secondary Input Voltage Level	Time Period T2			Final Input Voltage Level	Time Period T4		
Up to 1 Year	100%		N/A							
1 – 2 Years	100%	1 Hour			N/	'A				
2 – 3 Years	25%	30 Minutes	50%	30 Minutes	75%	30 Minutes	100%	30 Minutes		
More than 3 Years	25%	2 Hours	50%	2 Hours	75%	2 Hours	100%	2 Hours		



3.4. Mechanical dimensions and weight

3.4.1. IP20 Units

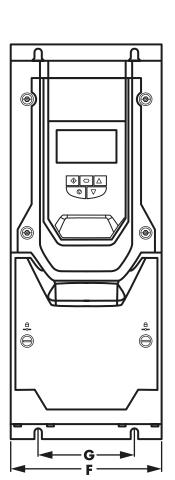


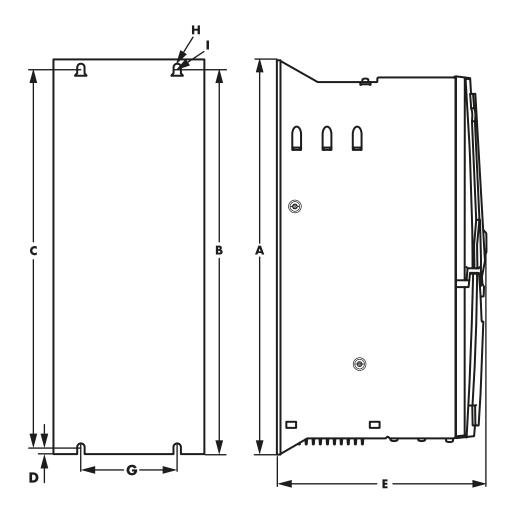


Drive	A		В		С		D		E		F		Weight	
Size	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	Kg	Ib
2	221	8.70	110	4.33	185	7.28	209	8.23	63	2.48	63	2.48	1.8	4.0
3	261	10.28	131	5.16	205	8.07	247	9.72	80	3.15	80	3.15	3.5	7.7
4	418	16.46	160	6.30	240	9.45	400	15.75	125	4.92	125	4.92	9.2	20.3
5	486	19.13	222	8.74	260	10.24	460	18.11	175	6.89	175	6.89	18.1	39.9

Mounting Bolts								
Frame Size	Metric	UNF						
2	M4	#8						
3	M4	#8						
4	M8	5/16						
5	M8	5/16						

Tightening Torques								
Frame Size Required Torque								
Control Terminals	All	0.5 Nm	4.5 lb-in					
Power Terminals	2 & 3	1 Nm	9 lb-in					
	4	2 Nm	18 lb-in					
	5	4 Nm	35.5 lb-in					

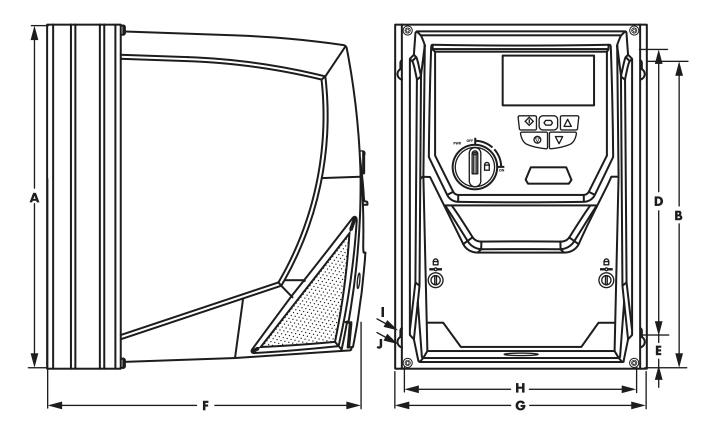




Drive	A		В		D		E		F	F		G		Н		ı		J		Weight	
Size	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	kg	Ib	
4	450	17.72	428	16.85	433	17.05	8	0.31	252	9.92	171	6.73	110	4.33	4.25	0.17	7.5	0.30	11.5	25.4	
5	540	21.26	515	20.28	520	20.47	8	0.31	270	10.63	235	9.25	175	6.89	4.25	0.17	7.5	0.30	23	50.7	
6	865	34.06	830	32.68	840	33.07	10	0.39	330	12.99	330	12.99	200	7.87	5.5	0.22	11	0.43	55	121.2	
7	1280	50.39	1245	49.02	1255	49.41	10	0.39	360	14.17	330	12.99	200	7.87	5.5	0.22	11	0.43	89	196.2	

Mounting Bolts								
Frame Size	Metric	UNF						
4	M8	#8						
5	M8	#8						
6	M10	5/16						
7	M10	5/16						

Tightening Torques								
	Frame Size	ize Required Torque						
Control Terminals	All	0.5 Nm	4.5 lb-in					
	4	2 Nm	18 lb-in					
D Til-	5	4 Nm	35.5 lb-in					
Power Terminals	6	15 Nm	11 lb-ft					
	7	15 Nm	11 lb-ft					



Drive	,	A	E	3	D			E	F		G	;		1		ı		J	Wei	ight
Size	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	kg	Ib
2	257	10.12	220	8.66	200	7.87	29	1.12	239	9.41	188	7.40	178	7.01	4.2	0.17	8.5	0.33	4.8	10.6
3	310	12.20	277	10.89	252	9.90	33	1.31	266	10.47	211	8.29	200	7.87	4.2	0.17	8.5	0.33	7.7	16.8

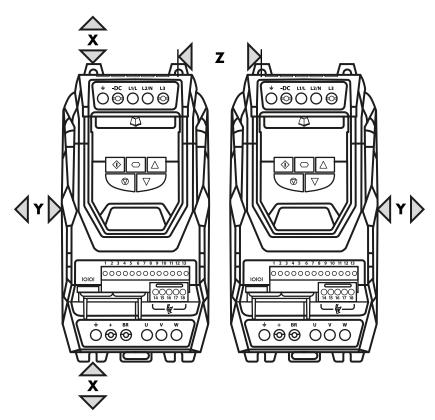
Mounting Bolts						
Frame Size	Metric	UNF				
2	M4	#8				
3	M4	#8				

Tightening Torques								
Frame Size Required Torque								
Control Terminals	All	0.5 Nm	4.5 lb-in					
Power Terminals	2 & 3	1 Nm	9 lb-in					

3.5. Guidelines for Enclosure mounting (IP20 Units)

- IP20 drives are suitable for use in pollution degree 1 environments, according to IEC-664-1. For pollution degree 2 or higher environments, drives should be mounted in a suitable control cabinet with sufficient ingress protection to maintain a pollution degree 1 environment around the drive.
- Enclosures should be made from a thermally conductive material.
- Ensure the minimum air gap clearances around the drive as shown below are observed when mounting the drive.
- Where ventilated enclosures are used, there should be venting above the drive and below the drive to ensure good air circulation. Air should be drawn in below the drive and expelled above the drive.
- In any environments where the conditions require it, the enclosure must be designed to protect the Optidrive against ingress of airborne dust, corrosive gases or liquids, conductive contaminants (such as condensation, carbon dust, and metallic particles) and sprays or splashing water from all directions.
- High moisture, salt or chemical content environments should use a suitably sealed (non-vented) enclosure.

The enclosure design and layout should ensure that the adequate ventilation paths and clearances are left to allow air to circulate through the drive heatsink. Invertek Drives recommend the following minimum sizes for drives mounted in non-ventilated metallic enclosures:



Drive Size	X Above & Below		Y Either Side		Z Between		Recommended airflow	
	mm	in	mm	in	mm	in	m3/min	CFM
2	<i>7</i> 5	2.95	10	0.39	46	1.81	0.3	11
3	100	3.94	10	0.39	52	2.05	0.9	31
4	200	7.87	25	0.98	70	2.76	1.7	62
5	200	7.87	25	0.98	70	2.76	2.9	104
8	300	11.81	100	3.94			20	<i>7</i> 05

Dimension Z assumes that the drives are mounted side-by-side with no clearance.

Typical drive heat losses are <3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

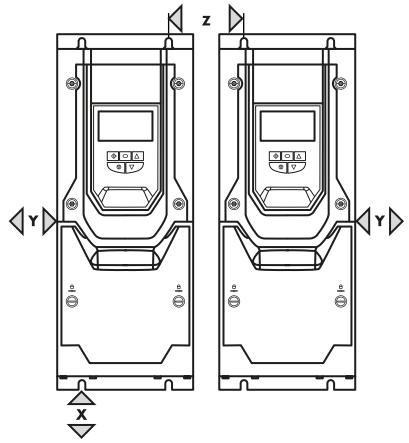
NOTE

3.6. Mounting the Drive - IP20 Units

- IP20 Units are intended for installation within a control cabinet.
- When mounting with screws
 - o Using the drive as a template, or the dimensions shown above, mark the locations for drilling
 - o Ensure that when mounting locations are drilled, the dust from drilling does not enter the drive
 - o Mount the drive to the cabinet backplate using suitable M5 mounting screws
 - o Position the drive, and tighten the mounting screws securely
- When Din Rail Mounting (Frame Size 2 Only)
 - o Locate the DIN rail mounting slot on the rear of the drive onto the top of the DIN rail first
 - o Press the bottom of the drive onto the DIN rail until the lower clip attaches to the DIN rail
 - o If necessary, use a suitable flat blade screw driver to pull the DIN rail clip down to allow the drive to mount securely on the rail
 - o To remove the drive from the DIN rail, use a suitable flat blade screwdriver to pull the release tab downwards, and lift the bottom of the drive away from the rail first

3.7. Guidelines for mounting (IP55 Units)

- Before mounting the drive, ensure that the chosen location meets the environmental condition requirements for the drive shown in section 10.1. Environmental on page 62.
- The drive must be mounted vertically, on a suitable flat surface
- The minimum mounting clearances as shown in the table below must be observed
- The mounting site and chosen mountings should be sufficient to support the weight of the drives
- IP55 units do not require mounting inside an electrical control cabinet; however they may be if desired.



Drive Size		X & Below	Eithe		
	mm	in	mm	in	
4	200	7.87	10	0.39	
5	200	7.87	10	0.39	NO
6	200	7.87	10	0.39	NO
7	200	7.87	10	0.39	

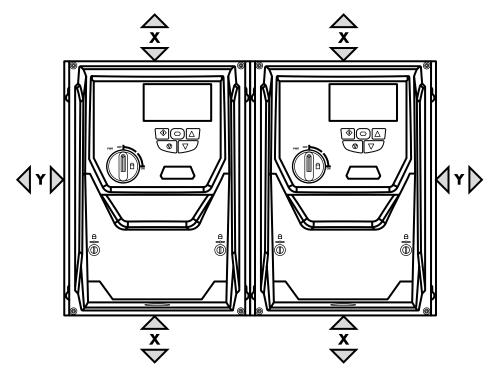
Typical drive heat losses are approximately 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

- Using the drive as a template, or the dimensions shown above, mark the locations required for drilling
- Suitable cable glands to maintain the IP protection of the drive are required. Gland sizes should be selected based on the number and size of the required connection cables. Drives are supplied with a plain, undrilled gland plate to allow the correct hole sizes to be cut as required. Remove the gland plate from the drive prior to drilling.

3.8. Guidelines for mounting (IP66 Units)

- Before mounting the drive, ensure that the chosen location meets the environmental condition requirements for the drive shown in section 10.1. Environmental
- The drive must be mounted vertically, on a suitable flat surface
- The minimum mounting clearances as shown in the table below must be observed
- The mounting site and chosen mountings should be sufficient to support the weight of the drives
- Using the drive as a template, or the dimensions shown above, mark the locations required for drilling
- Suitable cable glands to maintain the ingress protection of the drive are required. Gland holes for power and motor cables are pre-moulded into the drive enclosure, recommended gland sizes are shown above. Gland holes for control cables may be cut as required.



Drive Above & Below		(& Below	Eithe	Y r Side		Cable	Gland Sizes	
Size	mm	in	mm	in	Frame	Power Cable	Motor Cable	Control Cables
2	200	7.87	10	0.39	2	M25 (PG21)	M25 (PG21)	M20 (PG 13.5)
3	200	7.87	10	0.39	3	M25 (PG21)	M25 (PG21)	M20 (PG 13.5)

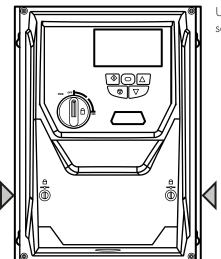
NOTE

Typical drive heat losses are approximately 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

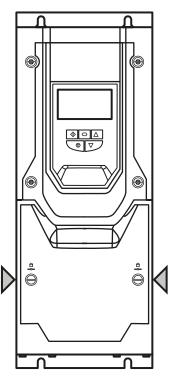
3.9. Removing the Terminal Cover

3.9.1. Frame Sizes 2 & 3



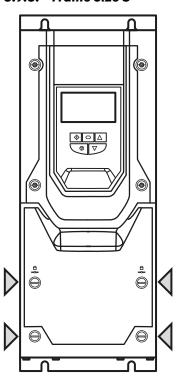
Using a suitable flat blade screwdriver, rotate the two retaining screws indicated until the screw slot is vertical.

3.9.2. Frame Size 4



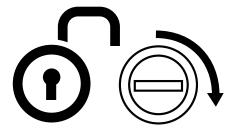
Using a suitable flat blade screwdriver, rotate the two retaining screws indicated until the screw slot is vertical.

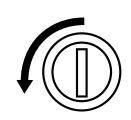
3.9.3. Frame Size 5



Using a suitable flat blade screwdriver, rotate the four retaining screws indicated until the screw slot is vertical.

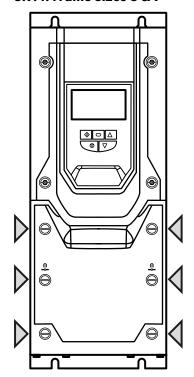
Terminal Cover Release Screws



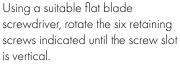




3.9.4. Frame Sizes 6 & 7









3.10. Routine Maintenance

The drive should be included within the scheduled maintenance program so that the installation maintains a suitable operating environment, this should include:

- Ambient temperature is at or below that set out in section 10.1. Environmental.
- Heat sink fans freely rotating and dust free.
- The Enclosure in which the drive is installed should be free from dust and condensation; furthermore ventilation fans and air filters should be checked for correct air flow.

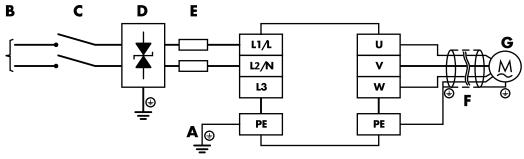
Checks should also be made on all electrical connections, ensuring screw terminals are correctly torqued; and that power cables have no signs of heat damage.

4. Electrical Installation

4.1. Connection Diagram

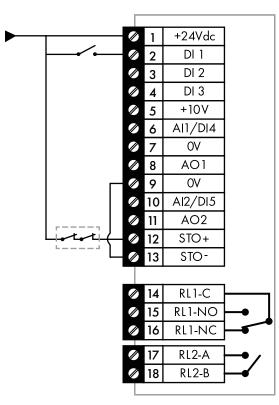
All power terminal locations are marked directly on the product. IP20 Frame Size 2 – 4 units have AC/DC power input located at the top with the motor and brake resistor connections located at the bottom. All other units have power terminals located at the bottom.

4.1.1. Electrical Power connections



	Key	Page
A	4.2. Protective Earth (PE) Connection	25
В	4.3. Incoming Power Connection	25
C	4.3 DC Isolator / Disconnect	19
D	Surge Suppression Device	
E	4.3.3. Fuse / Circuit Breaker Selection	26
F	4.10. EMC Compliant Installation	29
G	4.4. Motor Connection	26

4.1.2. Control Connections



		Key	Sec.	Page
1	+24V	24 Volt DC Input / Output	4.7.1	27
2	DI1	Digital Input 1 (Run Enable)	4.7.2	27
3	DI2	Digital Input 2		
4	DI3	Digital Input 3		
5	+10V	+10Volt DC Output		
6	Al1 / Dl4	Analog Input 1 / Digital Input 4	4.7.3	27
7	OV	0 Volt Common		
8	AO1	Analog Output 1	4.7.4	27
9	OV	0 Volt Common		
10	AI2 / DI5	Analog Input 2 / Digital Input 5	4.7.3	27
11	AO2	Analog Output 2	4.7.4	27
12	STO+	STO + 24VDC Connection	4.11	30
13	STO-	STO 0 Volt Connection		
14	RL1-C	Relay Output 1 Common	4.7.5	27
15	rl1-no	Relay Output 1 Normally Open		
16	RL1-NC	Relay Output 2 Normally Closed		
17	RL2-A	Relay Output 2		
18	RL2-B	Relay Output 2		

4.2. Protective Earth (PE) Connection

4.2.1. Grounding Guidelines and Lightning Protection

Adequate safety earthing must be provided in accordance with local wiring rules and codes of practice. The ground terminal of each Optidrive should be connected back to the common safety earth to maintain touch potentials within safe limits. The ground terminal of each Optidrive should be individually connected DIRECTLY to the site ground bus bar (or Ground Rod). Optidrive ground connections should not loop from one drive to another, or to, or from any other equipment. Ground impedance must conform to local safety regulations and/or electrical codes.

To meet UL regulations, UL approved ring crimp terminals should be used for all ground wiring connections.

The integrity of all ground connections should be checked periodically.

4.2.2. Protective Earth Conductor

The Cross sectional area of the PE Conductor must be at least equal to that of the incoming supply conductors.

4.2.3. Motor Ground

The driven motor must be locally connected to a suitable ground location to maintain touch potentials within safe limits. In addition, the motor ground must be connected to one of the ground terminals on the drive.

4.2.4. Ground Fault Monitoring

As with all inverters, a leakage current to earth can exist. The Optidrive is designed to produce the minimum possible leakage current whilst complying with worldwide standards. The level of current is affected by motor cable length and type, the effective switching frequency, the earth connections used and the type of RFI filter installed. If an ELCB (Earth Leakage Circuit Breaker) is to be used, the following conditions apply:

- A Type B Device must be used
- The device must be suitable for protecting equipment with a DC component in the leakage current
- Individual ELCBs should be used for each Optidrive

4.2.5. Shield Termination (Cable Screen)

The safety ground terminal provides a grounding point for the motor cable shield. The motor cable shield connected to this terminal (drive end) should also be connected to the motor frame (motor end). Use a shield terminating or EMI clamp to connect the shield to the safety ground terminal.

4.2.6. Lightning Protection

Surges induced by lightning are one of the most common causes of failure of the electronics associated with solar pumping systems. A direct lightning strike would be seen as a very rare event but lightning strikes occurring some distance away from the system can cause very high electrical fields which can be problematic if not addressed properly.

It is always advisable to ensure that the frames supporting the PV Panels is suitably grounded (earthed) which can provide a low impedance discharge path to ground (earth) for any induced voltages. In any dry or rocky locations, the grounding rods/cables should be placed deeper and consideration should be made to this requirement during any excavation phases when preparing the site.

It is also recommended to place a suitable PV surge suppression device for the DC-Side. These are often incorporated in the string combiner boxes (if used) but should be selected according to the inverter Max Voc Voltage.

4.3. Incoming Power Connection

4.3.1. Suitability

All Optidrive P2 Solar Drive models are designed for use on a dc supply, single phase ac supply or balanced three phase ac supply depending on the model. For all models and ratings when working with an IT Supply network, or any power supply type where the phase to earth voltage may exceed the phase to phase voltage (such as ungrounded supplies), the internal EMC filter and surge protection must be disconnected before connecting the supply.

4.3.2. Cable Selection

- For 1 phase ac supply, power should be connected to L1/L, L2/N.
- For a DC Supply, the main power cables should be connected to L1/L, L2/N.
- For 3 phase ac supplies, the mains power cables should be connected to L1, L2, and L3. Phase sequence is not important. Neutral connection is not required.

For compliance with CE and C Tick EMC requirements, refer to section 4.10. EMC Compliant Installation on page 29.

- A fixed installation is required according to IEC61800-5-1 with a suitable disconnecting device installed between the Optidrive and the main Power Source. The disconnecting device must conform to the local safety code / regulations (e.g. within Europe, EN60204-1, Safety of machinery).
- The cables should be dimensioned according to any local codes or regulations. Maximum dimensions for each drive model are given in section 10.2. Output Power and Current ratings on page 62.

4.3.3. Fuse / Circuit Breaker Selection

- Suitable fuses to provide wiring protection of the input power cable should be installed in the incoming supply line, according to the data in section 10.2. Output Power and Current ratings on page 62.
- The fuses must comply with any local codes or regulations in place. In general, type gG (IEC 60269) or UL type J fuses are suitable; however in some cases type aR fuses may be required. The operating time of the fuses must be below 0.5 seconds.
- Where allowed by local regulations, suitably dimensioned type B MCB circuit breakers of equivalent rating may be utilised in place of fuses, providing that the clearing capacity is sufficient for the installation.
- The maximum permissible short circuit current at the Optidrive Power terminals as defined in IEC60439-1 is 100kA.
- The Optidrive provides thermal and short circuit protection for the connected motor and motor cable.

4.4. Motor Connection

- The drive inherently produces fast switching of the output voltage (PWM) to the motor compared to the mains supply, for motors which have been wound for operation with a variable speed drive then there is no preventative measures required, however if the quality of insulation is unknown then the motor manufacturer should be consulted and preventative measures may be required.
- The motor should be connected to the Optidrive U, V, and W terminals using a suitable 3 or 4 core cable. Where a 3 core cable is utilised, with the shield operating as an earth conductor, the shield must have a cross sectional area at least equal to the phase conductors when they are made from the same material. Where a 4 core cable is utilised, the earth conductor must be of at least equal cross sectional area and manufactured from the same material as the phase conductors.

The motor earth must be connected to one of the Optidrive earth terminals to provide a low impedance path for common mode leakage current to return to the drive. This is best achieved in practice by using a cable with suitable shielding which provides a low impedance path at high frequencies, and ensuring correct, low impedance earth bonding of the motor cable at both ends. For further information, refer to section 4.10. EMC Compliant Installation on page 29.

4.5. Motor Terminal Box Connections

Most general purpose motors are wound for operation on dual voltage supplies. This is indicated on the nameplate of the motor. This operational voltage is normally selected when installing the motor by selecting either STAR or DELTA connection. STAR always gives the higher of the two voltage ratings.

Incoming Supply Voltage	Motor Nameplate Voltages	Connection
230	230 / 400	Delta \(\triangle \)
400	400 / 690	U V W
400	230 / 400	Star Star A

4.6. Control Terminal Wiring

- All analog signal cables should be suitably shielded. Twisted pair cables are recommended.
- Power and Control Signal cables should be routed separately where possible, and must not be routed parallel to each other.
- Signal levels of different voltages e.g. 24 Volt DC and 110 Volt AC, should not be routed in the same cable.
- Maximum control terminal tightening torque is 0.5Nm.
- Control Cable entry conductor size: 0.05 2.5mm2 / 30 12 AWG.

4.7. Control Terminal Connections

Exsample connection schematics are provided in section 7.3 Example Connection Schematics on page 37.

4.7.1. +24VDC Input / Output

When the mains power is applied to the drive, terminal 1 provides a +24VDC output, maximum load 100mA. This may be used to activate digital inputs or provide power to sensors.

When no mains power is applied to the drive, the drive control electronics may be powered from an external +24VDC source. When powered in this way, all analog and digital I/O and communication functions remain operative, however the motor may not be operated, which allows safe testing and commissioning of the installation without risk of high voltage being present. When powered in this way, the drive requires up to 100mA.

4.7.2. Digital Inputs

Up to five digital inputs are available. The function of the inputs is defined by parameters P1-12 and P1-13, which are explained in section 7. Control Terminal Functions on page 40.

4.7.3. Analog Inputs

Two analog inputs are available, which may also be used as digital Inputs if required. The signal formats are selected by parameters as follows

- Analog Input 1 Format Selection Parameter P2-30
- Analog Input 2 Format Selection Parameter P2-33

These parameters are described more fully in section 8.1. Parameter Group 2 - Extended parameters on page 43.

The function of the analog input, e.g. for speed reference or PID feedback for example is defined by parameters P1-12 and P1-13. The function of these parameters and available options are described in section 7. Control Terminal Functions on page 40.

4.7.4. Analog Outputs

Two analog outputs are available, and may be used for 0 – 10 Volt Signal (max load 20mA), 0 – 20mA, 4 – 20mA or a digital +24Volt DC, 20mA output. The parameters to select function and format are as follows.

Analog Input	Function selected by	Format Selected by
Analog Input 1	P2-11	P2-12
Analog Input 2	P2-13	P2-14

These parameters are described more fully in section 8.1. Parameter Group 2 - Extended parameters on page 43.

4.7.5. Relay Outputs

Two relay outputs are available, which may be used to switch external loads up to 5A at 230 VAC or 6A at 30 VDC.

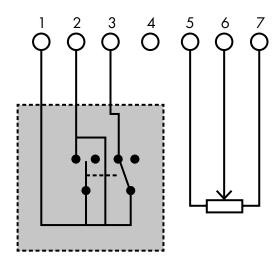
Relay 1 has both normally open and normally closed contacts available. Relay 2 provides a simple open or closed contact.

The relay output function may be configured using parameters P2-15 and P2-18, which are described in section 8.1. Parameter Group 2 - Extended parameters on page 43.

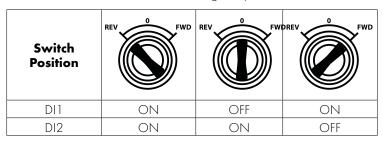
4.8. IP66 Switched Version Integrated Control Switch and Potentiometer Wiring

Optidrive P2 is optionally available with an integrated mains disconnect / isolator and front mounted control switch and potentiometer. This allows the drive to be operated directly from the front control panel, whilst also providing for options such as Hand / Auto or Local / Remote Control etc.

The built in switch and pot are wired inside the terminal cover directly to the user control terminals as shown in the diagram below. These connections may be disconnected by the user if they are not required.



The control switch activates the first two digital inputs as follows:



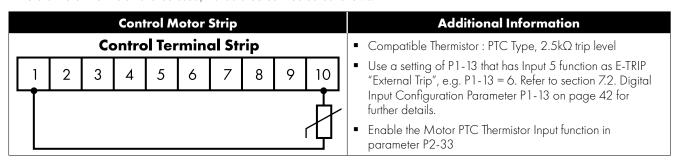
4.9. Motor Thermal overload Protection

4.9.1. Internal Thermal Overload Protection

The drive has an in-built motor thermal overload function; this is in the form of an "I.t-trP" trip after delivering > 100% of the value set in P-08 for a sustained period of time (e.g. 150% for 60 seconds).

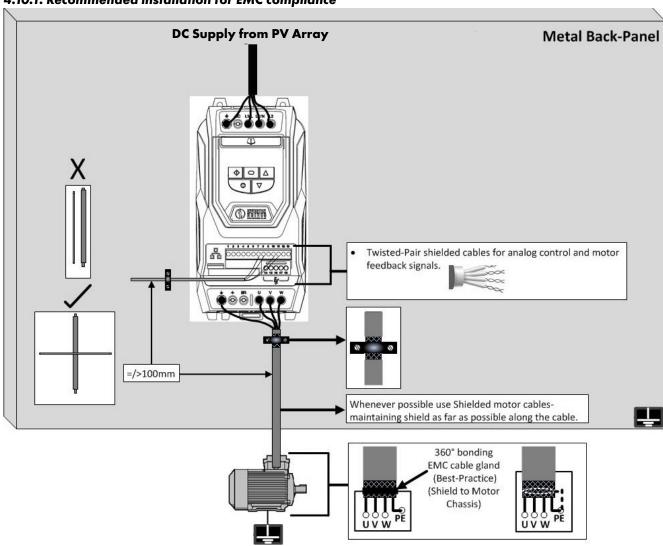
4.9.2. Motor Thermistor Connection

Where a motor thermistor is to be used, it should be connected as follows:



4.10. EMC Compliant Installation

4.10.1. Recommended installation for EMC compliance



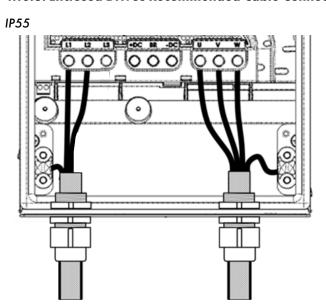
4.10.2. Recommended Cable Types by EMC Category

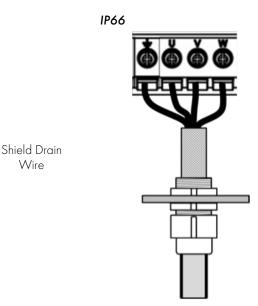
Category	Supply Cable Type	Motor Cable Type	Control Cables	Maximum Permissible Motor Cable Length
C 1 ⁶⁷⁸	Shielded ¹	Shielded ^{1,5}		1M / 5M°
C28	Shielded ²	Shielded ^{1, 5}	Shielded ⁴	5M / 25M°
C38	Unshielded ³	Shielded ²		25M / 100M°

- A screened (shielded) cable suitable for fixed installation with the relevant mains voltage in use. Braided or twisted type screened cable where the screen covers at least 85% of the cable surface area, designed with low impedance to HF signals. Installation of a standard cable within a suitable steel or copper tube is also acceptable.
- ² A cable suitable for fixed installation with relevant mains voltage with a concentric protection wire. Installation of a standard cable within a suitable steel or copper tube is also acceptable.
- 3. A cable suitable for fixed installation with relevant mains voltage. A shielded type cable is not necessary.
- A shielded cable with low impedance shield. Twisted pair cable is recommended for analog signals.
- The cable shield should be terminated at the motor end using an EMC type gland allowing connection to the motor body through the largest possible surface area. The shield must also be terminated at the drive end, as close as practically possible to the drive output terminals. Where drives are mounted in a steel control panel enclosure, the cable screen may be terminated directly to the control panel backplate using a suitable EMC clamp or gland fitted as close to the drive as possible. The drive earth terminal must also be connected directly to this point, using a suitable cable which provides low impedance to high frequency currents. For IP55 and IP66 drives, connect the motor cable shield to the gland plate or internal ground clamp.

- 6. 230 Volt, 1 phase input drives using internal EMC filter. Other models require external EMC filter.
- ⁷ Compliance with category C1 conducted emissions only is achieved. For compliance with category C1 radiated emissions, additional measures may be required, contact your Sales Partner for further assistance.
- EMC categories for drives with internal filter EMC filter and rated voltage less than 480 Volts. For other drives, additional EMC filtering is required.
- 9 Permissible cable length with additional external EMC filter.

4.10.3. Enclosed Drives Recommended Cable Connections





Wire

4.11. Safe Torque Off

Safe Torque OFF will be referred to as "STO" through the remainder of this section.

Note: If the 'Safe Torque Off' funtion is not required, then you must link out of the terminals to enable the drive as shown in section 1.3.6. Minimum control wiring requirements.

4.11.1. Responsibilities

The overall system designer is responsible for defining the requirements of the overall "Safety Control System" within which the drive will be incorporated; furthermore the system designer is responsible for ensuring that the complete system is risk assessed and that the "Safety control System" requirements have been entirely met and that the function is fully verified, this must include confirmation testing of the "STO" function before drive commissioning.

The system designer shall determine the possible risks and hazards within the system by carrying out a thorough risk and hazard analysis, the outcome of the analysis should provide an estimate of the possible hazards, furthermore determine the risk levels and identify any needs for risk reduction. The "STO" function should be evaluated to ensure it can sufficiently meet the risk level required.

4.11.2. What STO Provides

The purpose of the "STO" function is to provide a method of preventing the drive from creating torque in the motor in the absence of the "STO" input signals (Terminal 12 with respect to Terminal 13), this allows the drive to be incorporated into a complete safety control system where "STO" requirements need to be fulfilled.1

The "STO" function can typically eliminate the need for electro-mechanical contactors with cross-checking auxiliary contacts as per normally required to provide safety functions.²

The drive has the "STO" function built-in as standard and complies with the definition of "Safe torque off" as defined by IEC 61800-5-2.2007

The "STO" function also corresponds to an uncontrolled stop in accordance with category 0 (Emergency Off), of IEC 60204-1. This means that the motor will coast to a stop when the "STO" function is activated, this method of stopping should be confirmed as being acceptable to the system the motor is driving.

The "STO" function is recognised as a fail-safe method even in the case where the "STO" signal is absent and a single fault within the drive has occurred, the drive has been proven in respect of this by meeting the following safety standards:

	SIL (Safety Integrity Level)	PFHD (Probability of dangerous Failures per Hour)	SFF (Safe failure fraction %)	Lifetime assumed
EN 61800-5-2	2	1.23E-09 1/h (0.12 % of SIL 2)	50	20 Yrs

	PL (Performance level)	CCF (%) (Common Cause Failure)	MTTFd	Category
EN ISO 13849-1	PL d	1	4525a	3

	SILCL
EN 62061	SILCL 2

Note: The values achieved above maybe jeopardised if the drive is installed outside of the Environmental limits detailed in section 10.1. Environmental.

Disconnect and ISOLATE the drive before attempting any work on it. The "STO" function does not prevent high voltages from being present at the drive power terminals.

Note: The "STO" function does not prevent the drive from an unexpected re-start. As soon as the "STO"inputs receive the relevant signal it is possible (subject to parameter settings) to restart automatically, Based on this, the function should not be used for carrying out short-term non-electrical machinery operations (such as cleaning or maintenance work).



²Note: In some applications additional measures may be required to fulfil the systems safety function needs: the "STO" function does not provide motor braking. In the case where motor braking is required a time delay safety relay and/or a mechanical brake arrangement or similar method should be adopted, consideration should be made over the required safety function when braking as the drive braking circuit alone cannot be relied upon as a fail safe method.

When using permanent magnet motors and in the unlikely event of a multiple output power devices failing then the motor could effectively rotate the motor shaft by 180/p degrees (Where p denotes number of motor pole pairs).

4.11.4. "STO" Operation

When the "STO" inputs are energised, the "STO" function is in a standby state, if the drive is then given a "Start signal/command" (as per the start source method selected in P1-13) then the drive will start and operate normally.

When the "STO" inputs are de-energised then the STO Function is activated and stops the drive (Motor will coast), the drive is now in "Safe Torque Off" mode.

To get the drive out of "Safe Torque Off" mode then any "Fault messages" need to be reset and the drive "STO" input needs to be re-energised.

4.11.5. "STO" Status and Monitoring

There are a number of methods for monitoring the status of the "STO" input, these are detailed below:

Drive Display

In Normal drive operation (Mains AC power applied), when the drives "STO" input is de-energised ("STO" Function activated) the drive will highlight this by displaying "InHibit", (Note: If the drive is in a tripped condition then the relevant trip will be displayed and not "InHibit").

Drive Output Relay

- Drive relay 1: Setting P2-15 to a value of "13" will result in relay opening when the "STO" function is activated.
- Drive relay 2: Setting P2-18 to a value of "13" will result in relay opening when the "STO" function is activated.

"STO" Fault Codes

Fault Code	Code Number	Description	Corrective Action
"Sto-F"	29	A fault has been detected within either of the internal channels of the "STO" circuit.	Refer to your Invertek Sales Partner

4.11.6. "STO" Function response time

The total response time is the time from a safety related event occurring to the components (sum of) within the system responding and becoming safe. (Stop Category 0 in accordance with IEC 60204-1)

- The response time from the "STO" inputs being de-energised to the output of the drive being in a state that will not produce torque in the motor ("STO" active) is less than 1 ms.
- The response time from the "STO" inputs being de-energised to the "STO" monitoring status changing state is less than 20ms
- The response time from the drive sensing a fault in the STO circuit to the drive displaying the fault on the display/Digital output showing drive not healthy is less than 20ms.

4.11.7. "STO" Electrical Installation

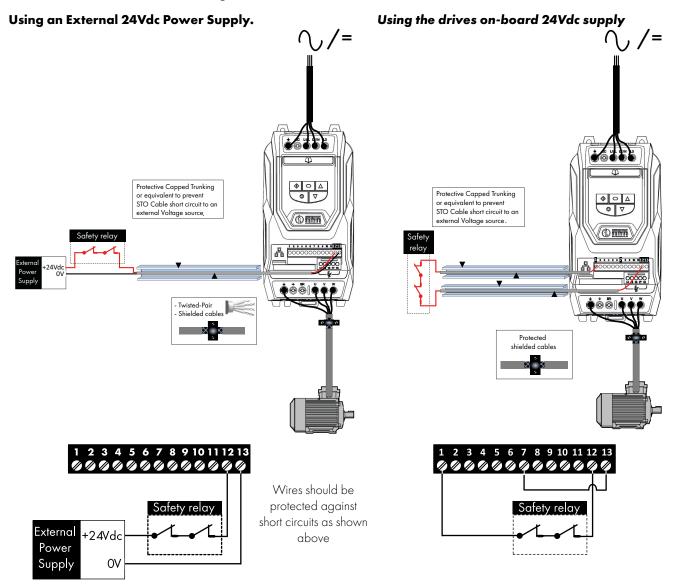


The "STO" wiring shall be protected from inadvertent short circuits or tampering which could lead to failure of the "STO" input signal, further guidance is given in the diagrams below.

In addition to the wiring guidelines for the "STO" circuit below, section 4.10.1. Recommended installation for EMC compliance on page 29 should also be followed.

The drive should be wired as illustrated below; the 24Vdc signal source applied to the "STO" input can be either from the 24Vdc on the drive or from an External 24Vdc power supply.

4.11.8. Recommended "STO" wiring



Note: The Maximum cable length from Voltage source to the drive terminals should not exceed 25 mtrs.

4.11.9. External Power supply Specification

Voltage Rating (Nominal)	24Vdc		
STO Logic High	18-30Vdc (Safe torque off in standby)		
Current Consumption (Maximum)	100mA		

4.11.10. Safety Relay Specification

The safety relay should be chosen so that at minimum it meets the safety standards in which the drive meets.

Standard Requirements	SIL2 or PLd SC3 or better (With Forcibly guided Contacts)
Number of Output Contacts	2 independent
Switching Voltage Rating	30Vdc
Switching Current	100mA

4.11.11. Enabling the "STO" Function

The "STO" function is always enabled in the drive regardless of operating mode or parameter changes made by the user.

4.11.12. Testing the "STO" Function

Before commissioning the system the "STO" function should always be tested for correct operation, this should include the following tests:

- With the motor at standstill, and a stop command given to the drive (as per the start source method selected in P1-13):
 - o De-energise the "STO" inputs (Drive will display ""InHibit").
 - o Give a start command (as per the start source method selected in P1-13) and check that the drive still displays "Inhibit" and that the operation is in line with the section 4.11.4. "STO" Operation and section 4.11.5. "STO" Status and Monitoring
- With the motor running normally (from the drive):
 - o De-energise the "STO" inputs
 - o Check that the drive displays "Inhibt" and that the motor stops and that the operation is in line with the section and section 4.11.4. "STO" Operation and section 4.11.5. "STO" Status and Monitoring

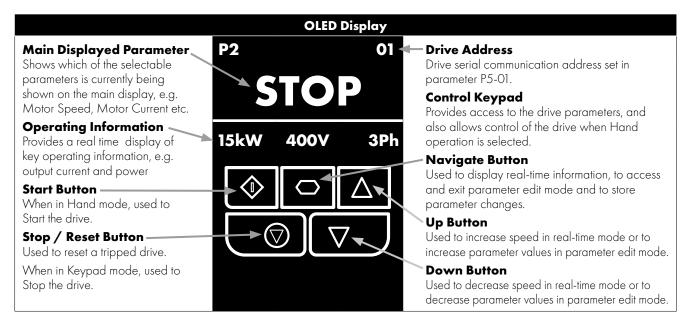
4.11.13. "STO" Function Maintenance

The "STO" function should be included within the control systems scheduled maintenance program so that the function is regularly tested for integrity (Minimum once per Year), furthermore the function should be integrity tested following any safety system modifications or maintenance work. If drive fault messages are observed refer to section 11.1. Fault messages on page 65 for further guidance.

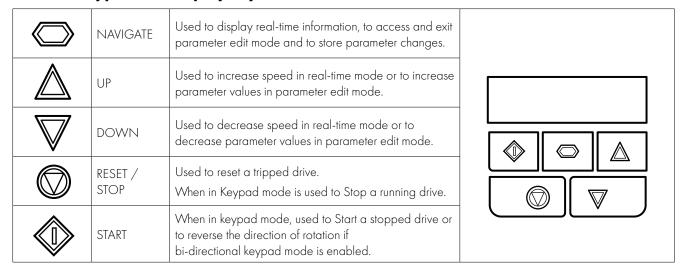
5. LED Keypad and Display Operation

The drive is configured and its operation monitored via the keypad and display.

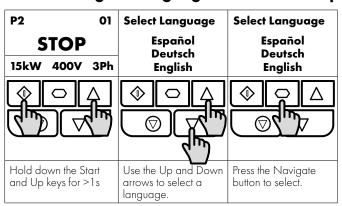
5.1. OLED Keypad and Display Layout



5.2. LED Keypad and Display Layout



5.3. Selecting the Language on the OLED Display



5.3.1. Operating Displays

Inhibit / STO Active	Drive Stopped	Drive Running Output Frequency Display	Drive Running Output Current Display	Drive Running Motor Power Display	Drive Running Motor Speed Display
LED Display:					
I nh ibb	5toP	H 50.0	A 5.3	P 1.50	1500
OLED Display:					
P2 01	P2 01	Output Frequency 01	Motor Current 01	Motor Power 01	Motor Speed 01
INHIBIT	STOP	23.7Hz	15.3A	6.9kW	718rpm
15kW 400V 3Ph	15kW 400V 3Ph	15.3A 6.9kW	6.9kW 23.7Hz	23.7Hz 15.3A	23.7Hz 15.3A
Drive Inhibited. The STO connections are not made. Refer to section 4.11.8. Recommended "STO" wiring on page 32	Drive Stopped / Disabled	Drive is enabled / running, display shows the output frequency (Hz). Press the Navigate key to select alternative displays.	Press the Navigate key for < 1 second. The display will show the motor current (Amps)	Press the Navigate key for < 1 second. The display will show the motor power (kW)	If P-10 > 0, pressing the Navigate key for < 1 second will display the motor speed (RPM)

5.4. Additional Display Messages

Auto Tuning in Progress	External 24VDC Supply	Overload	Switching Frequency Reduction	Mains Loss	Maintenance Time Elapsed
LED Display:					
AULo-L	EEL-24	H 500	Not Indicated	Not Indicated	Not Indicated
OLED Display:					
	P2 01	P2 01	P2 01	P2 01	P2 01
Auto-tuning	Ext 24V	ol 23.7Hz	sf↓ 23.7Hz	ML 23.7Hz	1 23.7Hz
	External 24V mode	15.3A 6.9kW	15.3A 6.9kW	15.3A 6.9kW	15.3A 6.9kW
Auto tune in progress. See parameter P4-02 information in section 8.3. Parameter Group 4 – High Performance Motor Control on page 49.	The drive control board is powered only from an external 24 Volt source, with no mains power applied.	Indicates an Overload condition. Output current exceeds the motor rated current entered in Parameter P1-08.	Switching frequency is reduced, due to high heatsink temperature.	The incoming mains power supply has been disconnected or is missing.	The user programmable maintenance reminder time has elapsed.

5.5. Changing Parameters

LED Display:					
StoP	P I- 0 I	P I- 08	A 2.3	P I- 08	5LoP
OLED Display:					
	P2 01	P2 01	P2 01	P2 01	P2 01
Stop	P1-01	P1-08	30.0A ‡	P1-08	Stop
15kW 400V 3Ph	50.0Hz	30.0A	P1-08 ↑30.0 ↓3.0	30.0A	15kW 400V 3Ph
Press and hold the Navigate key > 2 seconds.	Use the up and down keys to select the required parameter. Drives with OLED display will show the present parameter value on the lower line of the display.	Press the Navigate key for < 1 second.	Adjust the value using the Up and Down keys. Drives with OLED display will show the maximum and minimum possible settings on the lower line of the display.	Press for < 1 second to return to the parameter menu.	Press for > 2 seconds to return to the operating display.

5.6. Parameter Factory Reset / User Reset

Optidrive P2 provides a feature to allow the user to define their own default parameter set. After commissioning all required parameters, the user can save these as the defaul parameters by setting P6-29 = 1. If required, the User Default Parameters may be cleared by setting P6-29 = 2.

If the user wishes to relaod the User Default Parameters from the drive memory, the following procedure is used.

Factory Parameter Reset, LED Display:			User Parameter Reset, LED Display:			
StoP	P-dEF	5toP	5toP	U-dEF	5toP	
Factory Parameter Reset, OLED Display:		User Parameter Re	eset, OLED Display:			
P2 01	P2 01	P2 01	P2 01	P2 01	P2 01	
Stop	P-Def	Stop	Stop	U-Def	Stop	
15kW 400V 3Ph	50.0Hz	15kW 400V 3Ph	P1-08 ↑30.0 ↓3.0	30.0A	15kW 400V 3Ph	
Press and hold the Up, Down, Start and Stop keys for >2s	The display shows P-de. Briefly press the Stop key.	The display returns to Stop. All parameters are reset to Factory defaults.	Press and hold the Up, Down and Stop keys for >2s	The display shows U-def. Briefly press the Stop key.	The display returns to Stop. All parameters are reset to Factory defaults.	

5.7. Resetting the drive following a trip

Optidrive P2 has many protection features, designed to protect both the drive and motor from accidental damage. When any of these protection features are activated, the drive will trip, and display a fault message. The fault messages are listed in section 11.1. Fault messages on page 65.

When a trip occurs, after the cause of the trip has been investigated and rectified, the user can reset the trip in one of the following

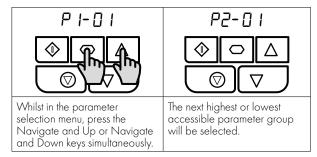
- Press the keypad Stop key
- Power off the drive completely, then power on again
- If P1-13 > 0, switch off digital input 1, then back on again
- If P1-12 = 4, reset via the fieldbus interface
- If P1-12 = 6, reset via BACnet

5.8. Keypad short cuts

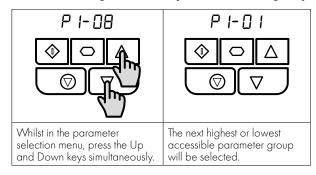
The following short cuts can be used to speed up selecting and changing parameters when using the keypad.

5.8.1. Selecting the parameter groups

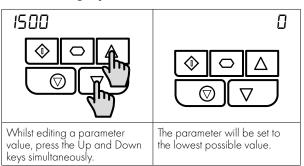
When extended or advanced parameter access is enabled (see section 8. Extended Parameters on page 43), additional parameter groups are visible, and may be selected quickly by the following method.



5.8.2. Selecting the lowest parameter in a group

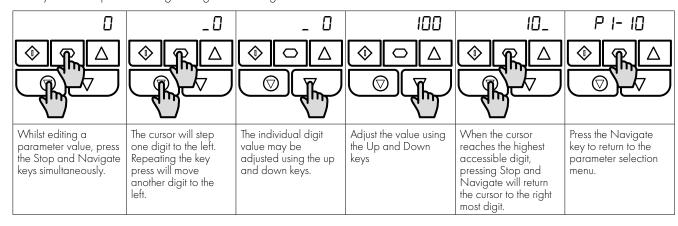


5.8.3. Setting a parameter to the minimum value



5.8.4. Adjusting individual digits

When editing parameter values and making large changes, e.g. setting the motor rated speed from 0 to 1500RPM, it is possible to directly select the parameter digits using the following method.



6. Parameters

6.1. Parameter Set Overview

The Optidrive P2 Parameter set consists of 10 groups as follows:

- Group 0 Read Only Monitoring Parameters
- Group 1 Basic Configuration Parameters
- Group 2 Extended Parameters
- Group 3 PID Control Parameters
- Group 4 High Performance Motor Control Parameters
- Group 5 Field Bus Parameters
- Group 6 Advanced Options
- Group 7 Advanced Motor Control
- Group 8 Application Parameters
- Group 9 Advanced I/O Selection

When the Optidrive is reset to factory defaults, or is in its factory supplied state, only Group 1 Parameters can be accessed. In order to allow access to parameters from the higher level groups, the access code must be changed as follows.

P1-14 = P2-40 (Default setting = 101). With this setting, parameter groups 1-5 can be accessed, along with the first 50 parameters in Group 0.

P1-14 = P6-30 (Default setting = 201). With this setting, all parameters are accessible.

6.2. Parameter Group 1 - Basic Parameters

The basic parameter group allows the user to

- Enter the motor nameplate information
 - o P1-07 = Motor Rated Voltage
 - o P1-08 = Motor Rated Current
 - o P1-09 = Motor Rated Frequency
 - o P1-10 = (Optionally) Motor Rated Speed
- Define the operating speed limits
 - o P1-01 = Maximum Frequency or Speed
 - o P1-02 = Minimum Frequency or Speed
- Define the acceleration and deceleration times used when starting and stopping the motor, or changing speed
 - o P1-03 = Acceleration Time
 - o P1-04 = Deceleration Time
- Select where the drive should receive it's command signals from, and determine what functions are associated with the drive control terminal inputs
 - o P1-12 Selects the control source
 - o P1-13 Assigns the functions to the digital inputs

These parameters will often provide enough functions to allow the user to complete basic commissioning in simple applications. The parameters are described more fully below.

Par.	Description	Minimum	Maximum	Default	Units				
P1-01	Maximum Frequency / Speed Limit P1-02 500.0 50.0 (60.0) Hz / Rpm								
	Maximum output frequency or motor speed limit – Hz or r If P1-10 >0, the value entered / displayed is in Rpm	om.							
P1-02	Minimum Frequency / Speed Limit	0.0	P1-01	20.0	Hz / Rpm				
	Minimum speed limit – Hz or rpm. If P1-10 >0, the value entered / displayed is in Rpm								
P1-03	Acceleration Ramp Time	See I	Below	5.0 / 10.0	Seconds				
	Acceleration ramp time from 0 to base speed (P-1-09) in s FS2 & FS3 : 5.0 Seconds Default Setting, 0.01 Seconds Re FS4 – FS7 : 10.0 Seconds Default Setting, 0.1 Seconds Re	esolution, 600.0 Se							

	Des	cription		Minimum	Maximum	Default	Units
P1-04	Dec	eleration Ramp Time		See E	Below	5.0 / 10.0	Seconds
	activ	eleration ramp time from base sp rated. & FS3 : 5.0 Seconds Default Sett – FS7 : 10.0 Seconds Default Se	ing, 0.01 Seconds Re	esolution, 600.0 Se	econds Maximum	est possible ramp t	ime without tri
P1-05		p Mode	ming, o.r seconds ke	0	3	0	-
05	0	Ramp To Stop		signal is removed,	the drive will ramp to ode, the drive brake	stop, with the rate	
	1	Coast to Stop	will coast (freewhe	eel) to stop. If the lo e-enabled whilst th	the drive output is imposed can continue to be motor is still rotating drive brake transisto	rotate due to inerting, the spin start fur	ia, and the driv nction (P2-26)
	2	AC Flux Braking	As Option 0, but of torque.	additionally, AC Flu	ux braking is used to	increase the avail	able braking
P1-07	Мо	tor Rated Voltage		Driv	e Rating Depend	dent	Volts
		Induction Motors - Enter the PM & BLDC Motors - Enter th	· ·	-	(Volts)		
P1-08	Мо	tor Rated Current		Driv	e Rating Depend	dent	Amps
	This	parameter should be set to the ra	ed (nameplate) curre	ent of the motor			
P1-09	Мо	tor Rated Frequency		10	500	50 (60)	Hz
	This	parameter should be set to the ra	ed (nameplate) curre	ent of the motor			
P1-10	Мо	tor Rated Speed		0	30000	0	RPM
	nam spec	ed parameters are displayed in he eplate enables the slip compensor related parameters, such as Mete: When the drive is operated we eplate Rpm of the connected mot	ition function, and the inimum and Maximu ith the optional Enco	e Optidrive display m Speed, Preset S	will now show moto peeds etc. will also	or speed in estimat oe displayed in Rp	ed rpm. All m.
P1-11	Tor	que Boost		0.0	Drive Rating	Dependent	%
1-11	spee temp settin For I app This	ue Boost is used to increase the ced and starting torque. Increasing perature rising - force ventilation cong that may be safely used. M motors, a suitable setting can ure comments of the perameter is also effective when the contract of	the boost level will in the motor may then usually be found by c -11 until the motor cu	ncrease motor curr be required. In ge operating the moto urrent is approxima	ent at low speed, wheneral, the lower the r under very low or a tely the magnetising	nich may result in the motor power, the had no load conditions current.	ne motor nigher the boo
			somg anomanro mon	or types, $P4-01 = 3$	3, 4 or 3. In this case	, the boost current	level is define
P1-12	_	x P1-11 x P1-08.		,, , , , , , , , , , , , , , , , , , ,			level is define
P1-12	_	x P1-11 x P1-08. mary Command Source		0	6	3	level is define
P1-12	Prir	x P1-11 x P1-08.	The drive responds	• o signals		3 rol terminals.	-
P1-12	Prir 0	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad	The drive responds	• o signals	6 applied to the cont	3 rol terminals.	-
P1-12	Prir 0	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad	The drive responds The drive can be a Keypad. As above.	s directly to signals	6 applied to the cont	rol terminals. using an external of	-
P1-12	Prir 0 1	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad Control	The drive responds The drive can be a Keypad. As above. The output frequent	s directly to signals controlled in the for	applied to the cont ward direction only	a rol terminals. using an external of the stroller.	or remote
P1-12	Prin 0 1 2 3	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad Control PID Control	The drive responds The drive can be a Keypad. As above. The output frequent By the selected Fields	s directly to signals controlled in the for ancy is controlled by eldbus (Group 5 Pa	applied to the cont ward direction only the internal PID cor	arol terminals. using an external of the state of the st	or remote
P1-12	Prin 0 1 2 3 4	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad Control PID Control Fieldbus Control	The drive responds The drive can be of Keypad. As above. The output frequent By the selected Field The drive acts as a contract of the drive acts as a contr	s directly to signals controlled in the for ancy is controlled by aldbus (Group 5 Para Slave to a conne	applied to the cont ward direction only the internal PID cor grameters) – Exclude	an external of troller. ed BACnet (see opating in Master M.	or remote
	Prir 0 1 2 3 4 5 6	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad Control PID Control Fieldbus Control Slave Mode	The drive responds The drive can be a Keypad. As above. The output frequent By the selected Field The drive acts as a control of the drive acts as a cont	s directly to signals controlled in the for ancy is controlled by aldbus (Group 5 Para Slave to a conne	applied to the cont ward direction only the internal PID cor arameters) – Exclude	an external of troller. ed BACnet (see opating in Master M.	or remote
	Prin 0 1 2 3 4 5 6 Dig	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad Control PID Control Fieldbus Control Slave Mode BACnet Control	The drive responds The drive can be of Keypad. As above. The output frequent By the selected Field The drive acts as a Control via BACne	s directly to signals controlled in the for ancy is controlled by eldbus (Group 5 Para Slave to a connect connected to the	applied to the contour ward direction only the internal PID corporaremeters) – Excludence AU45 serial interface	a rol terminals. using an external of the state of the s	or remote otion 6). ode.
P1-12	Print O 1 1 2 3 4 5 6 Dig Defi	x P1-11 x P1-08. mary Command Source Terminal Control Uni-directional Keypad Control Uni-directional Keypad Control PID Control Fieldbus Control Slave Mode BACnet Control ital Input Source Select	The drive responds The drive can be of Keypad. As above. The output frequent By the selected Field The drive acts as a Control via BACne	s directly to signals controlled in the for ancy is controlled by eldbus (Group 5 Para Slave to a connect connected to the	applied to the contour ward direction only the internal PID corporaremeters) – Excludence AU45 serial interface	a rol terminals. using an external of the state of the s	or remote otion 6). ode.

7. Control Terminal Functions

For standard applications and operation, the basic control of the drive and functions of all drive input terminals can be configured using just two parameters, P1-12 and P1-13. P1-12 is used to define the source of all control commands and the primary speed reference source. P1-13 then allows fast selection of Analog and Digital Input functions based on a selection table.

7.1 Control Source Selection

7.1.1. P1-12 Function

P1-12 is used to select the main control source of the drive and the main speed reference according to the following table:

P1-12	Function	Control Source	Main Speed Reference	Notes
0	Terminal Control	Terminals	Analog Input 1	All control signals are applied to the control terminals. Functions are determined by P-15 Macro setting.
1	Keypad Control	Keypad / Terminals	Motorised Pot / Keypad	When keypad mode is selected, the default operation of the drive requires the keypad Start & Stop buttons are used to control the drive.
2	Keypad Control	Keypad / Terminals	Motorised Pot / Keypad	This can be changed using P-31 to allow the drive to be started from Digital Input 1 directly.
3	PID Control	Terminals	PID Output	Enable / Disable control of the drive is through the drive control terminal strip. Output frequency is set by the output of the PI Controller. This mode must be selected in order to use the MPPT algorithm in the drive.
4	Fieldbus / Modbus RTU	Modbus RTU	Fieldbus / Modbus RTU	Control of the drive operation is through a fieldbus option module mounted in the drive option slot. If no option module is fitted, control is through the Modbus RTU interface. Digital Input 1 must be closed to allow operation.
5	Slave Mode	Master Drive	From Master	Optidrive P2 provides an inbuilt Master / Slave function. A single drive acts as the Master, and connected Slave drives will mimic the starting and stopping, along with the following the output frequency, with any scaling applied. Digital Input 1 must be closed to allow operation.
6	BACnet	BACnet	BACnet	Control of the drive operation is through the BACnet Interface. Digital Input 1 must be closed to allow operation.

7.1.2. Overview

Optidrive P2 uses a Macro approach to simplify the configuration of the Analog and Digital Inputs. There are two key parameters which determine the input functions and drive behaviour:-

- P1-12 Selects the main drive control source and determines how the output frequency of the drive is primarily controlled.
- P1-13 Assigns the Macro function to the analog and digital inputs.

Additional parameters can then be used to further adapt the settings, e.g.

- P2-30 Used to select the format of the analog signal to be connected to analog input 1, e.g. 0 10 Volt, 4 20mA
- P2-33 Used to select the format of the analog signal to be connected to analog input 2, e.g. 0 10 Volt, 4 20mA
- P2-36 Determines whether the drive should automatically start following a power on if the Enable Input is present
- P2-37 When Keypad Mode is selected, determines at what output frequency / speed the drive should start following the enable command, and also whether the keypad start key must be pressed or if the Enable input alone should start the drive.

The diagrams below provide an overview of the functions of each terminal macro function, and a simplified connection diagram for each.

7.1.3. Macro Function Guide

Function	Explanation
STOP	Latched Input, Open the contact to STOP the drive
run	Latched input, Close the contact to Start, the drive will operate as long as the input is maintained
FWD U	Latched Input, selects the direction of motor rotation FORWARD
REV び	Latched Input, selects the direction of motor rotation REVERSE
run fwd u	Latched Input, Close to Run in the FORWARD direction, Open to STOP
run rev u	Latched Input, Close to Run in the REVERSE direction, Open to STOP
enable	Hardware Enable Input. In Keypad Mode, P2-36 determines whether the drive immediately starts, or the keypad start key must be pressed. In other modes, this input must be present before the start command is applied via the fieldbus interface.
START.	Normally Open, Rising Edge, Close momentarily to START the drive (NC STOP Input must be maintained)
^- START -^	Simultaneously applying both inputs momentarily will START the drive (NC STOP Input must be maintained)
STOPI	Normally Closed, Falling Edge, Open momentarily to STOP the drive
START 1 FWD O	Normally Open, Rising Edge, Close momentarily to START the drive in the forward direction (NC STOP Input must be maintained)
START 1 REV	Normally Open, Rising Edge, Close momentarily to START the drive in the reverse direction (NC STOP Input must be maintained)
^-FAST STOP (P2-25)-^	When both inputs are momentarily active simultaneously, the drive stops using Fast Stop Ramp Time P2-25
FAST STOP 7 (P2-25)	Normally Closed, Falling Edge, Open momentarily to FAST STOP the drive using Fast Stop Ramp Time P2-25
E-TRIP	Normally Closed, External Trip input. When the input opens momentarily, the drive trips showing E-Er iP or PEc-Eh depending on P2-33 setting. See section 4.9.2. Motor Thermistor Connection on page 28 for further information.
Analog Input Al 1	Analog Input 1, signal format selected using P2-30
Analog Input AI2	Analog Input 2, signal format selected using P2-33
All REF	Analog Input 1 provides the speed reference
AI2 REF	Analog Input 2 provides the speed reference
P-xx REF	Speed reference from the selected preset speed
PR-REF	Preset speeds P2-01 – P2-08 are used for the speed reference, selected according to other digital input status
PI-REF	PI Control Speed Reference
PI FB	Analog Input used to provide a Feedback signal to the internal PI controller
KPD REF	Keypad Speed Reference selected
INC SPD↑	Normally Open, Close the input to Increase the motor speed
DEC SPD↓	Normally Open, Close input to Decrease motor speed
FB REF	Selected speed reference from Fieldbus (Modbus RTU / CAN Open / Master depending on P-12 setting)
(NO)	Input is Normally Open, Close momentarily to activate the function
(NC)	Input is Normally Closed, Open momentarily to activate the function

7.2. Digital Input Configuration Parameter P1-13

P1-13	Local (Hand) Control Function	Digital Input 1 (Terminal 2)	Digital Inpo (Terminal	ut 2 3) [(Ter	Digital nput 3 rminal 4)	Anal Input (Termi 6)	i I	Analog Input 2 (Terminal 10)	Notes
0	N/A	All functions User def	ned in Menu 9 c	r configured	through PLC	function	in Opti1	ools studio software s	uite.
1*(3)		O: Stop C: Run/Enable	O: Normal Operation C: Preset 1/ PI Set-point 2	I	demote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	When Input 3 is Closed: Speed Reference =
2	Analog Input 2	O: No Function C: Momentary Start	O: Stop (Disab C: Run Permit		demote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	Analog Input 2 Start Command = Input 1
3	тіри 2	O: Stop C: Run/Enable	O: Forward C: Reverse	l l	demote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	In PI Mode, Analog Input 1 must be used for
4		O: Stop C: Run/Enable	O: Fire Mode * C: Normal Operation *(1)	O: K	Remote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	feedback
5		O: Stop C: Run/Enable	O: Preset Speed C: Preset Speed		lemote Ctrl ocal Ctrl	Analog	In 1 (O: Ext Trip C: Normal Operation	When Input 3 is Closed:
6	Preset Speeds	O: No Function C: Momentary Start	O: Stop (Disab C: Run Permit		Remote Ctrl ocal Ctrl	Analog	In I	O: Preset 1 C:Preset 21	Speed Reference = Preset Speed
7		O: Stop C: Run/Enable	O: Forward C: Reverse	I	Remote Ctrl ocal Ctrl	Analog	ln I I	O: Preset 1 C:Preset 2	1 / 2 Start Command =
8		O: Stop C: Run / Enable	O: Fire Mode * C: Normal Operation *(1)	O. K	lemote Ctrl ocal Ctrl	Analog	ln I I	O: Preset 1 C:Preset 2	Input 1
9 *(3)		O: Stop C: Run / Enable	O: Normal Operation C: Preset 1/PIS point 2		lemote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	
10 ^{*(3)}	Keypad Speed	O: Stop C: Run/Enable	O: Normal Operation C: Preset 1/PIS point 2		lemote Ctrl ocal Ctrl	Analog	In 1 (O: Ext Trip C: Normal Operation	When Input 3 is Closed: Speed Reference = Keypad
11	Reference	O: No Function C: Momentary Start	O: Stop (Disab C: Run Permit		Remote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	Start Command = Determined by
12		O: Stop C: Run Fwd	O: Forward C: Reverse		lemote Ctrl ocal Ctrl	Analog	In 1	Analog In 2	P2-37
13		O: Stop C: Run Fwd	O: Fire Mode * C: Normal Operation * (1)	C: La	lemote Ctrl ocal Ctrl	Analog		Analog In 2	
14		O: Stop C: Run	O: Forward C: Reverse	Digital input 3 Off On Off On Off On Off On Off On	Analinput Off Off On On Off On Off On		Analoinput Off Off Off Off On On	Preset Speed 1 Preset Speed 2 Preset Speed 3 Preset Speed 4 Preset Speed 5 Preset Speed 5 Preset Speed 6 Preset Speed 7 Preset Speed 8	

- *(1): Logic shown is as per the default setting. Fire mode logic can be configured through parameter P8-09.
- $*^{(2)}$: Default setting for P1-13 = 1
- *(3): When the drive is in PID control (P1-12 = 3) and digital preset reference is selected (P3-05 = 0) then P1-13 can be set to 1, 9, or 10 to allow selection between two independent digital references using digital input 2. Digital preset reference 1 and 2 are set in P3-06 and P3-15 respectively.

Note: "Motor thermistor trip" connection is via analog input 2 and is configured by parameter P2-33 (PLc-Lh). The "External trip" input is no longer utilised for the thermistor input (this is different to the ODP drive and E2 drive).

8. Extended Parameters

8.1. Parameter Group 2 - Extended parameters

Par	Parameter Name	Minimum	Maximum	Default	Units
P2-01	Preset Speed 1	P1-02	P1-01	5.0	Hz/Rpm
P2-02	Preset Speed 2	P1-02	P1-01	10.0	Hz/Rpm
P2-03	Preset Speed 3	P1-02	P1-01	25.0	Hz/Rpm
P2-04	Preset Speed 4	P1-02	P1-01	0.0	Hz / Rpm
	Preset Speeds / Frequencies selected by digital inputs depending of 1f P1-10 = 0, the values are entered as Hz. If P1-10 > 0, the values Setting a negative value will reverse the direction of motor rotation.				
P2-05	Preset Speed 5 / Clean Speed 1	P1-02	P1-01	0.0	Hz / Rpm
	Preset speed 5 is automatically reference by the Pump Clean function Preset speed 5 can be selected as per preset speeds 1 – 4.	on when this is en	abled. When the	Pump Clean func	tion is disabled,
P2-06	Preset Speed 6 / Clean Speed 2	P1-02	P1-01	0.0	Hz / Rpm
	Preset speed 6 is automatically reference by the Pump Clean function Preset speed 6 can be selected as per as per preset speeds 1 – 4.	on when this is en	abled. When the	Pump Clean func	tion is disabled
P2-07	Preset Speed 7 / Boost Speed 1 / Stir Speed	P1-02	P1-01	0.0	Hz / Rpm
	Preset speed 7 is automatically referenced by the Start Boost function. When they are disabled, Preset speed 7 can be selected as per pre-	on, or the Pump St eset speeds 1 – 4	ir Function, when 1.	these functions a	re enabled.
P2-08	Preset Speed 8 / Boost Speed 2	P1-02	P1-01	0.0	Hz / Rpm
	Preset speed 8 is automatically reference by the Stop Boost function be selected as per preset speeds 1 – 4.	when this function	on is enabled. Wh	nen disabled, Pre	set speed 8 can
P2-09	Skip Frequency Centre Point	P1-02	P1-01	0.0	Hz / Rpm
P2-10	Skip Frequency Band Width	0.0	P1-01	0.0	Hz / Rpm
	The Skip Frequency function is used to avoid the Optidrive operating causes mechanical resonance in a particular machine. Parameter P used conjunction with P2-10. The Optidrive output frequency will ra respectively, and will not hold any output frequency within the defin the band, the Optidrive output frequency will remain at the upper output frequency will remain at the upper output frequency will remain at the second	2-09 defines the mp through the di ed band. If the fre	centre point of the efined band at the equency referenc	e skip frequency e rates set in P1-(band, and is 03 and P1-04
P2-11	Analog Output 1 (Terminal 8) Function Select	0	11	8	-

Digital Output Mode. Logic 1 = +24V DC

- **O: Drive Enabled (Running).** Logic 1 when the Optidrive is enabled (Running)
- 1: Drive Healthy. Logic 1 When no Fault condition exists on the drive
- 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency
- 3: Output Frequency > 0.0. Logic 1 when the motor runs above zero speed
- 4: Output Frequency >= Limit. Logic 1 when the motor speed exceeds the adjustable limit
- 5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit
- 6: Motor Torque >= Limit. Logic when the motor torque exceeds the adjustable limit
- 7: Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit

Note: When using settings 4 – 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17.

Analog Output Mode

- 8: Output Frequency (Motor Speed). 0 to P-01
- 9: Output (Motor) Current. 0 to 200% of P1-08
- 10: Motor Torque. 0 to 200% of motor rated torque
- 11 : Output (Motor) Power. 0 to 150% of drive rated power
- 12: PID Output. Output from the internal PID Controller, 0 100%
- **13: DC Bus Level.** 0 100.0% = 0 1000Vdc

P2-12 Analog Output 1 (Terminal 8) Format 1	Par	Parameter Nan	ne	Minimum	Maximum	Default	Units				
U 0 - 10 - 0 to 10 t	P2-12	Analog Output	1 (Terminal 8) Format	See E	Below	U 0- 10	-				
Proceedings Procedure Pr											
P2-13 Analog Output 2 (Terminal 11) Function Select O 11		U ID-D = 10 to 0	V.								
P2-13 Analog Output (Motor Speed), 0 to P-01 3 Control (Partine) (Motor Speed), 0 to P-01 3 Coutput Frequency (Speed), 1 to Partine (Partine) (Motor Speed), 1 to Partine) (Motor Speed		A 0-20 = 0 to 20r	mA								
P2-13 Analog Output 2 (Terminal 11) Function Select 0 11 9 - Digital Output Mode. Lagis 1 = •24V DC 0 : Drive Enabled (Running). Lagis 1 when the Optidirve is anabled (Running) 1: Drive Healthy, Lagis 1 When no trull condition exists on the drive 2: At Target Frequency (Speed). Lagis 1 when the motor area dove zero speed 4: Output Trequency > 0.0. Lagis 1 when the motor area dove zero speed 4: Output Trequency > Limit. Lagis 1 when the motor speed accords the adjustable limit 5: Output Current > Elimit. Lagis 1 when the motor speed accords the adjustable limit 6: Motor Torque > Limit. Lagis 1 when the motor speed accords the adjustable limit 7: Analog Input 2 Signal Level > Elimit. Lagis 1 when the motor speed accords the adjustable limit 7: Analog Input 2 Signal Level > Elimit. Lagis 2 when the span adjustable limit 7: Analog Input 2 Signal Level > Elimit. Lagis 4 when the span adjustable limit Note: Wen using sellings 4 – 7 parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to lagis 1 when the selected systel exceeds the value programmed in P2-16, and return to Lagis 0 when the signal falls below the value programmed in P2-16. Analog Output Mode 8: Output Frequency (Motor Speed). 0 to P-01 9: Output (Motor) Current, 0 to 200% of P1-08 10: Motor Torque. 0 to 200% of motor rated torque 11: Output (Motor) Power. 0 to 150% of differ tored power 12: PID Output. Output frem the internal PID Centroller, 0 – 100% 13: DC Bus Level. 0 – 100.00% − 0 – 100.00% at 8 ± 20 ± 4 to 20mA 0-0 – 10 no 100		A 20-0 = 20 to 0	rmA								
P2-13 Analog Output 2 (Terminal 11) Function Select Digital Output Mode, Logic 1 = ×247 DC O: Drive Enabled (Running). Logic 1 when the Optidive is enabled (Running) 1: Drive Healthy, Logic 1 When no Truth candition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency 3: Output Frequency > 0.0. Logic 1 when the motor covered stee adjustable limit 5: Output Current >= Limit. Logic 1 when the motor covered stee adjustable limit 6: Motor Torque >= Limit. Logic 1 when the motor covered stee adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic when the second speed to the Analog Input 2 exceeds the adjustable limit Notes When using soliting 4 - 7 parameters P2-10 and P2.1 // must be used together to cannot the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-10, and return to Logic 0 when the signal falls below the value programmed in P2-17. Analog Output Mode 3: Output Frequency (Motor Speed), 0 to P.01 9: Output (Motor) Current, 0 to 200% of P1-08 10: Motor Torque, 0 to 200% of motor rated torque 11: Culput (Motor) Current, 0 to 200% of P1-08 10: Motor Torque, 0 to 200% of motor rated torque 11: Culput (Motor) Pawer, 0 to 150% of drive rated power 12: PID Output, Output from the internal PID Controlle(0 - 100% 13: DC Bus Level, 0 - 100.0% = 0 - 1000/dc D: Drive Enabled (Running), Logic 1 when the Optidive is enabled (Running) 1: Drive Healthy, Logic 1 When no fine Controlle(0 - 100 + 10 - 10 - 10 - 10 - 10 - 10 -		A 4-20 = 4 to 20	/mA								
Digital Output Modes-Logic 1 = +24V DC 0 : Drive Enabled (Running). Logic 1 when the Optidrive is enabled (Running) 1: Drive Healthy. Logic 1 When no Foul condition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency 3: Output Frequency > 0.0. Logic 1 when the motor runs above zero speed 4: Output Frequency > 0.0. Logic 1 when the motor current exceeds the adjustable limit 5: Motor Torque > Elimit. Logic 1 when the motor current exceeds the adjustable limit 6: Motor Torque > Elimit. Logic 1 when the motor rouse exceeds the adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic vehen the signal opplied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 − / parameters P2-16 and P2-17 must be used logifier to control the behaviour. The output will switch to logic 1 when the selected signal exceeds the value programmed in P2-18. Analog Output Modes 8: Output Frequency (Motor Speed). One P.O.I. 9: Output (Motor) Current. One 200% of P1-08. 10: Motor Torque. O is 200% of motor reled increase 11: Output (Motor) Power. One 150% of drive roted power. 12: PID Output. Output from the internal PID Controller, 0 − 100% 3: DC Bus Level. 0 − 100.0% − 0 − 1000/dc Analog Output 7 (Terminal 11) Format 0: If Do Output (Motor) Power. One 150% of drive roted power. 12: PID Output. Output from the internal PID Controller, 0 − 100% 3: DC Bus Level. 0 − 100.0% − 0 − 1000/dc Analog Output 2 (Terminal 11) Format 0: If Do Output (Motor) Current. Output Power. O		A 20-4 = 20 to 4	nA								
0 : Drive Enabled (Running). logic 1 when the Optdrive is enabled (Running) 1: Drive Healthy. Logic 1 When no Foult condition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the motor runs above zero speed 4: Output Frequency > 0.0. Logic 1 when the motor runs above zero speed 4: Output Frequency > Eminit. Logic 1 when the motor runs above zero speed 4: Output Frequency > Eminit. Logic 1 when the motor current exceeds the adjustable limit 5: Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit 6: Motor Torque >= Limit. Logic when the motor targue exceeds the adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic when the motor speed exceeds the adjustable limit Note: When using settlings 4 - 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to logic 1 when the selected signal exceeds the value programmed in P2-16, and return to logic 0 when the signal falls below the value programmed in P2-17. Analog Output Modo 8: Output Frequency (Motor Speed), 0 to P-01 9: Output (Motor) Current, 0 to 200% of P1-08 10: Motor Torque, 0 to 200% of endors trade targue 11: Output (Motor) Power, 0 to 150% of drive roted power 12: PID Output. Output hom the internal PID Cannellay, 0 - 100% 13: DC Bus Level, 0 - 1000% = 0 - 1000% of 0 - 1000% 0: Botor Torque, 0 - 1000% = 0 - 1000% of 0 - 1000% 0: O - 100 to 100 # 20-20 = 0 to 200 # 4 + 20 to 4mA P2-15 Analog Output 2 (Terminal 11) Format □ 10 - 10 to 100 # 20-20 = 0 to 200 # 4 + 20 to 4mA P2-15 O: Drive Enabled (Running), Logic 1 when the Optdrive is enabled (Running) 1: Drive Healthy, Logic 1 When no rotal candition exists on the drive 2: At Target Frequency (Speed), Logic 1 when the motor speed exceeds the adjustable limit 5: Output Frequency >= Limit. Logic 1 when the motor current exceeds the adjustable limit 5: Output Frequency >= Limit. Logic 1 when the motor current exceeds the adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic when the speed ou	P2-13	Analog Output	2 (Terminal 11) Function Select	0	11	9	-				
1: Drive Healthy, Logic I When no Foult condition exists on the drive 2: At Target Frequency Speed). Logic I when the output frequency matches the selpoint frequency 3: Output Frequency > Limit. Logic I when the motor runs above zoro speed 4: Output Frequency > Limit. Logic I when the motor speed exceeds the adjustable limit 5: Output Current > Limit. Logic I when the motor speed exceeds the adjustable limit 6: Motor Forque >= Limit. Logic I when the motor tracque exceeds the adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 - 7, parameters P2-10 and P2-17 must be used together to control the behaviour. The output will write to tagic I when the signal exceeds the value programmed in P2-16, and return to Logic O when the signal falls below the value programmed in P2-18. Analog Output Mode 3: Output (Motor) Current. On 200% of P1-08 10: Motor Torque, On 200% of P1-09 11: Output, Output from the internal P1D Controller, O - 100% 13: DC Bus Level, O - 1000%: — O - 1000%: 13: DC Bus Level, O - 1000%: — O - 1000%: 13: DC Bus Level, O - 1000%: — O - 1000%: P2-14 Analog Output 2 (Terminal 11) Format D: ID - 10 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P3-10 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P3-10 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P4-21 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P3-10 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P4-21 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P4-21 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P5-10 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P5-10 - 10 to V R 20-10 - 20to DmA R 20-4 - 20 to 4mA P5-10 - 10 to V R 20-10 - 20to DmA R 20-1		Digital Output I	Mode. Logic 1 = +24V DC								
2 : At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency 3 : Output Frequency > 0.0. Logic 1 when the motor runs above zero speed 4 : Output Frequency > Limit. Logic 1 when the motor speed exceeds the adjustable limit 5 : Output Current > Limit. Logic 1 when the motor speed exceeds the adjustable limit 6 : Motor Torque > Limit. Logic when the motor succeeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 - 7, parameters ?2 - 10 and ?2 - 17 must be used together to control the behaviour. The output will switch to logic 1 when the selected signal exceeds the value programmed in ?2 - 17. Analog Output Modo 3 : Output Motor Power. O to 200% of P1-08 9 : Output (Motor) Power. O to 200% of P1-08 10 : Motor Torque, 0 to 200% of motor rated larque 11 : Output (Motor) Power. O to 150% of drive rated power 12 : PID Output. Output fine file internal PID Controller, 0 - 100% 13 : DC Bus Level. O = 100.0% - 0 - 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% - 0 - 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% - 0 - 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 13 : DC Bus Level. O = 100.0% of 0 - 100.0% 14 : Analog Output 2 (Terminal 11) Function Select 15 : Digital Output Mode, Logic 1 - 4.24Y DC 16 : Digital Output Mode, Logic 1 - 4.24Y DC 17 : Digital Output Mode, Logic 1 - 4.24Y DC 18 : Digital Output Mode, Logic 1 - 4.24Y DC 19 : Digital Output Mode, Logic		0 : Drive Enable	ed (Running). Logic 1 when the Optidriv	ve is enabled (Running)							
3 : Output Frequency > 0.0. logic 1 when the motor runs above zero speed 4 : Output Frequency > Elimit. logic 1 when the motor speed exceeds the adjustable limit 5 : Output Current > Elimit. Logic 1 when the motor surgue exceeds the adjustable limit 6 : Motor Torque > Elimit. Logic when the motor surgue exceeds the adjustable limit 7 : Analog Input 2 (Signal Level > Elimit. Logic when the signal opplied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 - 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17. Analog Output Mode: 8 : Output Frequency (Motor Speed). O to P-01 9 : Output (Motor) Current. 0 to 200% of P1-08 10 : Motor Torque. O to 200% of motor rated lorque 11 : Output (Motor) Current. 0 to 200% of P1-08 10 : Motor Torque. O to 200% of motor rated lorque 11 : Output (Motor) Current. 12 : PID Output. Output form the internal PID Controller, 0 - 100% 13: DC Bus Level. 0 - 100.0% - 0 - 1000Vdc P2-14 Analog Output 2 (Terminal 11) Format □ · [0] = 0 to 10 V R 0-20 = 0 to 20 MA R 4 + 20 = 4 to 20 MA □ □ - 10 to 0 V R 20 - 10 = 20 to 0 MA R 20 + 1 = 20 to 4 mA P2-15 P3: Standard Value 2 (Terminal 11) Function Select □ Sigital Output Modes Logic 1 = *24 V DC □ Disital Output Modes Logic 1 = *24 V DC □ Dirive Healthy. Logic 1 When the Toulit condition exists on the drive 2 : At Target Frequency (Speed). Logic 1 when the motor current exceeds the adjustable limit 3 : Output Frequency > Elimit. Logic I when the motor current exceeds the adjustable limit 5 : Output Frequency > Elimit. Logic I when the motor current exceeds the adjustable limit 6 : Motor Torque >= Limit. Logic I when the motor current exceeds the adjustable limit 7 : Analog Input 2 Signal Level > Dimit. Torque New Limit to Logic 0 when the signal object to control the behaviour. The output wall switch to l		1: Drive Health									
4 : Cutput Frequency >= Limit. Logic 1 when the motor speed exceeds the adjustable limit 5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit 6 : Motor Torque >= Limit. Logic when the motor current exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 - 7 parameters P2-16 and P2-17 must be used tagether to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16. Analog Output Modo? 8 : Output Frequency (Motor Speed). 1o P-01 9 : Output (Motor) Current. 0 to 200% of P1-08 10 : Motor Torque. 0 to 200% of P1-08 10 : Motor Torque. 0 to 200% of P1-08 11 : Output (Motor) Power. 0 to 150% of drive rated power 12 : PID Output. Output from the internal PID Controller, 0 - 100% 13 : DC Bus Level. 0 - 100.0% = 0 - 100.00% = 0 - 100.00% 10 - 10 to 00 × 8 0-20 = 0 to 20mA R 4-20 = 4 to 20mA 0-0 - 10 to 00 × 8 0-20 = 0 to 20mA R 4-20 = 4 to 20mA 0-0 - 10 to 00 × 8 0-20 = 0 to 20mA R 4-20 = 4 to 20mA 0-0 - 10 to 00 × 8 0-20 = 0 to 20mA R 4-20 = 4 to 20mA Digital Output Mode. Logic 1 = 244 V DC 0 : Drive Enabled (Running). Logic 1 when the output frequency matches the serpoint frequency 3 : Output Frequency (Speed). Logic 1 when the output frequency matches the serpoint frequency 3 : Output Prequency >= Limit. Logic 1 when the motor runs above zero speed 4 : Output Frequency >= Limit. Logic 1 when the motor runs above zero speed 4 : Output Frequency >= Limit. Logic 1 when the motor runs above zero speed 4 : Output Frequency >= Limit. Logic 1 when the motor current exceeds the adjustable limit 5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit 6 : Motor Torque >= Limit. Logic 1 when the motor current exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit. Logic when the											
5 : Output Current >= Limit. Logic when the motor current exceeds the adjustable limit 6 : Motor Torque >= Limit. Logic when the motor torque exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 = 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17. Analog Output Modo 8 : Output Frequency (Motor Speed). 0 to P-01 9 : Output (Motor) Current. 0 to 200% of P1-08 10 : Motor Torque. 0 to 200% of motor rated torque 11 : Output (Motor) Power. 0 to 150% of divise rated power 12 : PID Output. Output from the internal PID Controller, 0 = 100% 13 : DC Bus Level. 0 = 100.0% = 0 = 1000 kdz P2-14 Analog Output 2 (Terminal 11) Format □ 18 - 010 to 100		3 : Output Frequency > 0.0. Logic 1 when the motor runs above zero speed									
6 : Motor Torque >= Limit, Logic when the motor torque exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit, Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 = 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-10 in Companies and parameters and pa		4 : Output Frequency >= Limit. Logic 1 when the motor speed exceeds the adjustable limit									
7 : Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 – 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17. Analog Output Modo? 8 : Output Frequency (Motor Speed), 0 to P-01 9 : Output (Motor) Current, 0 to 200% of P1-08 10 : Motor Torque, 0 to 200% of motor rated tarque 11 : Output (Motor) Power, 0 to 150% of drive rated power 12 : PID Output, Output from the internal PID Controller, 0 – 100% 13 : DC Bus Level, 0 – 100.0% = 0 – 1000/dc P2-14 Analog Output 2 (Terminal 11) Format D- 10 = 10 to 10V R D-2D = 0 to 20mA R 2D-4 = 20 to 4mA R-D = 10 to 10V R D-2D = 20 to 0mA R 2D-4 = 20 to 4mA P3-10 = 10 to 10V R D-2D = 20 to 0mA R 2D-4 = 20 to 4mA Digital Output Modo, Logic 1 = *24V DC 0 : Drive Enabled (Running), Logic 1 when the Optidrive is enabled (Running) 1: Drive Healthy, Logic 1 When no fault condition exists on the drive 2 : At Target Frequency (Speed), Logic 1 when the motor speed exceeds the adjustable limit 5 : Output Frequency > 0.0. Logic 1 when the motor runs above zero speed 4 : Output Frequency > 1. Limit, Logic 1 when the motor runs above zero speed 4 : Output Frequency > 1. Limit, Logic 1 when the motor runs above zero speed 4 : Output Current >= Limit, Logic 1 when the motor runs above zero speed 4 : Output Green >= Limit, Logic 1 when the motor runs above zero speed 5 : Motor Torque >= Limit, Logic 1 when the motor runs above zero speed 6 : Motor Torque >= Limit, Logic 1 when the motor runs above zero speed 7 : Analog Input 2 Signal Level >= Limit, Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit, Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit 7 : Analog Input 2 Signal Level >= Limit, Lo		· · · · · · · · · · · · · · · · · · ·									
Note: When using settings 4 – 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-10, and return to Logic 0 when the signal falls below the value programmed in P2-17. Analog Output Mode 8: Output Frequency (Motor Speed). 0 to P-01 9: Output (Motor) Current. 0 to 200% of P1-08 10: Motor Torque. 0 to 200% of motor rated torque 11: Output (Motor) Power. 0 to 150% of drive rated power 12: PID Output. Output from the internal PID Controller, 0 – 100% 13: DC Bus Level. 0 – 100.0% = 0 – 1000Vdc P2-14 Analog Output 2 (Terminal 11) Format Digital Output Mode. Logic 1 = 424V DC 0: Drive Enabled (Running). Logic 1 when the Optidive is enabled (Running) 1: Drive Hoalthy. Logic 1 When no Fold condition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency 3: Output Frequency >= Limit. Logic 1 when the motor runs above zero speed 4: Output Prequency >= Limit. Logic 1 when the motor runs above zero speed 4: Output Current >= Limit. Logic 1 when the motor runs above zero speed 4: Output Prequency >= Limit. Logic 1 when the motor runs above zero speed 4: Output Current >= Limit. Logic 1 when the motor runs above zero speed 4: Output Current >= Limit. Logic 1 when the motor runs above zero speed 4: Output Current >= Limit. Logic 1 when the motor runs above zero speed 5: Output Current >= Limit. Logic 1 when the motor runs above zero speed 6: Motor Torque >= Limit. Logic 1 when the motor runs above zero speed 7: Analog Input 2 Signal Level >= Limit. Logic 1 when the signal applied to the Analog Input 2 exceeds the adjustable limit 8: Motor Torque >= Limit. Rogic 1 when the motor runs above zero speed 10: Maintenance Due. Logic 1 when the motor runs above zero speed 11: Drive Ready. Logic 1 when the drive is not tripped, SIO circuit is closed, mains supply present, hardware enable input present. 11: Drive Ready. Logic 1 when the drive has trippe											
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P2-14 Analog Output 2 (Terminal 11) Format B- 10 = 0 to 10V R D- 20 = 0 to 20mA R 4-20 = 4 to 20mA B- 0 = 10 to 0V R 20-0 = 20to 0mA R 20-4 = 20 to 4mA P2-15 Analog Output 2 (Terminal 11) Function Select Digital Output Mode. Logic 1 = *24V DC 0: Drive Enabled (Running). Logic 1 when the Optidrive is enabled (Running) 1: Drive Healthy, Logic 1 When no Fault condition exists on the drive 2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency 3: Output Frequency > 0.0. Logic 1 when the motor runs above zero speed 4: Output Greenty = Limit. Logic 1 when the motor runs above zero speed 4: Output Greenty = Limit. Logic 1 when the motor torque exceeds the adjustable limit 5: Output Current >= Limit. Logic 1 when the motor torque exceeds the adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 - 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17. 8: Reserved. No Function 9: Reserved. No Function 10: Maintenance Due. Logic 1 when the internally programmable maintenance timer has elapsed. 11: Drive Ready. Logic 1 when the internally programmable maintenance timer has elapsed. 11: Drive Tripped. Logic one when the drive has tripped and the display shows the fault code. 13: STO Status. Logic 1 when both STO inputs are present and the drive is able to be operated 14: PID Error >= Limit. The PID Error (difference between seponit and feedback) is greater than or equal to the programmed lim 15: High Load Detection Alarm. Logic 1 when the load monitoring has been enabled using P8-06 to P8-08 and a high load condition has been detected — usually used to signal pump blockage		12 : PID Output	Output from the internal PID Controller, O	- 100%							
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3: Output Frequency > 0.0. Logic 1 when the motor runs above zero speed 4: Output Frequency >= Limit. Logic 1 when the motor speed exceeds the adjustable limit 5: Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit 6: Motor Torque >= Limit. Logic when the motor torque exceeds the adjustable limit 7: Analog Input 2 Signal Level >= Limit. Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit Note: When using settings 4 - 7, parameters P2-16 and P2-17 must be used together to control the behaviour. The output will switch to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17. 8: Reserved. No Function 9: Reserved. No Function 10: Maintenance Due. Logic 1 when the internally programmable maintenance timer has elapsed. 11: Drive Ready. Logic 1 when drive is not tripped, STO circuit is closed, mains supply present, hardware enable input present. 12: Drive Tripped. Logic one when the drive has tripped and the display shows the fault code. 13: STO Status. Logic 1 when both STO inputs are present and the drive is able to be operated 14: PID Error >= Limit. The PID Error (difference between setpoint and feedback) is greater than or equal to the programmed lim 15: High Load Detection Alarm. Logic 1 when the load monitoring has been enabled using P8-06 to P8-08 and a high load condition has been detected – usually used to signal pump blockage P2-16 Adjustable Threshold 1 Upper Limit (Analog Output 1 P2-17 200.0 100.0 %											
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to Logic 1 when the selected signal exceeds the value programmed in P2-16, and return to Logic 0 when the signal falls below the value programmed in P2-17. 8: Reserved. No Function 9: Reserved. No Function 10: Maintenance Due. Logic 1 when the internally programmable maintenance timer has elapsed. 11: Drive Ready. Logic 1 when drive is not tripped, STO circuit is closed, mains supply present, hardware enable input present. 12: Drive Tripped. Logic one when the drive has tripped and the display shows the fault code. 13: STO Status. Logic 1 when both STO inputs are present and the drive is able to be operated 14: PID Error >= Limit. The PID Error (difference between setpoint and feedback) is greater than or equal to the programmed lim 15: High Load Detection Alarm. Logic 1 when the load monitoring has been enabled using P8-06 to P8-08 and a high load condition has been detected – usually used to signal pump blockage P2-16 Adjustable Threshold 1 Upper Limit (Analog Output 1 P2-17 200.0 100.0 % P2-17 Adjustable Threshold 1 Lower Limit (Analog Output 1 P2-17 200.0 %		3 : Output Frequency 4 : Output Frequency 5 : Output Curre	equency (Speed). Logic 1 when the out uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor ent >= Limit. Logic 1 when the motor curr	tput frequency matches as above zero speed speed exceeds the adj rrent exceeds the adjuste	justable limit able limit	vency					
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15: High Load Detection Alarm. Logic 1 when the load monitoring has been enabled using P8-06 to P8-08 and a high load condition has been detected – usually used to signal pump blockage P2-16 Adjustable Threshold 1 Upper Limit (Analog Output 1 P2-17 200.0 100.0 % P2-17 Adjustable Threshold 1 Lower Limit (Analog Output 1 0 0 P2-16 0 0 %		3: Output Frequence 4: Output Frequence 5: Output Curre 6: Motor Torque 7: Analog Input Note: When using to Logic 1 when the value programmed 8: Reserved. Note: Reserved. Note: Maintenance 11: Drive Ready	equency (Speed). Logic 1 when the out uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor ent >= Limit. Logic 1 when the motor curr e >= Limit. Logic when the motor torque t 2 Signal Level >= Limit. Logic when g settings 4 - 7, parameters P2-16 and P2- e selected signal exceeds the value progra in P2-17. o Function o Function ce Due. Logic 1 when the internally progra y. Logic 1 when drive is not tripped, STO of	tput frequency matches as above zero speed speed exceeds the adjusted exceeds the adjustable the signal applied to the 17 must be used togeth ammed in P2-16, and resummable maintenance circuit is closed, mains s	iustable limit able limit limit e Analog Input 2 her to control the l turn to Logic 0 w timer has elapse upply present, ha	exceeds the adju pehaviour. The ou hen the signal fall d.	tput will switch s below the				
condition has been detected – usually used to signal pump blockage P2-16 Adjustable Threshold 1 Upper Limit (Analog Output 1 / Relay Output 1) P2-17 Adjustable Threshold 1 Lower Limit (Analog Output 1 0 0 P2-16 0 0 %		3: Output Frequence 4: Output Frequence 5: Output Curre 6: Motor Torque 7: Analog Input Note: When using to Logic 1 when the value programmed 8: Reserved. Note: Maintenance 11: Drive Ready 12: Drive Tripped 12: Output Frequence 13: Output Frequence 14: Output Frequence 15: Output F	equency (Speed). Logic 1 when the notor run uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor current >= Limit. Logic 1 when the motor torque of the experiment of	tput frequency matches as above zero speed speed exceeds the adjusted exceeds the adjustable the signal applied to the 17 must be used togeth ammed in P2-16, and recreated the signal applied to the signal applied to the signal applied to the match the signal applied to the signal appli	iustable limit able limit limit e Analog Input 2 ter to control the liturn to Logic 0 w timer has elapse upply present, ha	exceeds the adju pehaviour. The ou hen the signal fall d.	tput will switch s below the				
P2-16 Adjustable Threshold 1 Upper Limit (Analog Output 1 P2-17 200.0 100.0 % P2-17 Adjustable Threshold 1 Lower Limit (Analog Output 1 0.0 P2-16 0.0 %		3: Output Frequence 4: Output Frequence 5: Output Curre 6: Motor Torque 7: Analog Input Note: When using to Logic 1 when the value programmed 8: Reserved. Note: Reserved. Note: Maintenance 11: Drive Reade 12: Drive Trippe 13: STO Status. 14: PID Error >=	equency (Speed). Logic 1 when the out uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor current >= Limit. Logic 1 when the motor torque of the 2 Signal Level >= Limit. Logic when the settings 4 - 7, parameters P2-16 and P2-18 selected signal exceeds the value progration P2-17. To Function to Func	tput frequency matches as above zero speed speed exceeds the adjust exceeds the adjust exceeds the adjust able the signal applied to the 17 must be used togeth ammed in P2-16, and recircuit is closed, mains and the display shows the astpoint and feedback in setpoint and feedback	tiustable limit able limit able limit e Analog Input 2 ter to control the limit turn to Logic 0 when timer has elapse upply present, have the fault code.	exceeds the adju behaviour. The ou hen the signal fall d. urdware enable in or equal to the pro	tput will switch s below the uput present.				
P2-17 Adjustable Threshold 1 Lower Limit (Analog Output 1		3: Output Frequence 4: Output Frequence 5: Output Curre 6: Motor Torque 7: Analog Input Note: When using to Logic 1 when the value programmed 8: Reserved. Note: Maintenand 11: Drive Read 12: Drive Trippe 13: STO Status. 14: PID Error >= 15: High Load I	equency (Speed). Logic 1 when the notor run uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor current >= Limit. Logic 1 when the motor torque of the term of	tput frequency matches as above zero speed speed exceeds the adjust exceeds the adjust exceeds the adjust able the signal applied to the 17 must be used togeth ammed in P2-16, and recircuit is closed, mains and the display shows that and the drive is able to a setpoint and feedback ad monitoring has been as	tiustable limit able limit able limit e Analog Input 2 ter to control the limit turn to Logic 0 when timer has elapse upply present, have the fault code.	exceeds the adju behaviour. The ou hen the signal fall d. urdware enable in or equal to the pro	tput will switch s below the uput present.				
	P2-16	3: Output Frequence 4: Output Frequence 5: Output Currene 6: Motor Torque 7: Analog Input Note: When using to Logic 1 when the value programmed 8: Reserved. Note: Reserved. Note: Maintenane 11: Drive Ready 12: Drive Trippe 13: STO Status. 14: PID Error >= 15: High Load I condition has been Adjustable Three	equency (Speed). Logic 1 when the notor run uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor curr ent >= Limit. Logic 1 when the motor torque t 2 Signal Level >= Limit. Logic when g settings 4 - 7, parameters P2-16 and P2- e selected signal exceeds the value progra in P2-17. o Function to Function t	tput frequency matches as above zero speed speed exceeds the adjust exceeds the adjust exceeds the adjust able the signal applied to the 17 must be used togeth ammed in P2-16, and recreated to the signal applied to the 18 minutes and the display shows that and the drive is able to a setpoint and feedback dimonitoring has been allockage	tiustable limit able limit able limit e Analog Input 2 ter to control the limit turn to Logic O we timer has elapse upply present, have fault code. To be operated is greater than enabled using P8	exceeds the adjusted and the signal fallows of the signal fallows of the signal fallows of the properties of the propert	tput will switch is below the sput present. Degrammed limed a high load				
		3: Output Frequence 4: Output Frequence 5: Output Curre 6: Motor Torque 7: Analog Input Note: When using to Logic 1 when the value programmed 8: Reserved. Note: When using to Logic 1 when the value programmed 8: Reserved. Note: Reserved. Note: Maintenand 11: Drive Read 12: Drive Trippe 13: STO Status. 14: PID Error >= 15: High Load I condition has been Adjustable Three / Relay Output	equency (Speed). Logic 1 when the notor run uency > 0.0. Logic 1 when the motor run uency >= Limit. Logic 1 when the motor current >= Limit. Logic 1 when the motor torque of 2 Signal Level >= Limit. Logic when the motor torque of 2 Signal Level >= Limit. Logic when gettings 4 - 7, parameters P2-16 and P2-2 selected signal exceeds the value program in P2-17. To Function of Fu	tput frequency matches as above zero speed speed exceeds the adjusted exceeds the adjustable the signal applied to the 17 must be used togeth ammed in P2-16, and researched to the display shows that and the display shows that and the drive is able to a setpoint and feedback domaintoring has been allockage	tiustable limit able limit able limit e Analog Input 2 ter to control the limit turn to Logic O we timer has elapse upply present, have fault code. To be operated is greater than enabled using P8	exceeds the adjusted and the signal fallows of the signal fallows of the signal fallows of the properties of the propert	tput will switc s below the aput present. ogrammed lin d a high load				

Used in conjunction with some settings of Parameters P2-11 & P2-15.

P2-18	Parameter Name	Minimum	Maximum	Default	Units					
	User Relay 2 Output (Terminals 17 & 18) Function select	0	15	0	-					
	Selects the function assigned to Relay Output 2. The relay has two of terminals 17 and 18 will be linked together. O: Drive Enabled (Running). Logic 1 when the motor is enable	·	ogic 1 indicates t	he relay is active,	and therefor					
	1: Drive Healthy. Logic 1 when power is applied to the drive and no fault exists									
	2: At Target Frequency (Speed). Logic 1 when the output fre		the setpoint frequ	ency						
	3: Output Frequency > 0.0 Hz. Logic 1 when the drive output frequency to the motor is exceeds 0.0Hz									
	4: Output Frequency >= Limit. Logic 1 when the motor speed exceeds the adjustable limit 5: Output Current >= Limit. Logic 1 when the motor current exceeds the adjustable limit 6: Output Torque >= Limit. Logic 1 when the motor torque exceeds the adjustable limit									
	6: Output Torque >= Limit. Logic 1 when the motor torque exceeds the adjustable limit 7: Anglog Input 2 Signal Level >= Limit. Logic when the signal applied to the Anglog Input 2 exceeds the adjustable limit									
	7: Analog Input 2 Signal Level >= Limit. 1 Logic when the signal applied to the Analog Input 2 exceeds the adjustable limit 8: Hoist Brake Control. The relay can be used to control the motor holding brake on a hoist. Contact your local Invertek Sales Partner for further information on using this feature.									
	Note: When using settings 4 – 7, parameters P2-19 and P2-20 must be used together to control the behaviour. The output will switc to Logic 1 when the selected signal exceeds the value programmed in P2-19, and return to Logic 0 when the signal falls below the value programmed in P2-20.									
	9: Reserved. No Function									
	10: Maintenance Due. Logic 1 when the internally programma	ble maintenance	timer has elapsed	d.						
	11 : Drive Ready. Logic 1 when drive is not tripped, STO circuit i			rdware enable ir	nput present.					
	12: Drive Tripped. Logic one when the drive has tripped and the									
	13: STO Status. Logic 1 when both STO inputs are present and t		'							
	14 : PID Error >= Limit. The PID Error (difference between setpo		-		-					
	15: High Load Detection Alarm. Logic 1 when the load mon condition has been detected – usually used to signal pump blockages.	itoring has been ge I	enabled using P8	-06 to P8-08 an	d a high loc					
P2-19	Adjustable Threshold 1 Upper Limit (Analog Output 2 / Relay Output 2)	P2-20	200.0	100.0	%					
P2-20	Adjustable Threshold 1 Lower Limit (Analog Output 2 / Relay Output 2)	0.0	P2-19	0.0	%					
	Used in conjunction with some settings of Parameters P2-13 & P2-18	3.								
	Display Scaling Factor	-30.000	30.000	0.000						
2-21	Display Stalling Latio.				-					
	Display Scaling Source	0	4	4	-					
		on alternative outprequency. This fur	nut unit scaled fro action is disabled	m an existing par if P2-21 is set to (0.					
	Display Scaling Source P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of the P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options O: Motor Speed 1: Motor Current	on alternative outprequency. This fur	nut unit scaled fro action is disabled	m an existing par if P2-21 is set to (0.					
	Display Scaling Source P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of If P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options 0: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive displayed.	on alternative outprequency. This fur factor entered in	Dut unit scaled fronction is disabled P2-21, and displant	m an existing par if P2-21 is set to (ayed whilst the dr unit scaled from a	O.					
	Display Scaling Source P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of If P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options 0: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1	on alternative out requency. This fur factor entered in play to show an a econd based on t	Dut unit scaled fronction is disabled P2-21, and displant plant pl	m an existing par if P2-21 is set to (ayed whilst the dr unit scaled from c acy).	O. ive is running					
2-22	P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of If P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options 0: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive disp parameter (for example, to display conveyer speed in metres per set This function is disabled if P2-21 is set >0, the var	on alternative out requency. This fur factor entered in play to show an a econd based on t	Dut unit scaled fronction is disabled P2-21, and displant plant pl	m an existing par if P2-21 is set to (ayed whilst the dr unit scaled from c acy).	O. ive is running in existing intered in P2					
2-22	P2-21 & P2-22 allow the user to program the Optidrive to display odisplay conveyer speed in metres per second based on the output of If P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options O: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive disp parameter (for example, to display conveyer speed in metres per set of the second in the display whilst the drive is running.	on alternative outprequency. This fur factor entered in factor entered in olay to show an accord based on triable selected in	out unit scaled fronction is disabled P2-21, and displant alternative output the output frequer P2-22 is multiplied	m an existing par if P2-21 is set to (ayed whilst the dr unit scaled from a acy).	O. ive is running an existing intered in P2:					
22-22	P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of the P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options O: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive display parameter (for example, to display conveyer speed in metres per set. This function is disabled if P2-21 is set to 0. If P2-21 is set >0, the variand is shown on the drive display whilst the drive is running. Zero Speed Holding Time Determines the time for which the drive output frequency is held at zero.	on alternative outprequency. This fur factor entered in solary to show an account based on triable selected in the output of the	out unit scaled fronction is disabled P2-21, and displant alternative output the output frequer P2-22 is multiplied	unit scaled from cacy). d by the factor elections of the couput is disable.	O. ive is running an existing intered in P2					
P2-22	Display Scaling Source P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of the P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options 0: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive display parameter (for example, to display conveyer speed in metres per set on this function is disabled if P2-21 is set >0. If P2-21 is set >0, the variand is shown on the drive display whilst the drive is running. Zero Speed Holding Time	on alternative outprequency. This fur factor entered in factor entered in old based on the condition of the	but unit scaled fronction is disabled P2-21, and displant alternative output the output frequer P2-22 is multiplied 60.0 19. before the driving ve Rating Dependent in the output frequer p2-25 is multiplied 60.0	m an existing partif P2-21 is set to Cayed whilst the drawn whilst the drawn whilst the drawn which is called from a cay). Output is disabled the couput is disabled the couput is disabled the care in the cayed which is disabled to the cayed which	o. ive is running in existing intered in P2- Second ed kHz					
P2-22	P2-21 & P2-22 allow the user to program the Optidrive to display a display conveyer speed in metres per second based on the output of If P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options 0: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive disparameter (for example, to display conveyer speed in metres per set and is shown on the drive display whilst the drive is running. Zero Speed Holding Time Determines the time for which the drive output frequency is held at zet Effective Switching Frequency. Higher frequencies redu	on alternative outprequency. This fur factor entered in factor entered in solar to show an accord based on triable selected in the output of t	out unit scaled fronction is disabled P2-21, and displant alternative output the output frequer P2-22 is multiplied 60.0 19, before the driver we Rating Dependent from the motor, and the output from the motor, and the output from the motor, and the from the motor, and the output from th	m an existing partif P2-21 is set to Cayed whilst the drawn whilst the drawn whilst scaled from analys. Output is disabled the drawn which is disabled to the disabled the di	o. ive is running an existing ntered in P2- Second ed kHz utput current					
P2-21 P2-22 P2-23 P2-24	P2-21 & P2-22 allow the user to program the Optidrive to display odisplay conveyer speed in metres per second based on the output of If P2-21 is set >0, the variable selected in P2-22 is multiplied by the with a 'c' to indicate the customer scaled units. P2-22 Options 0: Motor Speed 1: Motor Current 2: Analog Input 2 3: P0-80 Value 4: Analog Input 1 Note: P2-21 & P2-22 allow the user to program the Optidrive disparameter (for example, to display conveyer speed in metres per set This function is disabled if P2-21 is set to 0. If P2-21 is set >0, the variand is shown on the drive display whilst the drive is running. Zero Speed Holding Time Determines the time for which the drive output frequency is held at zet Effective Switching Frequency Effective power stage switching frequency. Higher frequencies redu waveform, at the expense of increased drive losses. Note: De-rating of the drive output current may be required when in the content of the drive output current may be required when in the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the drive output current may be required when the content of the current may be required when the content of the current may be required when the content of the current may be required when the current may be required	on alternative outprequency. This fur factor entered in factor entered in solar to show an accord based on triable selected in the output of t	out unit scaled fronction is disabled P2-21, and displant alternative output the output frequer P2-22 is multiplied 60.0 19, before the driver we Rating Dependent from the motor, and the output from the motor, and the output from the motor, and the from the motor, and the output from th	m an existing partif P2-21 is set to Cayed whilst the drawn whilst the drawn whilst scaled from analys. Output is disabled the drawn which is disabled to the disabled the di	on existing In existing Intered in P2 Second Ed KHz Utput curren					

When set to 0.0, the drive will coast to stop.

ar	Parameter Name	Minimum	Maximum	Default	Units
P2-26	Spin Start Enable	0	1	0	-
	When Enabled, the drive will attempt to determine if the motor indirection. The drive will begin control of the motor from its prese drive whilst the spin start function is completed. O: Disabled 1: Enabled	s already rotating on s nt (detected) speed. A	start up, and to d A short delay ma	etect rotational sp y be observed wh	peed and nen starting th
	2 : Enabled following Trip, Brown Out or Coast Sto	p			
P2-27	Standby Mode Timer	0.0	250.0	0.0	Seconds
	This parameter defines the time period, whereby if the drive ope for greater than the set time period, the Optidrive output will be P2-27 = 0.0.	erates at the frequency disabled, and the disp	/ / speed set in Folay will show 5 8	23-14 (Standby sp :ndby. The function	peed threshol on is disabled
P2-28	Slave Speed Scaling Control	0	3	0	-
	Active in Keypad mode (P1-12 = 1 or 2) and Slave mode (P1-factor or adjusted using an analog trim or offset. 0: Disabled. No scaling or offset is applied. 1: Actual Speed = Digital Speed x P2-29 2: Actual Speed = (Digital Speed x P2-29) + Analog 3: Actual Speed = (Digital Speed x P2-29) x Analog	j Input 1 Referenc	e	, ,	'
P2-29	Slave Speed Scaling Factor	-500.0	500.0	100.0	%
	Used in conjunction with P2-28.				
P2-30	Analog Input 1 (Terminal 6) Format	See B	elow	U 0- 10	-
	U □- I□ = 0 to 10 Volt Signal (Uni-polar) U I□- □ = 10 to 0 Volt Signal (Uni-polar)			0 0 .0	
	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will ramp to stop if E 20-4 = 20 to 4mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 4-20 to 4-2	the signal level falls b the fault code 4-20F	elow 3mA if the signal level	falls below 3mA	
P2-31	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will ramp to stop if E 20-4 = 20 to 4mA Signal, the Optidrive will trip and show to 20-4 = 20 to 4mA Signal, the Optidrive will ramp to stop if	the signal level falls b the fault code 4-20F	elow 3mA if the signal level elow 3mA	falls below 3mA falls below 3mA	%
P2-31	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will ramp to stop if E 20-4 = 20 to 4mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 4-20 to 4-2	the signal level falls b the fault code 4-20 F the signal level falls b	elow 3mA if the signal level elow 3mA 2000.0	falls below 3mA falls below 3mA	% put will result
	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to the standard of the standard	the signal level falls b the fault code 4-20 F the signal level falls b	elow 3mA if the signal level elow 3mA 2000.0	falls below 3mA falls below 3mA	
	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to the control of the contr	the signal level falls be the fault code 4-20F the signal level falls be 0.0 10V, and the scaling -500.0	elow 3mA if the signal level elow 3mA 2000.0 factor is set to 20 500.0	falls below 3mA falls below 3mA 100.0 00.0%, a 5 volt in	put will resul
P2-31 P2-32 P2-33	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will ramp to stop if E 20-4 = 20 to 4mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 50-4 = 20 to 4mA Signal, the Optidrive will ramp to stop if Analog Input 1 Scaling Scales the analog input by this factor, e.g. if P2-30 is set for 0 - 4 the drive running at maximum speed (P1-01) Analog Input 1 Offset	the signal level falls be the fault code 4-20F the signal level falls be 0.0 10V, and the scaling -500.0	elow 3mA if the signal level elow 3mA 2000.0 factor is set to 20 500.0 the analog inpu	falls below 3mA falls below 3mA 100.0 00.0%, a 5 volt in	put will result
P2-32	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to the control of the contr	the signal level falls be the fault code 4-20F the signal level falls be 0.0 10V, and the scaling -500.0 ut, which is applied to See Be the fault code 4-20F the signal level falls be the fault code 4-20F	elow 3mA if the signal level elow 3mA 2000.0 factor is set to 20 500.0 the analog inputelow if the signal level elow 3mA if the signal level	falls below 3mA falls below 3mA 100.0 00.0%, a 5 volt in 0.0 t signal U 0-10	put will result
P2-32	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20-4 = 20 to 4mA Signal, the Optidrive will trip and show to 4-20-4 = 20 to 4mA Signal, the Optidrive will ramp to stop if 4 analog Input 1 Scaling Scales the analog input by this factor, e.g. if P2-30 is set for 0-the drive running at maximum speed (P1-01) Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input 10-10 = 0 to 10 Volt Signal (Uni-polar) U 0-10 = 0 to 10 Volt Signal (Uni-polar) U 10-0 = 10 to 40 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to 4-20 = 4 to 20mA Signal, the Optidrive will ramp to stop if	the signal level falls be the fault code 4-20F the signal level falls be 0.0 10V, and the scaling -500.0 ut, which is applied to See Be the fault code 4-20F the signal level falls be the fault code 4-20F	elow 3mA if the signal level elow 3mA 2000.0 factor is set to 20 500.0 the analog inputelow if the signal level elow 3mA if the signal level	falls below 3mA falls below 3mA 100.0 00.0%, a 5 volt in 0.0 t signal U 0-10	put will result
P2-32 P2-33	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to the control of the contr	the signal level falls be the fault code 4-20F the signal level falls be 0.0 10V, and the scaling -500.0 ut, which is applied to See Be the fault code 4-20F the signal level falls be the fault code 4-20F the signal level falls be 0.0	elow 3mA if the signal level elow 3mA 2000.0 factor is set to 20 500.0 the analog inputelow if the signal level elow 3mA if the signal level elow 3mA 2000.0	falls below 3mA falls below 3mA 100.0 00.0%, a 5 volt in 0.0 t signal U 0- 10 falls below 3mA falls below 3mA	put will result %
P2-32 P2-33	U 10-0 = 10 to 0 Volt Signal (Uni-polar) - 10-10 = -10 to +10 Volt Signal (Bi-polar) R 0-20 = 0 to 20mA Signal E 4-20 = 4 to 20mA Signal, the Optidrive will trip and show to the context of the conte	the signal level falls be the fault code 4-20F the signal level falls be 0.0 10V, and the scaling -500.0 ut, which is applied to See Be the fault code 4-20F the signal level falls be the fault code 4-20F the signal level falls be 0.0	elow 3mA if the signal level elow 3mA 2000.0 factor is set to 20 500.0 the analog inputelow if the signal level elow 3mA if the signal level elow 3mA 2000.0	falls below 3mA falls below 3mA 100.0 00.0%, a 5 volt in 0.0 t signal U 0- 10 falls below 3mA falls below 3mA	put will result

Par	Parameter Name	Minimum	Maximum	Default	Units							
P2-36	Start Mode Select / Automatic Restart	See E	Below	AULo-O	-							
	Defines the behaviour of the drive relating to the enable digital inpu EdgE-r: Following Power on or reset, the drive will not start if Digi on or reset to start the drive. RULa-D: Following a Power On or Reset, the drive will automatical	ital Input 1 remair	ns closed. The Inp									
	RULD-1 to RULD-5: Following a trip, the drive will make up to 5 powered down to reset the counter. The numbers of restart attempts drive will fault with, and will require the user to manually reset the fa	attempts to restar are counted, and ult.	t at 20 second ir d if the drive fails	to start on the find	al attempt, the							
	DANGER! "AULo" modes allow the drive to Auto-start, therefore the impact on system/Personnel safety needs to be considered.											
P2-37	Keypad Mode Restart Speed	0	3	1	-							
	Options 0 to 3 are only active when P1-12 = 1 or 2 (keypad Mode be pressed before running.				d start button to							
	 O: Minimum Speed. Following a stop and restart, the drive will 1: Previous Operating Speed. Following a stop and restart, stopping 				ed used prior to							
	2: Current Running Speed. Where the Optidrive is configured or Local / Remote control), when switched to keypad mode by a dispeed	d for multiple spe igital input, the dr	ed references (ty ve will continue t	pically Hand / A o operate at the l	uto control ast operating							
	3 : Preset Speed 4. Following a stop and restart, the Optidrive v Options 4 to 7 are only active in all control modes. Drive starting in terminals.				ut on the contro							
	4: Minimum Speed (Terminal Enable). Following a stop ar P1-02	nd restart, the driv	e will always initi	ally run at the min	imum speed							
	5 : Previous Operating Speed (Terminal Enable). Follow point speed used prior to stopping	ring a stop and re	start, the drive wi	ll return to the last	keypad set-							
	6: Current Running Speed (Terminal Enable). Where the Hand / Auto control or Local / Remote control), when switched to at the last operating speed	Optidrive is conf keypad mode by	igured for multipl a digital input, th	e speed referenc e drive will contir	6 : Current Running Speed (Terminal Enable). Where the Optidrive is configured for multiple speed references (typically Hand / Auto control or Local / Remote control), when switched to keypad mode by a digital input, the drive will continue to operate							
	7: Preset Speed 4 (Terminal Enable). Following a stop and				nue to operate							
	(P2-04)	I restart, the Optic	lrive will always i	nitially run at Pres	nue to operate							
P2-38	(P2-04) Mains Loss Stop Mode	restart, the Option	lrive will always i	nitially run at Pres	nue to operate							
P2-38		0 ower supply whils name operating by	2 the drive is enably recovering ene	oled.	et Speed 4							
P2-38	Mains Loss Stop Mode Controls the behaviour of the drive in response to a loss of mains pa O: Mains Loss Ride Through. The Optidrive will attempt to con Providing that the mains loss period is short, and sufficient energy ca	ower supply whils at time operating be not to the motor, co	the drive is enably recovering energefore the drive collowing the load	3 oled. ergy from the load ontrol electronics	et Speed 4							
P2-38	Mains Loss Stop Mode Controls the behaviour of the drive in response to a loss of mains poor of the Mains Loss Ride Through. The Optidrive will attempt to confide Providing that the mains loss period is short, and sufficient energy caldrive will automatically restart on return of mains power 1: Coast To Stop. The Optidrive will immediately disable the outpusing this setting with high inertia loads, the Spin Start function (P2-2 2: Fast Ramp To Stop. The drive will ramp to stop at the rate pro	ower supply whils name operating but to the motor, common to the motor, common may need to be ogrammed in the	2 If the drive is enably recovering energy recovering energy for the drive control of the load one enabled. Fast deceleration	3 soled. ergy from the load ontrol electronics to coast or free v	et Speed 4 - I motor. power off, the							
P2-38	Mains Loss Stop Mode Controls the behaviour of the drive in response to a loss of mains poor. O: Mains Loss Ride Through. The Optidrive will attempt to confirm that the mains loss period is short, and sufficient energy cardive will automatically restart on return of mains power. 1: Coast To Stop. The Optidrive will immediately disable the outpusing this setting with high inertia loads, the Spin Start function (P2-2).	ower supply whils name operating but to the motor, common to the motor, common may need to be ogrammed in the	2 If the drive is enably recovering energy recovering energy for the drive control of the load one enabled. Fast deceleration	3 soled. ergy from the load ontrol electronics to coast or free v	et Speed 4 - I motor. power off, the							
	Mains Loss Stop Mode Controls the behaviour of the drive in response to a loss of mains poor of the drive in response to a loss of mains poor of the drive in response to a loss of mains poor of the drive will attempt to confirm the providing that the mains loss period is short, and sufficient energy calcive will automatically restart on return of mains power 1: Coast To Stop. The Optidrive will immediately disable the outpusing this setting with high inertia loads, the Spin Start function (P2-2 2: Fast Ramp To Stop. The drive will ramp to stop at the rate provided in the provided i	ower supply whils name operating but to the motor, common to the motor, common may need to be ogrammed in the	2 If the drive is enably recovering energy recovering energy for the drive control of the load one enabled. Fast deceleration	3 soled. ergy from the load ontrol electronics to coast or free v	et Speed 4 - I motor. power off, the							
	Controls the behaviour of the drive in response to a loss of mains poor to a loss period is short, and sufficient energy conditive will automatically restart on return of mains power a liceast To Stop. The Optidrive will immediately disable the outpusing this setting with high inertia loads, the Spin Start function (P2-2 2: Fast Ramp To Stop. The drive will ramp to stop at the rate professional setting with the profession of the stop at the loss of the loss	ower supply whils natinue operating be recovered by the motor, compared to the motor, compared to the operation of the used when the drawn of the used when the used whe	2 If the drive is enably recovering energy recovering energy for the drive control of the load one enabled. Fast deceleration	3 pled. ergy from the load ontrol electronics to coast or free vitime P2-25 irectly via the +Di	et Speed 4 - I motor. power off, the							
P2-39	Controls the behaviour of the drive in response to a loss of mains poor to a loss of mains poor to a loss of mains poor Providing that the mains loss period is short, and sufficient energy cardrive will automatically restart on return of mains power 1: Coast To Stop. The Optidrive will immediately disable the outpusing this setting with high inertia loads, the Spin Start function (P2-2 2: Fast Ramp To Stop. The drive will ramp to stop at the rate pro 3: DC Bus Power Supply Mode. This mode is intended to be connections. Refer to your Invertek Sales Partner for further details Parameter Access Lock O: Unlocked. All parameters can be accessed and changed	ower supply whils natinue operating be recovered by the motor, compared to the motor, compared to the operation of the used when the drawn of the used when the used whe	2 If the drive is enably recovering energy recovering energy for the drive control of the load one enabled. Fast deceleration	3 pled. ergy from the load ontrol electronics to coast or free vitime P2-25 irectly via the +Di	et Speed 4 - I motor. power off, the							

8.2. Parameter Group 3 - PID Control

8.2.1. Overview

Optidrive P2 provides an internal PID controller. Parameters for configuration of the PID controller are located together in Group 3. For simple applications, the user needs to only define the setpoint source (P3-05 to select the source or P3-06 for a fixed setpoint), feedback source (P3-10) and adjust the P Gain (P3-01), I time (P3-02) and optionally the differential time (P3-03).

The PID operation is uni-directional, and all signals are treated as 0 – 100% to provide a simple, intuitive operating format.

8.2.2. Parameter List

ar		Parameter Nam	е	Minimum	Maximum	Default	Units	
P3-01	PID	Proportional Gain		0.1	30.0	1.0	-	
	PID C in the	Controller Proportional Gain. Higher v feedback signal. Too high a value co	alues provide a greater an cause instability	change in the driv	e output frequenc	cy in response to s	small changes	
P3-02	PID	Integral Time Constant		0.0	30.0	1.0	S	
	PID C	Controller Integral Time. Larger values	provide a more damped	response for syst	ems where the ov	erall process resp	oonds slowly	
P3-03	PID	Differential Time Constant		0.00	1.00	0.00	5	
	PID D	Differential Time Constant						
P3-04	PID	Operating Mode		0	1	1	-	
	0	Direct Operation	Use this mode if an inc feedback signal	rease in the motor	speed should re	sult in an increase	in the	
	1	Inverse Operation	Use this mode if an inc feedback signal	rease in the motor	speed should re	sult in a decrease	in the	
P3-05	PID	Reference Source Select		0	2	0	-	
	0	Digital Preset Setpoint	P3-06 is used		•			
	1	Analog Input 1 Setpoint	Analog Input 1 as disp	layed in PO-01 is	used			
	2	Analog Input 2 Setpoint	Analog Input 2 as disp	layed in PO-02 is	used			
	3	MPPT Algorithm	Maximum Power Point	Tracking algorithr	n for optimum op	eration with PV su	pply	
P3-06	PID	Digital Reference (Setpoint)		0.0	100.0	-	%	
	(e.g.	ded from a transducer such as a pres for a 0 – 10 Bar transducer, 4 bar = 4 n running in MPPT mode (P3-05 = 3),	40%) or the level.					
P3-07	PID	Controller Output Upper Limit		P3-08	100.0	100.0	%	
	Limits	the maximum value output from the Pl	ID controller					
P3-08	PID	Controller Output Lower Limit		0.0	P3-07	0.0	%	
		(1 212						
	Limits	the minimum output from the PID cont	roller					
P3-09		the minimum output from the PID cont Output Limit Control	roller	0	3	0	-	
P3-09		<u> </u>	The output range of the	-			- 3-08	
P3-09	PID	Output Limit Control	T	PID controller is I	imited by the valu	es of P3-07 & P3		
P3-09	PID 0	Output Limit Control Digital Output Limits Analog Input 1 Provides a	The output range of the	PID controller is let PID controller is let 1	imited by the valu	es of P3-07 & P3	e signal	
P3-09	PID 0 1 2 3	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is lut 1	imited by the valu	res of P3-07 & P3 res of P3-08 & the al applied to And	e signal alog Input 1 &	
	PID 0 1 2 3	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is lut 1	imited by the valu	res of P3-07 & P3 res of P3-08 & the al applied to And	e signal alog Input 1 &	
	PID 0 1 2 3	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is I PID controller is I PID controller is I PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 d	
	PID 0 1 2 3 PID	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is I PID controller is I PID controller is I PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 d	
	PID 0 1 2 3 PID 0	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is I PID controller is I PID controller is I PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 d	
	PID 0 1 2 3 PID 0 1 1	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is I PID controller is I PID controller is I PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 &	
	PID 0 1 2 2 2	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current	The output range of the applied to Analog Inp The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is I PID controller is I PID controller is I PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 &	
	PID 0 1 2 3	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current DC Bus Voltage	The output range of the applied to Analog Input 1 The output range of the applied to Analog Input 1 The output range of the the value of P3-07 The output value from t Analog Input 1	PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 &	
P3-10	PID 0 1 2 3 4 5	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current DC Bus Voltage Differential: Analog Input 1	The output range of the applied to Analog Input 1 The output range of the applied to Analog Input 1 The output range of the the value of P3-07 The output value from the Analog Input 1	PID controller is I	imited by the valuimited by the valuimited by the sign	res of P3-07 & P3 res of P3-08 & the al applied to And peed reference a	e signal alog Input 1 &	
P3-10	PID 0 1 2 3 PID 0 1 2 3 4 5 Max Defin the in	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current DC Bus Voltage Differential: Analog Input 1 Largest Value: Analog Input	The output range of the applied to Analog Input 1 The output range of the the value of P3-07 The output value from the Analog Input 1 - Analog Input 2 Tor Analog Input 2	PID controller is let 1 PID controller is let 2 PID co	imited by the valuimited by the valuimited by the sign is added to the span added to	nes of P3-07 & P3 nes of P3-08 & the all applied to Ano need reference a 3 0.0 es is less than the	e signal alog Input 1 & pplied to the - % set threshold,	
P3-09 P3-10	PID 0 1 2 3 PID 0 1 2 3 4 5 Max Defin the in change	Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current DC Bus Voltage Differential: Analog Input 1 Largest Value: Analog Input 1 cimum PID Error to Enable Ran tes a threshold PID error level, wherebeternal ramp times of the drive are discential.	The output range of the applied to Analog Inp The output range of the the value of P3-07 The output value from the Analog Input 1 - Analog Input 2 Tor Analog Input 2 Tor Analog Input 3 The output value from the value of P3-07 The output value from the Analog Input 1 The output value from the Analog Input 2 Tor Analog Input 2 Tor Analog Input 3 The output range of the Analog Input 2 The output range of The Output range of the Analog Input 2 The output range of The Output range of The Analog Input 2 The output range of The Output range of The Analog Input 2 The output range of The Output range of The Analog Input range of The Output range of The Analog Input range of The Output range of T	PID controller is let 1 PID controller is let 2 PID co	imited by the valuimited by the valuimited by the sign is added to the span added to	nes of P3-07 & P3 nes of P3-08 & the all applied to Ano need reference a 3 0.0 es is less than the	e signal alog Input 1 & pplied to the - % set threshold,	
P3-10 P3-11	PID 0 1 2 3 PID 0 1 2 3 4 5 Max Defin the in change	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current DC Bus Voltage Differential: Analog Input 1 Largest Value: Analog Input 1 cimum PID Error to Enable Ran tes a threshold PID error level, wherebeternal ramp times of the drive are disc ge of motor speed on large PID error.	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1 - Analog Input 2 Tor Analog Input 3	PID controller is let 1 PID controller is let 1	imited by the valuimited by the valuimited by the sign is added to the span is added to the s	nes of P3-07 & P3 nes of P3-08 & the all applied to And peed reference a 3 0.0 pes is less than the enabled to limit the	e signal alog Input 1 & pplied to the - % set threshold, e rate of	
P3-10 P3-11	PID 0 1 2 3 PID 0 1 2 3 4 5 Max Defin the in chans	Output Limit Control Digital Output Limits Analog Input 1 Provides a Variable Upper Limit Analog Input 1 Provides a Variable Lower Limit PID output Added to Analog Input 1 Value Feedback Signal Source Select Analog Input 2 Analog Input 1 Output Current DC Bus Voltage Differential: Analog Input 1 Largest Value: Analog Input 1 Largest Value: Analog Input 1 cimum PID Error to Enable Ran tes a threshold PID error level, wherebeternal ramp times of the drive are disc ge of motor speed on large PID error. Feedback Value Display Scalir ties a scaling factor to the displayed P	The output range of the applied to Analog Input The output range of the the value of P3-07 The output value from the Analog Input 1 - Analog Input 2 Tor Analog Input 3	PID controller is let 1 PID controller is let 1	imited by the valuimited by the valuimited by the sign is added to the span is added to the s	nes of P3-07 & P3 nes of P3-08 & the all applied to And peed reference a 3 0.0 pes is less than the enabled to limit the	e signal alog Input 1 & pplied to the - % set threshold, e rate of	

Par	Parameter Name			Minimum	Maximum	Default	Units
P3-18	PID	Operation Control		0	1	1	-
	O Continuous PID Operation In this operating mode, the PID controller operates continuously, regardless of whether drive is enabled or disabled. This can result in the output of the PID controller reaching maximum level prior to the drive enable signal being applied.						s of whether the er reaching the
	1	PID operation on Drive Enable	In this operating mode, hence will always start	the PID controlle from zero when t	r only operates w he drive is enable	when the drive is e	nabled, and
P3-19	MPF	PT Iteration Cycle Time		1.0	10.0	10.0	S
	This p	parameter defines the cycle time for ear T quicker from a starting point or after r	ch iteration of the MPPT co ecovering from cloud cov	ontroller. A lower er but if the value	value may allow is too short, it can	the system to try to reduce the stabili	o arrive at the ty of the system.

8.3. Parameter Group 4 - High Performance Motor Control

8.3.1. Overview

Parameters relating to the motor control are located together in Group 4. These parameters allow the user to

- Select the motor type to match the connected motor
- Carry out an autotune
- Define the torque limits and setpoint source for control methods that support this (vector control methods only).

8.3.2. Working with different motor types

Optidrive P2 is compatible with the following motor types:-

- IM Induction Motors
- PM Permanent Magnet AC Motors
- Brushless DC Motors
- Synchronous Reluctance Motors

The parameter set is intended to allow operation with each motor type using the same basic parameter settings. The sections below provide additional information for each motor type.

8.3.3. IM Motors

IM Motor Control Methods

IM Motors may be operated in the following modes:-

- Eco Vector Speed Control (CT) (Default Mode)
 - o This mode provides the simplest control, and is suitable for a wide range of applications with constant torque
- Eco Vector Speed Control (VT)
 - o This mode provides the simplest control, and is suitable for a wide range of applications with variable torque

Operating in Eco Vector Speed Control Mode

The P2 Solar Pump drive can be programmed by the user to operate in Sensorless Vector mode, which provides enhanced low speed torque, optimum motor speed regulation regardless of load and accurate control of the motor torque. In most applications, the default settings will provide adequate performance, however it is advisable to use the following procedure.

- Ensure advanced parameter access is enabled by setting P1-14 = 101
- Enter the motor nameplate details into the relevant parameters as follows
 - o P1-07 Motor Rated Voltage
 - o P1-08 Motor Rated Current
 - o P1-09 Motor Rated Frequency
 - o (Optional) P1-10 Motor Rated Speed (Rpm)
- Select the required mode VT/CT mode by setting P4-01 = 0 or 1
- Ensure that the motor is correctly connected to the drive
- Carry out a motor data Autotune by setting P4-02 = 1



The Autotune will begin immediately when P4-O2 is set regardless of the status of the drive enable signal. Whilst the autotune procedure does not drive or spin the motor, the motor shaft may still turn slightly. It is not normally necessary to uncouple the load from the motor; however the user should ensure that no risk arises from the possible movement of the motor shaft.

It is essential that the correct motor data is entered into the relevant drive parameters. Incorrect parameter settings can result in poor or even dangerous performance.

8.3.4. PM AC Permanent Magnet AC Motors

The P2 Solar Pump drive can be used to control Permanent Magnet AC motors without a feedback encoder or resolver. These motors operate synchronously, and a vector control strategy is used to maintain correct operation. In general, the motor can be operated between 10% - 100% of rated speed with a correctly selected and configured drive. In order to operate a PM motor, the following parameter settings are necessary.

- Ensure advanced parameter access is enabled by setting P1-14 = 101
- Enter the motor details into the relevant parameters as follows
 - o P1-07 Back EMF at Rated Frequency / Speed (kE)
- This is the voltage imposed by the magnets at the drive output terminals when the motor operates at rated frequency or speed. Some motors may provide a value for volts per thousand RPM, and it may be necessary to calculate the correct value for P1-07.
 - o P1-08 Motor Rated Current
 - o P1-09 Motor Rated Frequency
 - o (Optional) P1-10 Motor Rated Speed (Rpm)
- Select PM Motor Speed control mode by setting P4-01 = 3
- Ensure that the motor is correctly connected to the drive
- Carry out a motor data Autotune by setting P4-02 = 1

The autotune measures the electrical data required from the motor to ensure good control. Following the steps above, it should be possible to operate the motor. Further parameter settings are possible to further enhance the performance is required, please refer to your Invertek Drives Sales Partner for more information.

8.3.5. BLDC Brushless DC Motors

The P2 Solar Pump drive can operate with Brushless DC motors without a feedback encoder or resolver. These motors operate synchronously, and a vector control strategy is used to maintain correct operation. In general, the motor can be operated between 10% - 100% of rated speed with a correctly selected and configured drive.

Parameter setting and configuration steps for BLDC motor operation are the same as with an AC PM motor, as shown above, with the exception that P4-01 should be set to 4 for this motor type.

8.3.6. Group 4 Parameter Listing



Incorrect adjustment of parameters in menu group 4 can cause unexpected behaviour of the motor and any connected machinery. It is recommended that these parameters are only adjusted by experienced users.

Par		Pa	rameter Na	ıme		Minimum	Maximum	Default	Units			
P4-01	Motor Co	ntrol Mode				0	6	1	-			
	Setting	Motor Type	Primary Control	Control Method	Additiona	l Information						
	0	IM	Speed	Vector	ECO Vector Speed Control (Variable Torque)							
	1	IM	Speed	Vector	ECO Vector Speed Control (Constant Torque)							
	2	IM	Speed	Vector	Eco Enhanced Vector Control							
	3	AC PM	Speed	Vector	For speed co	ontrol of AC PM r	motors with Sinusc	oidal back EMF				
	4	BLDC	Speed	Vector	For speed control of BLDC motors with Trapezoidal back EMF							
	5	Syn RM	Speed	Vector	For speed co	ontrol of Synchror	nous Reluctance n	notors				
P4-02	Motor Parameter Auto-tune Enable 0 1					0	-					
		When set to 1, the drive immediately carries out a non-rotating autotune to measure the motor parameters for optimum control and efficiency. Following completion of the autotune, the parameter automatically returns to 0.										
P4-03	Vector Sp	eed Contro	ller Proport	ional Gain		0.1	400.0	50	%			
	Higher value trips. For app increasing the no overshoo	es provide bet plications requ le value and n It where the ou ligher friction l	ter output frequiring best poss nonitoring the uutput speed ex	uency regulati sible performo actual output s ceeds the setp	ion and respor ince, the value speed of the lo point.	nse. Too high a vo should be adjust and until the requi	eed motor contro alue can cause in ed to suit the cont red dynamic beh igh inertia, low fri	stability or even c nected load by g aviour is achieved	over current radually d with little or			

Par		Pa	rameter Name	Minimum	Maximum	Default	Units		
P4-04	Vector S	peed Contro	ller Integral Time Constant	0.000	2.000	0.050	s		
	Sets the int	egral time for the	e speed controller. Smaller values provide est dynamic performance, the value shoul	a faster response d be adjusted to s	in reaction to moto uit the connected	or load changes, oad.	at the risk of		
P4-05	Motor P	ower Factor	Cos Ø	0.50	0.99	-	-		
	When ope	erating in Vector	Speed motor control modes, this parame	ter must be set to	er must be set to the motor nameplate power factor				
P4-07	Maximu	m Motoring	Current Limit	P4-08	500.0	150.0	%		
	This parameter defines the maximum output current the drive will provide to the motor before reducing the output frequency to attempto limit the current.								
P4-12	Thermal	Overload Vo	alue Retention	0	1	0	•		
	0	Disabled							
	1	Enabled	All Optidrives feature electronic thermal the motor against damage. An internal and will trip the drive if the usage excee supply from the drive and re-applying walve is retained during power off.	overload accumul ds the thermal limi	ator monitors the r t. When P4-12 is c	motor output curre disabled, removir	ent over time, ng the power		
P4-13	Output F	Phase Seque	nce	0	1	0	-		
	0	U,V,W	Stand motor phase sequence. Typically,	, this provides clo	ckwise rotation of t	he motor.			
	1	U,W,V	Reverse motor phase sequence. Typica	lly this provides co	ounter-clockwise r	otation of the mo	tor.		
P4-14	Thermal	Overload Li	mit Reaction	0	1	0	-		
	0	It.trp: Wh	en the overload accumulator reaches the	limit, the drive will	trip on lt.trp to pre	vent damage to	the motor		
	1	set to 100%	mit Reduction: When the overload ac of P1-08 in order to prevent an It.trp. The reaches 10%.						

8.4. Parameter Group 5 - Communication Parameters

8.4.1. Overview

The P2 Solar Pump drive provides many methods to allow the user to connect to a variety of fieldbus networks. In addition, connection to options such as external keypads, PC and Optistick are possible. Parameter Group 5 provides the parameters required to configure the various fieldbus interfaces and connection points.

8.4.2. Connecting Invertek Drives Options

All Invertek Drives options which require communication with the drive, such as the Optiport and Optipad remote keypads and Optistick connect to the P2 Solar Pump drive using the built in RJ45 connection point. The pin connections on these options are already matched, such that a simple pin to pin plug in cable can be used to connect these options without any special requirements. For further information on connecting and using these optional items, refer to the specific option User guide.

8.4.3. Connecting to a PC

The P2 Solar Pump drive may be connected to a PC with Microsoft Windows operating system to allow use of the Optitools Studio PC software for commissioning and monitoring. There are two possible methods of connection as follows:-

- Wired Connection. Requires the optional PC connection kit OPT-2-USB485-OBUS which provides a USB to RS485 serial port conversion and premanufactured RJ45 connection.
- Bluetooth Wireless Connection. Requires the optional Optistick OPT-2-STICK. The PC must have Bluetooth onboard or a suitable Bluetooth dongle which can support a Bluetooth serial connection.

With either communication method, the steps to establish a connection between the PC and drive are as follows:-

- Download and install the Optitools Studio PC software to the PC
- Start the software, and select the Parameter Editor function
- If the drive address has been changed in parameter P5-01, ensure that in the Optitools Studio software the Network Scan Limit setting in the lower left corner of the screen is set to the same or higher value.
- In Optitools Studio select Tools > Communication Type
 - o If using the Optistick, Select BlueTooth
 - o If using the wired PC connection kit, select RS485
- In Optitools Studio select Tools > Select COM Port > Select the COM port associated with the connection
- Click the Scan Drive Network button in the lower left corner of the screen.

8.4.4. Modbus RTU Connection

Optidrive P2 supports Modbus RTU communication, for further information refer to section 9.2. Modbus RTU Communications on page 60.

8.4.5. BACnet Connection

8.4.6. Other Fieldbus Networks

8.4.7. Communication Parameters

ar	Name				Minimum	Maximum	Default	Units
P5-01	Drive I	ieldbus Add	ress		0	63	1	-
	When u informat	sing Modbus R ⁻ ion.	ss for the Optidrive. TU, this parameter sets t					or further
DE 00			IS/TP, this parameter se					
P5-03			net MSTP Baud rat		9.6	115.2	7/1 115.1	kbps
P5-04			n Modbus/BACnet co		еа ч.окврs, 14.2к 	(pbs, 38.4kpbs, 37	7.0крвs, 113 квр	s, 70.8kbps
P3-04			net MSTP Data For		•	-	-	-
		1	bus telegram data form	iat as follows :-				
	n- I	No Parity, 1 s	•					
	u-5	No parity, 2	•					
	0-1	Odd parity, 1	· · · · · · · · · · · · · · · · · · ·					
	E-1	Even parity, 1	· ·					
P5-05		unications Lo			0.0	5.0	2.0	Seconds
	Sets the watchdog time period for the communications channel. If a very the drive will assume a loss of communications has occurred and reach				ralid telegram is no ect as selected belo	ot received by the (ow. Setting to zero	Optidrive within t disables the fund	his time period ction.
25-06	Comm	unications La	oss Action		0	3	0	-
	0	Trip & Coa	st To Stop					
	1	Ramp to St	op Then Trip					
	2	Ramp to St	op Only (No Trip)					
	3	Run at Pres	set Speed 8					
P5-07	Fieldb	us Ramp Con	trol		0	1	0	-
	0	Disabled	Ramps are control fro	m internal drive parc	ameters P1-03 and	d P1-04.		
	1	Enabled	Ramps are controlled	directly by the Fieldl	bus PDI4 Data W	ord		
P5-08	Fieldb	us Process Do	ata Output Word 4	Select	0	4	0	-
	0	Motor Curi	ent	0 to 2000 = 0 to 2	200.0%			
	1	Output Pov	wer	Output power in k	W to two decima	places, e.g. 400	= 4.00kW	
	2	Digital Inp	ut Status	Bit O indicates digi	tal input 1 status, l	oit 1 indicates digi	tal input 2 status	etc
	3	Analog Inp	out 2 Signal Level	0 to 1000 = 0 to 1	100.0%			
	4	Drive Heat	sink Temperature	O to 100 = 0 to 10	00°C			
	5	User Regis	ter 1	User Defined Regi	ster 1 Value			
	6	User Regis	ter 2	User Defined Regi	ster 2 Value			
	7	PO-80 valu	е	User Selected date	a value			
P5-09	BACne	t Device Inst	ance Number (Low	·)	0	65535	0	-
P5-10	BACne	t Device Inst	ance Number (Hig	h)	0	63	0	-
			1S/TP, these parameter sing BACnet MS/TP, re		ique Device Instar	nce Number to be	programmed int	to the drive. Fo
P5-11	BACne	t Maximum	Masters		0	127	127	-
	section When the to 50 the	11.3 for further in the device is poll the device is poll	naximum address of any nformation. ing for the next master i ve finishes communicati back to address 0.	n the network it will n	ot poll about the v	value set in P5-11.	For example, if the	ne value is set

Par	Name			Minimum	Maximum	Default	Units		
P5-12	Fieldb	us Process Data Output Word	3 Select	0	7	0	-		
	from the O: Mot 1: Pow 2: Digi 3: And 4: Driv 5: Use 6: Use	sing an optional fieldbus interface, the drive to the network master during cytor current – Output current to 1 dever (x.xx kW) Output power in kV ital input status – Bit 0 indicates cylog Input 2 Signal Level – 0 to re Heatsink Temperature – 0 to r register 1 – User Defined Register register 2 – User Defined Register SO value – User Selected data values	yclic communications ecimal place, e.g. 100 = V to two decimal place digital input 1 status, bit 1000 = 0 to 100.0% to 100 = 0 to 100°C er 1 Value	= 10.0 Amps es, e.g. 400 = 4.0	OkW		rd transferred		
P5-13	Fieldb	us Ramp Control		0	1	0	-		
	0	Fieldbus Ramp Control		This option must be selected if the drive acceleration and deceleration ramps are to be controlled from the fieldbus. P5-07 must also be set to 1 to enable this function					
	1	User register 4	The value received allows the function In this case, User Re although the value of	of the process da egister 4 should na	ta word to be de	fined in Paramete	er Group 9.		
P5-14	Fieldb	us Process Data Input Word 3	Select	0	2	0	-		
	0	Torque limit/reference		This option must be selected if the drive output torque limit / setpoint is to be controlled from the fieldbus. This also requires setting P4-06 = 3					
	1	User PID reference register	order for this option	ws the setpoint to the PID controller to be received from the Fieldbus. In otion to be used, P9-38 must be set to 1, and the PID User setpoint must within the PLC function					
	2	User register 3	The value received allows the function In this case, User Re although the value of	of the process da egister 3 should na	ta word to be de	fined in Paramete	er Group 9.		
P5-15	Modb	us Response Delay		0	16	0	Chr		
	reply. Th	he user to configure an additional del ne value entered represents the delay i xpressed as the number of additional	n addition to the minimu	ceiving a request ım delay permissik	via the Modbus F ble according to t	RTU interface, and he Modbus RTU :	transmitting a specification,		

8.5. Advanced Parameters

For Advanced Parameters, basic information only is provided in this guide. The parameter functions are described more fully in Optitools Studio PC software.

8.5.1. Parameter Group 6 - Advanced Configuration

Par.	Function		Setting Range	Default	Notes
P6-01	Enable Firmware	0	Disabled	0	This parameter should not be adjusted by the user.
	Upgrade		I/O and DSP Upgrade		
		2	I/O Upgrade		
		3	DSP Upgrade		
P6-02	Automatic Thermal management Minimum Effective Switching Frequency		32kHz (Model pendent)	4 kHz	This parameter defines the minimum effective switching frequency which the drive will use. During operation, the drive measures the power module temperature and will switch automatically to a lower switching frequency if the temperature reaches a pre-defined limit. This parameter determines the lowest frequency that can be used. In the event that the power module temperature continues to increase, the drive will trip on over temperature.
P6-03	Auto Reset Time Delay	1 -	60 Seconds	20s	Sets the delay time which will elapse between consecutive drive reset attempts when Auto Reset is enabled in P2-36
P6-04	Relay Output Hysteresis	0.0	- 25.0%	0.3%	This parameter works in conjunction with P2-11 and P2-13 = 2 or 3 to set a band around the target speed (P2-11 = 2) or zero speed (P2-11 = 3). When the speed is within this band, the drive is considered to be at target speed or Zero speed. This function is used to prevent "chatter" on the relay output if the operating speed coincides with the level at which the digital / relay output changes state. e.g. if P2-13 = 3, P1-01 = 50 Hz and $P6-04 = 5\%$, the relay contacts close above 2.5 Hz

			C u' D	5 ()	lw.
Par.	Function		Setting Range	Default	Notes
P6-08	Maximum Speed Reference Frequency	0 -	20kHz	0 kHz	When the motor speed reference is to be controlled by a frequency input signal (connected to Digital input 3), this parameter is used to define the input frequency which corresponds to the maximum motor speed (set in P1-01). This maximum frequency that can be set in this parameter must be in the range 5kHz to 20kHz. When set to 0, this function is disabled.
P6-10	Function Block Program Enable	0	Disabled Enabled	0	This parameter must be set to 1 to enable any Function Block Program loaded into the drive to operate. When set to 0, the Function Block Program will be disabled.
P6-11	Speed Hold Time on Enable	0 -	250s	Os	Defines a time period for which the drive will run at Preset Speed 7 (P2-07) when the Enable signal is applied to the drive. The preset speed can be any value from minimum to maximum frequency and in either direction. This function can be useful in applications requiring controlled start-up behaviour regardless of the normal system operation, and allows the user to program the drive to always start at the same frequency, with the same direction of rotation for a specified time period before returning to normal operation. This function can be used with pumps to provide a reverse spin on start-up to clear any potential blockages.
P6-12	Speed Hold / DC Injection Time on Disable	0 -	250s	Os	When P6-18 = 0, defines a time period for which the drive will run at Preset Speed 8 (P2-08) following removal of the Enable signal, before ramping to stop Note: Setting this parameter > 0 will result in the drive continuing to operate for the set time at the preset speed after the enable signal has been removed. It is important to ensure this method of operation is safe prior to using this function
P6-18	DC Injection Current	0.0	- 100.0%	0.0%	Defines the DC current level as a percentage of motor rated current (P1-08) that is applied to the motor when a stop command is received and the DC Injection function is activated.
P6-22	Reset Fan Run Time	0	No Reset	0	Setting to 1 resets the internal Fan run-time counter to zero (as displayed in Index 1 of PO-35).
P6-23	Reset Energy Meters	Reset Energy Meters O No Reset		0	Setting to 1 resets internal kWh meter to zero (as displayed in
	, , , , , , , , , , , , , , , , , , ,	1	Reset		Index 1 of PO-26 and Index 1 of PO-27).
P6-24	Maintenance Time Interval	0 -	60000 Hours	O Hours	Allows the user to define a maintenance interval period for the application. This defines the total number of run time hours which must elapse before the service indicator is displayed. This may be viewed on the drive OLED display, may be programmed to a relay output, and also sets a bit in the drive status word. When P6-25 is set to 1, the internal service interval counter is set to this value
P6-25	Reset Maintenance Time	0	No Reset	0	When this parameter is set to 1, the internal service interval counter is set to the value defined in P6-24
P6-26	Analog Output 1 Scaling	0.0	- 500.0%	100.0%	Defines the scaling factor as a % used for Analog Output 1
P6-27	Analog Output 1 Offset	-5C	0.0 – 500.0%	0.0%	Defines the offset as a % used for Analog Output 1
P6-28	PO-80 Display Value	0 -	200	0	This parameter defines the index of the internal variable, the value of which will be displayed in PO-80. This is usually used in conjunction with the Function Block Program. Refer to section 1.6 for further information
P6-29	Save User Parameters	2	No Function Save Parameters Clear Parameters	0	Setting this parameter to 1 saves the present drive parameter settings to the User Default Parameters Memory. Following this, if the User carries out a 3-button default parameter command (UP, DOWN and STOP), the parameter saved at this time will be restored. Setting 2 clears the greeness and a which must be not said into P.1.14 to
P6-30	Advanced Access Code	U -	9999	201	Defines the access code which must be entered into P1-14 to allow access to the Advanced Parameters.

8.5.2. Parameter Group 7 - Motor Control

Par.	Function	Setting Range	Default	Notes			
P7-01	MeasuredMotor Stator Resistance	0.000 - 65.535	Drive Dependent	Motor date, measured or calculated curing the autotune. P7-04 is not used for PM & BLDC Motors			
P7-03	Motor Stator Inductance	0.0000 – 1.0000		P7-06 is used only for PM motors			
P7-04	Motor Magnetising Current	Drive Dependent					
P7-05	Motor Leakage Coefficient (Sigma)	0.000 – 0.250					
P7-06	Motor Q Axis Inuctance (Lsq)	0.0000 - 1.0000					
P7-09	Over Voltage Current Limit	0.0 – 100.0%	5.0%	Effective in vector speed control mode only, and will come into function once the drive DC bus voltage increases above a preset limit. This voltage limit is set internally just below the over voltage trip level. This parameter will effectively limit the output torque current in order to prevent a large current flowing back to the drive, which may cause an Over-voltage trip. A small value in this parameter will limit the motor control torque when the drive DC bus voltage exceeds the preset limit. A higher value may cause a significant distortion in the motor current, which may cause an aggressive, rough motor behaviour			
P7-10	System Inertia Constant	0 - 600	10	System Load Inertia to Motor Inertia Ratio entered as H = (JTot / JMot). This value can normally be left at the default value (10) and is used by the drive control algorithms as a feedforward control variable to provide optimum torque current to accelerate the load. Hence accurate setting of the inertia ratio will produce a better system response and dynamic behaviour.			
P7-11	Pulse Width Minimum Limit	0 - 500		This parameter is used to limit the minimum output pulse width, which can be used for long motor cable applications. Increasing the value of this parameter will reduce the risk of over-current trips, but will also reduce the maximum available output motor voltage.			
P7-12	Magnetising Period	0 – 5000ms	Drive Dependent	Sets the motor magnetising period in V/F Mode Sets the motor alignment time in PM modes			
P7-14	Low Frequency Torque Boost Current	0.0 – 100.0%	0.0%	For PM Motors, applies a torque boost current at low frequency, % x P1-08			
P7-15	Low Frequency Torque Boost Frequency Limit	0.0 – 50.0%	0.0%	For PM motors, determines the frequency, % x P1-09 when the boost current is removed			
P7-18	Over-modulation Enable	O Disable 1 Enable 2 Auto	2	When enabled, over modulation provides a small increase in the available output voltage from the drive, which can assist in applications where the supply voltage is too low to provide the required motor voltage, resulting in an increased motor current			
P7-19	BLDC Light Load Optimization	O Disable 1 Enable	0	When enabled and the drive is set in BLDC Mode (P4-01 = 4), the drive will reduce the output voltage during light load operation in order to improve motor efficiency and performance. This setting has no effect when the motor is significantly loaded.			

8.5.3. Parameter Group 8 - Application Parameters

Par	Name		Minimum	Maximum	Default	Units					
P8-01	Pump	Stir Interval Duration	0	Minute							
		Sets the duration that the drive will remain in 'standby' for before it activates a stir profile. Setting this value to zero disables the pump stir function.									
P8-02	Pump	Stir Activation Time	1	6000	10	S					
	Sets the time duration for the stir cycle once activated										
P8-03	Pump	Clean Function Select	-	-	-	-					
	Determines the conditions that trigger the pump clean cycle										
	0	Disabled									
	1	Active on start-up									
	2	Active on start-up and over-torque detection									
	3	Active on over-torque detection only									

Par	Name		Minimum	Maximum	Default	Units					
P8-04	Pump	Clean Duration	0	600	0	Second					
		time period for the operation of the pump clean cycle. If in the reverse direction and once again in the positive dire		cleaning is used,	this duration wil	l be used twic					
P8-05	Pump	Clean Function Ramp Time	0	6000	30	Second					
	Acceler	ration ramp that is used only during a pump clean cycle									
P8-06	Load I	Monitor Enable	0	4	0	-					
	0	Disable									
	1 Low current detection (under-torque)										
	2 High current detection (over-torque)										
	3 High and low current detection (over and under-torque)										
	4	High and low current detection (over and ur	nder-torque) – N	o Trip							
P8-07	Load I	Profile Monitoring Bandwidth	0	1	0	A					
	an over	ameter sets a bandwidth around the load profile generate /under load condition and the drive operates outside of drive will detect the over/under load condition. The valu nder load condition hence the total bandwidth is 2 x P8-C	the bandwidth set in Je entered in P8-07 i	P8-07 for a perio	d longer than th	nat set in P8-0					
80-8	Load	monitoring trip delay	0	60	0	S					
	an over then the	ameter sets a bandwidth around the load profile generater /under load condition and the drive operates outside of th drive will detect the over/under load condition. The value ander load condition hence the total bandwidth is 2 x P8-07	ne bandwidth set in P8 e entered in P8-07 is t	3-07 for a period	onger than that	set in P8-08					
8-09	User P	PID Proportional Gain 2	0.1	30.0	1.0	-					
	This gain is active when the error between the actual dc bus voltage and the setpoint is within the transition band set in P8-12. This can be used to have a softer response when you are closer to the set-point. Higher values provide a greater change in the drive output frequency in response to small changes in the feedback signal. Too high a value can cause instability										
P8-10	User P	PID Integral Time Constant 2	0.0	30.0	1.0	S					
	This gain is active when the error between the actual dc bus voltage and the setpoint is within the transition band set in P8-12. This can bused to have a softer response when you are closer to the set-point. Lower values provide a greater change in the drive output frequence in response to small changes in the feedback signal. Too low a value can cause instability										
8-11	User P	PID Error Dead-band	0.0	20.0	0.2	%					
	speed v when Pt PID feed	e bandwidth (above and below the User PID Reference/S vill therefore be stable between these limits. The deadband 3-11 is set to zero. If P8-11 > 0, the deadband is the perce dback is between these limits and after the delay time set b P8-12 has no effect. If the error goes beyond the bandwic	d is always related to entage added above out P8-13, the PID outp	PID reference (P3 and subtracted be out is not modified	-05). This funct slow the PID ref and holds the lo	ion is disabled erence. If the ast value. If P8					
8-12	User P	PI Gains Transition Band	0.0	20.0	0.2	%					
	When the	e transition band between gains 1 and 2 which is active one PID feedback is inside this band the 2nd PI gains (P8-09) ower reaction when close to the PID reference. The delay is the 2nd gains (P8-09) and P8-10).	9 and P8-10) are sele	cted after the time							
P8-13	User P	PI Gains Transition Delay	0.0	20.0	0.2	%					
		e time delay that must elapse before either the deadband in 12 >0) when operating in the deadband defined by P8-12) OR the PI gains	transition is app	lied (if P8-11=					
8-14	Stand	by Mode	0	2	0	-					
	This par	ameter selects the operation of the standby mode. : 0 – the drive will go into standby based on the operating			DO 14						

Par	Name	Minimum	Maximum	Default	Units
P8-15	Standby Activation Level	0.0	100.0	0.0	%
	Specifies the level for activation of the standby function. If P8-14 = 1: When the PID is operated in direct mode (P3-04 = 0), if the level of the mode after the time set in P2-27. The delay timer will be reset to 0 if the When the PID is operated in inverse mode (P3-04 = 1), if the level of Standby mode after the time set in P2-27. The delay timer will be reset mode. If P8-14 = 2: If the level of analogue input 1 is lower than this level the drive will enbe reset to 0 if the value of analogue input 1 goes above this level be 1f P2-27 is 0, the drive will never enter standby mode. It is very important for Solar applications using MPPT or DC Bus Volta or 2, the drive always starts in Standby mode after a power on cycle When the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels start to deliver energy first time in the morning the solar panels.	ne feedback goes the PID feedback to 0 if the feedb er in standby mod fore entering into ge feedback mod (start of day). Thi here will not yet b	below this level be is lower than this lack goes above the after the time set standby mode. The control of the	pefore entering sto evel the drive will his level before en et in P2-27. The d P3-10 = 3) and Pa for the following	andby mode. enter in ntering standby elay timer will 8-14 is set to 1 reason:
P8-16	the drive must always start in Standby mode and the wake up proced Standby Wake-up Level	ure is defined in F	8-16.	0.0	%
	Specifies the level for the drive to wake up from a standby condition. If P8-14 = 1:				
	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will w	feedback goes a PID feedback is hi feedback goes b rake up after the ti	bove this level in the sigher than this level elow this level in the	he meantime. el, the drive will wo he meantime.	ake up after the
P8-17	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will w will reset to 0 if Analogue Input 1 goes below this level in the meanting	feedback goes a PID feedback is hi feedback goes b rake up after the ti	bove this level in the sigher than this level elow this level in the	he meantime. el, the drive will wo he meantime. 7 has elapsed. Th	ake up after the
P8-17	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will will reset to 0 if Analogue Input 1 goes below this level in the meantin	feedback goes a PID feedback is hi feedback goes b rake up after the ti ne. 0.0	bove this level in the igher than this level elow this level in the me set up in P8-17	he meantime. el, the drive will wo he meantime.	ake up after the
	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will w will reset to 0 if Analogue Input 1 goes below this level in the meanting	feedback goes a PID feedback is hi feedback goes b rake up after the ti ne. 0.0	bove this level in the igher than this level elow this level in the me set up in P8-17	he meantime. el, the drive will wo he meantime. 7 has elapsed. Th	ake up after the
	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will will reset to 0 if Analogue Input 1 goes below this level in the meantin Standby Wake-up Delay Time This delay works in conjunction with P8-16 when the drive wakes up for the properties of the P3-04=0, if the level of the level	feedback goes a PID feedback is hi feedback goes b rake up after the ti ne. O.O rom a standby cor	bove this level in the igher than this level elow this level in the me set up in P8-17 250.0 addition.	he meantime. el, the drive will wohe meantime. Thas elapsed. Th	ake up after the
P8-18	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will will reset to 0 if Analogue Input 1 goes below this level in the meanting. Standby Wake-up Delay Time This delay works in conjunction with P8-16 when the drive wakes up for the MPPT Controller Minimum Voltage. This parameter defines the minimum DC Bus voltage at which the MP	feedback goes a PID feedback is hi feedback goes b rake up after the ti ne. O.O rom a standby cor	bove this level in the igher than this level elow this level in the me set up in P8-17 250.0 addition.	he meantime. el, the drive will wohe meantime. Thas elapsed. Th	ake up after the
P8-18	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will will reset to 0 if Analogue Input 1 goes below this level in the meanting. Standby Wake-up Delay Time This delay works in conjunction with P8-16 when the drive wakes up for MPPT Controller Minimum Voltage This parameter defines the minimum DC Bus voltage at which the MP level set in this parameter, the MPPT will not be active.	feedback goes a PID feedback is hi feedback goes b rake up after the ti ne. O.O rom a standby cor O PT controller will c	bove this level in the igher than this level elow this level in the me set up in P8-17 250.0 Indition. Perate at. When	he meantime. el, the drive will wohe meantime. Thas elapsed. Th 0.0 the DC Bus voltage	ake up after the ne delay timer s V ge is below the
P8-17 P8-18 P8-19	When the PID operates in direct mode (P3-04=0), if the level of the P time set up in P8-17 has elapsed. The delay timer will reset to 0 if the When the PID operates in inverse mode (P3-04=1), if the level of the time set up in P8-17 has elapsed. The delay timer will reset to 0 if the If P8-14 = 2: If the level of Analogue Input 1 is higher than this level, the drive will will reset to 0 if Analogue Input 1 goes below this level in the meanting. Standby Wake-up Delay Time This delay works in conjunction with P8-16 when the drive wakes up for the MPPT Controller Minimum Voltage. This parameter defines the minimum DC Bus voltage at which the MP level set in this parameter, the MPPT will not be active. MPPT Controller Maximum Voltage This parameter defines the maximum DC Bus voltage at which the MPPT controller Maximum Voltage.	feedback goes a PID feedback is hi feedback goes b rake up after the ti ne. O.O rom a standby cor O PT controller will c	bove this level in the igher than this level elow this level in the me set up in P8-17 250.0 Indition. Perate at. When	he meantime. el, the drive will wohe meantime. Thas elapsed. Th 0.0 the DC Bus voltage	ake up after the ne delay timer s V ge is below the

8.5.4. Parameter Group 9 – User Inputs and Output Programming

Par.	Function		Setting Range	Default	Notes			
P9-01	Enable Input Source	The	se parameters allow the u	ser to directly s	select the source of the various command points.			
P9-02	Fast Stop Source	Par	Parameters are only adjustable if P1-13 = 0. This allows complete flexibility over the drive control functions, and interaction with the internal Function Block programming environmen					
P9-03	Run Forward Source		Control fortalists, and interaction with the internal fortalist block programming environment.					
P9-04	Run Reverse Source							
P9-05	Latch Enable	0	Disabled	0				
		1	Enabled					
P9-06	Reverse Input Source	See	e above					
P9-07	Reset Source							
P9-08	External Trip Source							
P9-09	Terminal Control Overide Source							
P9-10	Speed Source 1			9-20, allow s	selection of several speed reference sourcesfor			
P9-11	Speed Source 2	con	nmon applications.					
P9-12	Speed Source 3							
P9-13	Speed Source 4							
P9-14	Speed Source 5							
P9-15	Speed Source 6							
P9-16	Speed Source 7							
P9-17	Speed Source 8							

Par.	Function		Setting Range	Default	Notes
P9-18	Speed Select Input 0	See	e above		
P9-19	Speed Select Input 1				
P9-20	Speed Select Input 2				
P9-21	Preset Speed Select Input O				
P9-22	Preset Speed Select Input 1				
P9-23	Preset Speed Select Input 2				
P9-28	MOP Up Source				
P9-29	MOP Down Source				
P9-33	Analog Output 1 Control	0	P2-11	0	These parameters allow the user to overdide
		1	Function Block Digital		the normal parameter control source for the associated function, allowing interaction with the
		2	Function Block Analog		internal Function Block programming environment.
P9-34	Analog Output 2 Control	0	P2-13	0	
		1	Function Block Digital		
		2	Function Block Analog		
P9-35	Relay 1 Control	0	P2-15	0	
		1	Function Block Digital		
P9-36	Relay 2 Control	0	P2-18	0	
		1	Function Block Digital		
P9-37	Display Scaling Control	0	P2-21	0	
		1	Function Block Digital		
P9-38	PID Setpoint Control	0	P3-05	0	
		1	Function Block Digital		
P9-39	PID Feedback Control	0	P3-10	0	
		1	Function Block Digital		
P9-41	Relay 3, 4 and 5 Control	0	Default Settings	0	
		1	Function Block Digital		
P9-42	Clean Trigger Input (Edge Trigger)	-			
P9-44	PID 2nd Digital Reference Select Input				

8.6. Parameter Group 0 - Monitoring Parameters (Read Only)

Par.	Function	Units
PO-01	Analog Input 1 Scaled Signal Level	%
P0-02	Analog Input 2 Scaled Signal Level	%
PO-03	Digital Input Status – Bit representation (0 or 1) where the left most digit indicates the status of Digital Input 1	N/A
PO-04	Pre-Ramp Speed Reference	Hz / RPM
PO-05	Torque Reference / Limit	%
P0-06	Digital (Keypad) Speed Reference	Hz / RPM
P0-07	Fieldbus Speed Reference	Hz/RPM
PO-08	PID Reference (Setpoint)	%
P0-09	PID Feedback	%
PO-10	PID Output	%
PO-11	Applied Motor Voltage	V
PO-12	Output Torque	%
PO-13	Trip Log – Last 4 Trips	N/A
PO-14	Motor Magnetising Current Id	А
PO-15	Motor Rotor Current Iq	A
P0-16	DC Voltage Ripple	V
PO-17	Motor Stator Resistance Rs	Ω
PO-18	Motor Stator Inductance Ls	Н
PO-19	Motor Rotor Resistance Rr	Ω
P0-20	DC Bus Voltage	V
PO-21	Drive Temperature	С
P0-22	Remaining Service Time	Hours
P0-23	Operating Time Heatsink > 85 C	HH:MM:SS
P0-24	Operating Time High Ambient Temperature	HH:MM:SS

Par.	Function	Units
P0-25	Rotor Speed	Hz / RPM
P0-26	Energy consumption kWh	kWh
P0-27	Energy Consumption MWh	MWh
P0-28	Drive firmware version	N/A
P0-29	Drive Type	N/A
PO-30	Drive serial number	N/A
PO-31	Drive Lifetime	HH:MM:SS
P0-32	Run time since last trip 1	HH:MM:SS
P0-33	Run time since last trip 2	HH:MM:SS
PO-34	Last operating time	HH:MM:SS
PO-35	Cooling fan operating time	Hours
P0-36	DC Bus Voltage Log: 8 samples, 256ms	V
PO-37	DC Bus Ripple Log: 8 samples 20ms	V
P0-38 P0-39	Heatsink Temperature Log: 8 samples, 30s Ambient temperature log: 8 samples, 30s	С
P0-39 P0-40	Motor Current Log: 8 samples, 30s	C
P0-40 P0-41	Over current trip count	N/A
P0-41	Over voltage trip count	N/A
PO-43	Under voltage trip count	N/A
PO-44	Over temperature trip count	N/A
PO-45	Brake resistor over current trip count	N/A
P0-46	Ambient over temperature trip count	N/A
P0-47	I/O processor error count	N/A
PO-48	DSP error count	N/A
P0-49	Modbus RTU . BACnet MSTP error count	N/A
PO-51	PDI cyclic data	N/A
P0-52	PDO cyclic data	N/A
P0-53	U phase offset and reference	N/A
PO-54	V phase offset and reference	N/A
P0-55	Last Fire Mode Activation Time	Hours
P0-56	Fire Mode Activation Period	Minute
PO-57	Ud / Uq	N/A
P0-58	Load Torque Profile Current Values	Hz / RPM
P0-59	Frequency input reference	Hz / RPM
P0-60	Fire Mode Total Activation Time	Minute
P0-61	Relay Hysteresis value	Hz / RPM
P0-62	Fire Mode Activation Counter	N/A
P0-63	Post ramp speed reference	Hz / RPM
P0-64	Effective switching frequency	kHz
P0-65	Drive life time	HH:MM:SS
P0-66	Function block program ID	N/A
P0-67	Overload Integration Level	%
P0-68	User ramp value	S
P0-69	12C error count	N/A
P0-70	Option module type	N/A
PO-71	Fieldbus interface type	N/A
P0-72	Ambient temperature	С
P0-73	24 hour timer	Minute
PO-74	L1 – L2 input voltage	V
PO-75	L2 – L3 input voltage	V
P0-76	L3 – L1 input voltage	V
PO-77	Test parameter 1 / 2	N/A
PO-78	Test parameter 3 / 4 Motor control & DSP version	N/A
PO-79		N/A
P0-80	User specified internal value (P6-28)	N/A

9. Serial communications

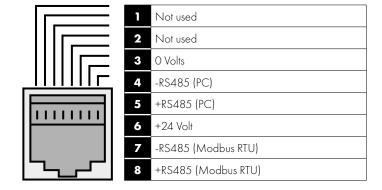
9.1. RJ45 Connector Pin Assignment

The P2 Solar Pump drive has an RJ45 connector on the front of the control panel. This connector allows the user to set up a drive network via a wired connection. The connector contains multiple interfaces for different communication protocols:-

- Invertek's Optibus Protocol Used for PC and peripheral connection only
- Modbus RTU
- BACnet MSTP

The Optibus connection is always available, and can be used simultaneously with other interfaces, however only one other interface may be used, e.g. If Modbus RTU is in use, BACnet is disabled. If a Fieldbus Option Module (E.g. Profibus) is inserted into the drive, both Modbus and BACnet are disabled.

The electrical signal arrangement of the RJ45 connector is shown as follows:



Warning:

This is not an Ethernet connection. Do not connect directly to an Ethernet port.

When using Modbus RTU or BACnet, ensure that the OV signal (T3) is also used to avoid comms errors and potentially damaging common mode voltages

9.2. Modbus RTU Communications

9.2.1. Modbus Telegram Structure

The Optidrive P2 supports Master / Slave Modbus RTU communications, using the O3 Read Holding Registers and O6 Write Single Holding Register commands. Many Master devices treat the first Register address as Register O; therefore it may be necessary to convert the Register Numbers detail in section 0 by subtracting 1 to obtain the correct Register address. The telegram structure is as follows:

ers

1

2

2

Length Byte

> Byte Byte

Bytes

Bytes

Bytes

Command	03	- Rea	d	Holding Regist
Master Telegram	Le	ength		Slave Response
Slave Address	1	Byte		Slave Address
Function Code (03)	1	Byte		Function Code (03)
1 st Register Address	2	Bytes		Byte Count
No. Of Registers	2	Bytes		1 st Register Value
CRC Checksum	2	Bytes		2nd Register Value
				Etc

Command 06 – Write Single Holding Register							
Master Telegram	Le	ength		Slave Response	Le	ength	
Slave Address	1	Byte		Slave Address	1	Byte	
Function Code (06)	1	Byte		Function Code (06)	1	Byte	
Register Address	2	Bytes		Register Address	2	Bytes	
Value	2	Bytes		Register Value	2	Byte	
CRC Checksum	2	Bytes		CRC Checksum	2	Bytes	
	•						

9.2.2. Modbus Control & Monitoring Registers

The following is a list of accessible Modbus Registers available in the Optidrive P2.

CRC Checksum

- When Modbus RTU is configured as the Fieldbus option, all of the listed registers can be accessed.
- Registers 1 and 2 can be used to control the drive providing that Modbus RTU is selected as the primary command source (P1-12 = 4) and no Fieldbus Option Module is installed in the drive Option Slot.
- Register 3 can be used to control the output torque level providing that
 - o The drive is operating in Vector Speed or Vector Torque motor control modes (P4-01 = 1 or 2)
 - o The torque controller reference / limit is set for 'Fieldbus' (P4-06 = 3)
- Register 4 can be used to control the acceleration and deceleration rate of the drive providing that Fieldbus Ramp Control is enabled (P5-07 = 1)
- Registers 6 to 24 can be read regardless of the setting of P1-12

Pogistor			Read	
Register Number	Upper Byte	Lower Byte	Write	Notes
				Command control word used to control the Optidrive when operating with Modbus RTU. The Control Word bit functions are as follows :-
				Bit 0 : Run/Stop command. Set to 1 to enable the drive. Set to 0 to stop the drive.
1	Command Con	trol Word	R/W	Bit 1: Fast stop request. Set to 1 to enable drive to stop with 2nd deceleration ramp.
				Bit 2 : Reset request. Set to 1 in order to reset any active faults or trips on the drive. This bit must be reset to zero once the fault has been cleared.
				Bit 3 : Coast stop request. Set to 1 to issue a coast stop command.
2	Command Spe	ed Reference	R/W	Setpoint must be sent to the drive in Hz to one decimal place, e.g. 500 = 50.0Hz
3	·		R/W	Setpoint must be sent to the drive in % to one decimal place, e.g. 2000 = 200.0%
4	Command Torque Reference Command Ramp times		R/W	This register specifies the drive acceleration and deceleration ramp times used when Fieldbus Ramp Control is selected (P5-08 = 1) irrespective of the setting of P1-12. The input data range is from 0 to 60000 (0.00s to 600.00s)
6	Error code	Drive status	R	This register contains 2 bytes. The Lower Byte contains an 8 bit drive status word as follows:- Bit 0: 0 = Drive Disabled (Stopped), 1 = Drive Enabled (Running) Bit 1: 0 = Drive Healthy, 1 = Drive Tripped Bit 2: No Function Bit 3: Drive Ready, 1 = Drive Inhibit Bit 4: Maintenance Time Not Reached, 1 = Maintenance Time Reached Bit 5: 0 = Not In Standby (Sleep), 1 = Standby (Sleep) mode active Bit 6: No function Bit 7: 0 = Normal condition, 1 = Low or High Load condition detected The Upper Byte will contain the relevant fault number in the event of a drive trip. Refer to section 11.1. Fault messages for a list of fault codes and diagnostic information. Bit 8: No Function The Upper Byte will contain the relevant fault number in the event of a drive trip. Refer to section 11.1. Fault messages for a list of fault codes and diagnostic information.
7	Output Frequen	су	R	Output frequency of the drive to one decimal place, e.g.123 = 12.3 Hz
8	Output Current		R	Output current of the drive to one decimal place, e.g.105 = 10.5 Amps
9	Output Torque		R	Motor output torque level to one decimal place, e.g. 474 = 47.4 %
10	Output Power		R	Output power of the drive to two decimal places, e.g.1100 = 11.00 kW
11	Digital Input Sta	ntus	R	Represents the status of the drive inputs where Bit 0 = Digital Input 1 etc
20	Analog 1 Level		R	Analog Input 1 Applied Signal level in % to one decimal place, e.g. 1000 = 100.0%
21	Analog 2 Level		R	Analog Input 2 Applied Signal level in % to one decimal place, e.g. 1000 = 100.0%
22	Pre Ramp Spee	d Reference	R	Internal drive frequency setpoint
23	DC bus voltage		R	Measured DC Bus Voltage in Volts
24	Drive temperatu	ıre	R	Measured Heatsink Temperature in °C

9.2.3. Modbus Parameter Access

All User Adjustable parameters (Groups 1 to 5) are accessible by Modbus, except those that would directly affect the Modbus communications, e.g.

- P5-01 Drive Fieldbus Address
- P5-03 Modbus RTU Baud Rate
- P5-04 Modbus RTU Data Format

All parameter values can be read from the drive and written to, depending on the operating mode of the drive – some parameters cannot be changed whilst the drive is enabled for example.

When accessing a drive parameter via Modbus, the Register number for the parameter is the same as the parameter number. Some parameters are internally scaled, for further information refer to the Optidrive P2 Modbus Register Map Application Note, or Advanced User Guide.

E.g. Parameter P1-O3 = Modbus Holding Register 1O3.

Since Modbus RTU supports sixteen bit integer values only, and the parameter is adjustable to one decimal place, the register value will be multiplied by a factor of ten,

E.g. Read Value of P1-03 = 50, therefore this is 5.0 seconds.

10. Technical Data

10.1. Environmental

Ambient	Storage and Transportation	All Units	-40 60°C / -40 140°F	
Temperature	Operating	IP20 Units	-10 50°C / 14 122°F	
		IP55 Units	- 10 40°C / 14 104°F	UL Approved
			40 50°C / 104 122°F	With derating (refer to section 10.3.1. Derating for Ambient Temperature on page 64)
		IP66 Units	- 10 40°C / 14 104°F	UL Approved
			40 50°C / 104 122°F	With derating (refer to section 10.3.1. Derating for Ambient Temperature on page 64)
Altitude	Operating	All Units	=<1000m	With UL approval
			=<4000m	With derating (refer to section 10.3.2. Derating for Altitude on page 64)
Relative Humidity	Operating	All Units	< 95%	non-condensing, frost and moisture free

10.2. Output Power and Current ratings

The following tables provide the output current rating information for the various Optidrive P2 models. Invertek Drives always recommend that selection of the correct Optidrive is based upon the motor full load current at the incoming supply voltage. The PV DC Spply Fuse rating and type can be calculated based on the drive rated output current multiplied by the rated output voltage divided by the array Vmpp. In the table below, the figure used for the Vmpp is 325Vdc for the 240Vac product and 565Vdc for the 440V product.

10.2.1. 200 - 240 Volt (+/- 10%),1 Phase Input, 3 Phase Output

			Fuse	or MCB (Type B)			Rated	A4	M - 1
Frame Size	Power	Rating	PV dc	Supply	1-Phase AC Supply	Maximu	m Cable Size	Output Current		m Motor Length
	kW	HP	UR	gG	gG	mm	AWG/kcmil	A	m	ft
2	0.75	1	6	15	8	8	4.3	330	100	330
2	1.5	2	6	20	8	8	7	330	50	330
2	2.2	3	10	25	8	8	10.5	330	35	330

10.2.2. 200 - 240 Volt (+/- 10%), 3 Phase Input, 3 Phase Output

			Fuse	or MCB (Type B)			Rated		330 330 330 35 330 20 330 20 330 22 330
Frame Size	Power	Rating	PV dc	Supply	3-Phase AC Supply	Maximum Cable Size		Output Current		
	kW	HP	UR	gG	gG	mm	AWG/kcmil	Α	m	ft
2	0.75	1	6	10	8	8	4.3	330	100	330
2	1.5	2	6	15	8	8	7	330	50	330
2	2.2	3	10	17.5	8	8	10.5	330	35	330
3	4	5	16	30	8	8	18	330	20	330
3	5.5	7.5	20	40	8	8	24	330	20	330
4	7.5	10	25	50	16	5	30	330	22	330
4	11	15	40	70	16	5	46	330	22	330
5	15	20	50	90	35	2	61	330	12	330
5	18.5	25	63	110	35	2	72	330	12	330
6	22	30	80	150	150	300MCM	90	330	6	330
6	30	40	90	175	150	300MCM	110	330	6	330
6	37	50	125	225	150	300MCM	150	330	6	330
6	45	50	150	250	150	300MCM	180	330	6	330
7	55	50	175	300	150	300MCM	202	330	6	330
7	<i>7</i> 5	50	200	350	150	300MCM	248	330	6	330

NOTE:

- Ratings shown above apply to 40°C Ambient temperature. For derating information, refer to section 10.3.1. Derating for Ambient **Temperature**
- Operation with single phase supply is possible, with 50% derating of the output current capacity
- The maximum motor cable length stated applies to using a shielded motor cable. When using an unshielded cable, the maximum cable length limit may be increased by 50%. When using the Invertek Drives recommended output choke, the maximum cable length may be increased by 100%
- The PWM output switching from any inverter when used with a long motor cable length can cause an increase in the voltage at the motor terminals, depending on the motor cable length and inductance. The rise time and peak voltage can affect the service life of the motor. Invertek Drives recommend using an output choke for motor cable lengths of 50m or more to ensure good motor service life
- For UL compliant installation, use Copper wire with a minimum insulation temperature rating of 70°C, UL Class CC or Class J Fuses

10.2.3. 380 - 480 Volt (+ / - 10%), 3 Phase Input, 3 Phase Output

Frame	ame Power Rating Fus		Fuse	or MCB	(Type B)	Maximu	m Cable Size			m Motor
Size			PV dc	Supply	3-Phase AC Supply			Output Current	Cable	Length
	kW	HP	UR	gG	gG	mm	AWG/kcmil	Α	m	ft
2	0.75	1	6	6	8	8	2.2	100	330	330
2	1.5	2	6	10	8	8	4.1	100	330	330
2	2.2	3	6	10	8	8	5.8	100	330	330
2	4	5	10	15	8	8	9.5	100	330	330
3	5.5	7.5	15	25	8	8	14	100	330	330
3	7.5	10	20	30	8	8	18	100	330	330
3	11	15	25	40	8	8	24	100	330	330
4	15	20	32	50	16	5	30	100	330	330
4	18.5	25	32	60	16	5	39	100	330	330
4	22	30	40	70	16	5	46	100	330	330
5	30	40	50	80	35	2	61	100	330	330
5	37	50	64	100	35	2	72	100	330	330
6	45	60	70	125	150	300MCM	90	100	330	330
6	55	75	90	150	150	300MCM	110	100	330	330
6	<i>7</i> 5	100	125	200	150	300MCM	150	100	330	330
6	90	150	150	250	150	300MCM	180	100	330	330
7	110	175	150	300	150	300MCM	202	100	330	330
7	132	200	200	350	150	300MCM	240	100	330	330
7	160	250	250	400	150	300MCM	302	100	330	330
8	200	300	300	500	240	450MCM	370	100	330	330
8	250	350	350	600	240	450MCM	450	100	330	330

NOTE:

- Ratings shown above apply to 40°C Ambient temperature. For derating information, refer to section 10.3.1. Derating for Ambient
- Operation with single phase supply is possible, with 50% derating of the output current capacity
- The maximum motor cable length stated applies to using a shielded motor cable. When using an unshielded cable, the maximum cable length limit may be increased by 50%. When using the Invertek Drives recommended output choke, the maximum cable length may be increased by 100%
- The PWM output switching from any inverter when used with a long motor cable length can cause an increase in the voltage at the motor terminals, depending on the motor cable length and inductance. The rise time and peak voltage can affect the service life of the motor. Invertek Drives recommend using an output choke for motor cable lengths of 50m or more to ensure good motor service life
- For UL compliant installation, use Copper wire with a minimum insulation temperature rating of 70°C, UL Class CC or Class J Fuses
- Data values shown in Italics are provisional

10.3. Derating Information

Derating of the drive maximum continuous output current capacity is require when

- Operating at ambient temperature in excess of 40°C / 104°F for enclosed drives (non UL approved)
- Operating at Altitude in excess of 1000m/3281 ft
- Operation with Effective Switching Frequency higher than the minimum setting

The following derating factors should be applied when operating drives outside of these conditions

10.3.1. Derating for Ambient Temperature

Enclosure Type	Maximum Temperature Without Derating (UL Approved)	Derate by	Maximum Permissible Operating Ambient Temperature with Derating (Non UL Approved)
IP20	50°C / 122°F	N/A	50°C
IP55	40°C / 104°F	1.5% per °C (1.8°F)	50°C
IP66	40°C / 104°F	2.5% per °C (1.8°F)	50°C

10.3.2. Derating for Altitude

Enclosure Type	Maximum Altitude Without Derating	Derate by	Maximum Permssable (UL Approved)	Maximum Permssable (Non-UL Approved)
IP20	1000m / 3281ft	1% per 100m / 328 ft	2000m / 6562 ft	4000m / 13123 ft
IP55	1000m / 3281ft	1% per 100m / 328 ft	2000m / 6562 ft	4000m / 13123 ft
IP66	1000m / 3281ft	1% per 100m / 328 ft	2000m / 6562 ft	4000m / 13123 ft

10.3.3. Derating for Switthing Frequency

Enclosure Type		Sw	vitching Frequenc	y (Where availab	ole)	
	4kHz	8kHz	12kHz	16kHz	24kHz	32kHz
IP20	N/A	N/A	20%	30%	40%	50%
IP55	N/A	10%	10%	15%	25%	N/A
IP66	N/A	10%	25%	35%	50%	50%

10.3.4. Example of applying Derating Factors

A 4kW, IP66 drive is to be used at an altitude of 2000 metres above sea level, with 12kHz switching frequency and 45°C ambient temperature.

From the table above, we can see that the rated current of the drive is 9.5 Amps at 40°C,

Firstly, apply the switching frequency derating, 12kHz, 25% derating

 $9.5 \text{ Amps} \times 75\% = 7.1 \text{ Amps}$

Now, apply the derating for higher ambient temperature, 2.5% per °C above 40 °C = $5 \times 2.5\%$ = 12.5% $7.1 \text{ Amps} \times 87.5\% = 6.2 \text{ Amps}$

Now apply the derating for altitude above 1000 metres, 1% per 100m above $1000m = 10 \times 1\% = 10\%$ $7.9 \text{ Amps} \times 90\% = 5.5 \text{ Amps continuous current available}$.

If the required motor current exceeds this level, it will be necessary to either

- Reduce the switching frequency selected
- Use a higher power rated drive and repeat the calculation to ensure sufficient output current is available.

11. Troubleshooting

11.1. Fault messages

Ela	NI.	Dogovinskom	Corrective Action
Fault Code	No.	Description	Corrective Action
no-FLE	00	No Fault	Displayed in PO-13 if no faults are recorded in the log
OI - 6	01	Brake channel over current	Ensure the connected brake resistor is above the minimum permissible level for the drive – refer to the ratings shown in section 10.2. Output Power and Current ratings. Check the brake resistor and wiring for possible short circuits.
OL-br	02	Brake resistor overload	The drive software has determined that the brake resistor is overloaded, and trips to protect the resistor. Always ensure the brake resistor is being operated within its designed parameter before making any parameter or system changes. To reduce the load on the resistor, increase deceleration the time, reduce the load inertia or add further brake resistors in parallel, observing the minimum resistance value for the drive in use.
0-1	03	Instantaneous over current on drive output. Excess load on the motor.	Fault Occurs on Drive Enable Check the motor and motor connection cable for phase – phase and phase – earth short circuits. Check the load mechanically for a jam, blockage or stalled condition Ensure the motor nameplate parameters are correctly entered, P1-07, P1-08, P1-09. If operating in Vector mode (P4-01 – 0 or 1), also check the motor power factor in P4-05 and ensure an autotune has been successfully completed for the connected motor. Reduced the Boost voltage setting in P1-11 Increase the ramp up time in P1-03 If the connected motor has a holding brake, ensure the brake is correctly connected and controlled, and is releasing correctly Fault Occurs When Running If operating in Vector mode (P4-01 – 0 or 1), reduce the speed loop gain in P4-03
I_b-trP	04	Drive has tripped on overload after delivering >100% of value in P1-08 for a period of time.	Check to see when the decimal points are flashing (drive in overload) and either increase acceleration rate or reduce the load. Check motor cable length is within the limit specified for the relevant drive in section 10.2. Output Power and Current ratings Ensure the motor nameplate parameters are correctly entered in P1-07, P1-08, and P1-09 If operating in Vector mode (P4-01 – 0 or 1), also check the motor power factor in P4-05 and ensure an autotune has been successfully completed for the connected motor. Check the load mechanically to ensure it is free, and that no jams, blockages or other mechanical faults exist
PS-ErP	05	Hardware Over Current	Check the wiring to motor and the motor for phase to phase and phase to earth short circuits. Disconnect the motor and motor cable and retest. If the drive trips with no motor connected, it must be replaced and the system fully checked and retested before a replacement unit is installed.
0-uort	06	Over voltage on DC bus	The value of the DC Bus Voltage can be displayed in PO-20 A historical log is stored at 256ms intervals prior to a trip in parameter PO-36 This fault is generally caused by excessive regenerative energy being transferred from the load back to the drive. When a high inertia or over hauling type load is connected. If the fault occurs on stopping or during deceleration, increase the deceleration ramp time P1-04 or connect a suitable brake resistor to the drive. If operating in Vector Mode, reduce the speed loop gain P4-03 If operating in PID control, ensure that ramps are active by reducing P3-11
U-uort	07	Under voltage on DC bus	This occurs routinely when power is switched off. If it occurs during running, check the incoming supply voltage, and all connections into the drive, fuses, contactors etc.
0-E	08	Heatsink over temperature	The heatsink temperature can be displayed in PO-21. A historical log is stored at 30 second intervals prior to a trip in parameter PO-38 Check the drive ambient temperature Ensure the drive internal cooling fan is operating Ensure that the required space around the drive as shown in sections 3.5. Guidelines for Enclosure mounting (IP20 Units), 3.6. Mounting the Drive – IP20 Units, 3.7. Guidelines for mounting (IP55 Units) and 3.8. Guidelines for mounting (IP66 Units) – has been observed, and that the cooling airflow path to and from the drive is not restricted Reduce the effective switching frequency setting in parameter P2-24 Reduce the load on the motor / drive
U-F	09	Under temperature	Trip occurs when ambient temperature is less than -10°C. The temperature must be raised over -10°C in order to start the drive.

Fault Code	No.	Description	Corrective Action
P-dEF	10	Factory Default parameters have been loaded	Press STOP key, the drive is now ready to be configured for the required application
E-Er iP	11	External trip	E-trip requested on control input terminals. Some settings of P1-13 require a normally closed contactor to provide an external means of tripping the drive in the event that an external device develops a fault. If a motor thermistor is connected check if the motor is too hot.
50-065	12	Communications Fault	Communications lost with PC or remote keypad. Check the cables and connections to external devices
FLE-dc	13	Excessive DC Ripple	The DC Bus Ripple Voltage level can be displayed in parameter P0-16 A historical log is stored at 20ms intervals prior to a trip in parameter P0-37 Check all three supply phases are present and within the 3% supply voltage level imbalance tolerance. Reduce the motor load If the fault persists, contact your local Invertek Drives Sales Partner
P-Lo55	14	Input phase loss trip	Drive intended for use with a 3 phase supply, one input phase has been disconnected or lost.
h 0-1	15	Instantaneous over current on drive output.	Refer to fault 3 above
Eh-FLE	16	Faulty thermistor on heatsink.	Refer to your Invertek Sales Partner.
dALA-F	17	Internal memory fault.	Parameters not saved, defaults reloaded. Try again. If problem recurs, refer to your IDL Authorised Distributor.
4-20F	18	4-20mA Signal Lost	The reference signal on Analog Input 1 or 2 (Terminals 6 or 10) has dropped below the minimum threshold of 3mA. Check the signal source and wiring to the Optidrive terminals.
dAEA-E	19	Internal memory fault.	Parameters not saved, defaults reloaded. Try again. If problem recurs, refer to your IDL Authorised Distributor.
U-dEF	20	User Parameter Defaults	User Parameter defaults have been loaded. Press the Stop key.
F-PLc	21	Motor PTC Over Temperature	The connected motor PTC device has caused the drive to trip
FAn-F	22	Cooling Fan Fault	Check and if necessary, replace the drive internal cooling fan
O- HEAL	23	Ambient Temperature too High	The measured temperature around the drive is above the operating limit of the drive. Ensure the drive internal cooling fan is operating Ensure that the required space around the drive as shown in sections 3.5. Guidelines for Enclosure mounting (IP20 Units), 3.6. Mounting the Drive – IP20 Units, 3.7. Guidelines for mounting (IP55 Units) and 3.8. Guidelines for mounting (IP66 Units) – has been observed, and that the cooling airflow path to and from the drive is not restricted Increase the cooling airflow to the drive Reduce the effective switching frequency setting in parameter P2-24 Reduce the load on the motor / drive
0-60-9	24	Maximum Torque Limit Exceeded	The output torque limit has exceeded the drive capacity or trip threshold Reduce the motor load, or increase the acceleration time
U-Eor9	25	Output Torque Too Low	Active only when hoist brake control is enabled P2-18 = 8. The torque developed prior to releasing the motor holding brake is below the preset threshold. Contact your local Invertek Sales Partner for further information on using the Optidrive P2 in hoist applications.
OUL-F	26	Drive output fault	Drive output fault
Sto-F	29	Internal STO circuit Error	Refer to your Invertek Sales Partner
Enc-01	30	Encoder Feedback Fault	Encoder communication /data loss
SP-Err	31	Speed Error	Speed Error. The error between the measured encoder feedback speed or the estimated rotor speed is greater than the pre-set limit allowed.
Enc-03	32	Encoder Feedback Fault	Incorrect Encoder PPR count set in parameters
Enc-04	33	Encoder Feedback Fault	Encoder Channel A Fault
Enc-05	34	Encoder Feedback Fault	Encoder Channel B Fault
Enc-06	35	Encoder Feedback Fault	Encoder Channels A & B Fault

Fault Code	No.	Description	Corrective Action
ALF-01	40	Autotune Failed	Measured motor stator resistance varies between phases. Ensure the motor is correctly connected and free from faults. Check the windings for correct resistance and balance.
AFE-05	41		Measured motor stator resistance is too large. Ensure the motor is correctly connected and free from faults. Check that the power rating corresponds to the power rating of the connected drive.
AF-03	42		Measured motor inductance is too low. Ensure the motor is correctly connected and free from faults.
ALF-D4	43		Measured motor inductance is too large. Ensure the motor is correctly connected and free from faults. Check that the power rating corresponds to the power rating of the connected drive.
ALF-05	44		Measured motor parameters are not convergent. Ensure the motor is correctly connected and free from faults. Check that the power rating corresponds to the power rating of the connected drive.
Ph-5E9	45	Input phase sequence incorrect	Applies to Frame Size 8 drives only, indicates that the incoming power supply phase sequence is incorrect. Any 2 phases may be swapped.
OUE-Ph	49	Output (Motor) Phase Loss	One of the motor output phases is not connected to the drive.
5c-F01	50	Modbus comms fault	A valid Modbus telegram has not been received within the watchdog time limit set in P5-06 Check the network master / PLC is still operating Check the connection cables Increase the value of P5-05 to a suitable level
5c-F02	51	CAN Open comms trip	A valid CAN open telegram has not been received within the watchdog time limit set in P5-06 Check the network master / PLC is still operating Check the connection cables Increase the value of P5-06 to a suitable level
Sc-F03	52	Communications Option Module Fault	Internal communication to the inserted Communication Option Module has been lost. Check the module is correctly inserted
5c-F04	53	10 card comms trip	Internal communication to the inserted Option Module has been lost. Check the module is correctly inserted



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